

Exhibit D



US005962468A

**United States Patent** [19]

Hong et al.

[11] **Patent Number:** 5,962,468[45] **Date of Patent:** Oct. 5, 1999

[54] **7-(4-AMINOMETHYL-3-METHYLOXYIMINOPYRROLIDIN-1-YL)-1-CYCLOPROPYL-6-FLUORO-4-OXO-1, 4-DIHYDRO-1, 8-NAPHTHYRIDINE-3-CARBOXYLIC ACID AND THE PROCESS FOR THE PREPARATION THEREOF**

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[73] **Assignee:** LG Chemical Ltd., Seoul, Rep. of Korea

[21] **Appl. No.:** 09/188,063

[22] **Filed:** Nov. 9, 1998

**Related U.S. Application Data**

[60] Continuation of application No. 09/049,024, Mar. 27, 1998, which is a division of application No. 08/825,992, Apr. 1, 1997, Pat. No. 5,776,944, which is a continuation-in-part of application No. 08/490,978, Jun. 15, 1995, Pat. No. 5,633,262.

**Foreign Application Priority Data**

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Dec. 30, 1994 [KR] Rep. of Korea ..... 94-39915  
Dec. 30, 1994 [KR] Rep. of Korea ..... 94-39930

[51] **Int. Cl.<sup>6</sup>** ..... **A61K 31/435**

[52] **U.S. Cl.** ..... **514/300**

[58] **Field of Search** ..... 514/300

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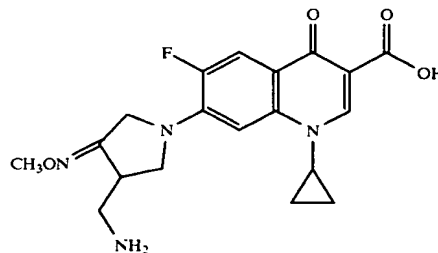
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*Primary Examiner*—Joseph K. McKane  
*Attorney, Agent, or Firm*—Banner & Witcoff, Ltd.

**[57] ABSTRACT**

The present invention relates to a novel quinolone compound having an excellent antibacterial activity. More specifically, the present invention relates to 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid represent by the following formula:



or its isomer.

**12 Claims, 10 Drawing Sheets**

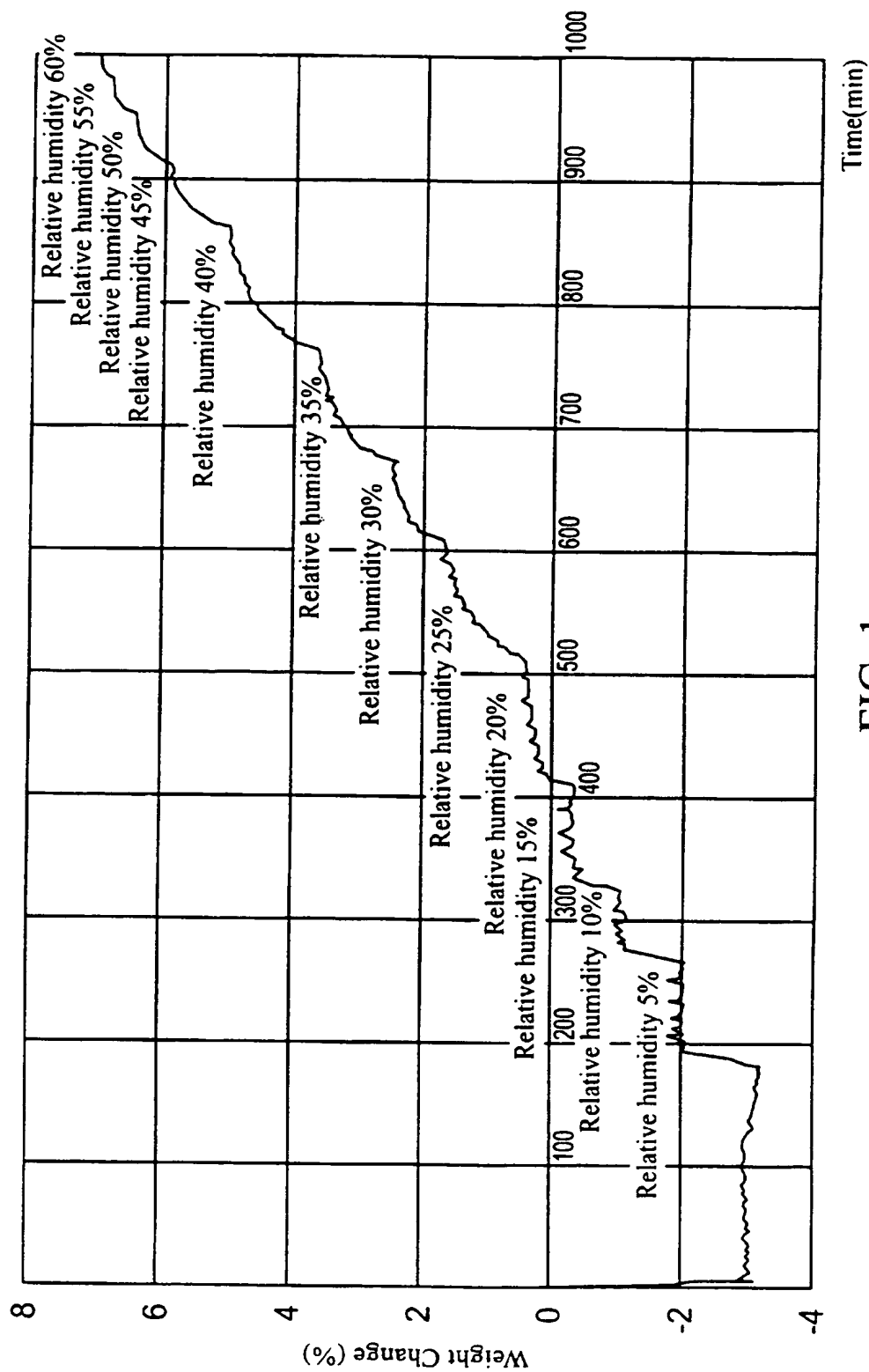


FIG. 1

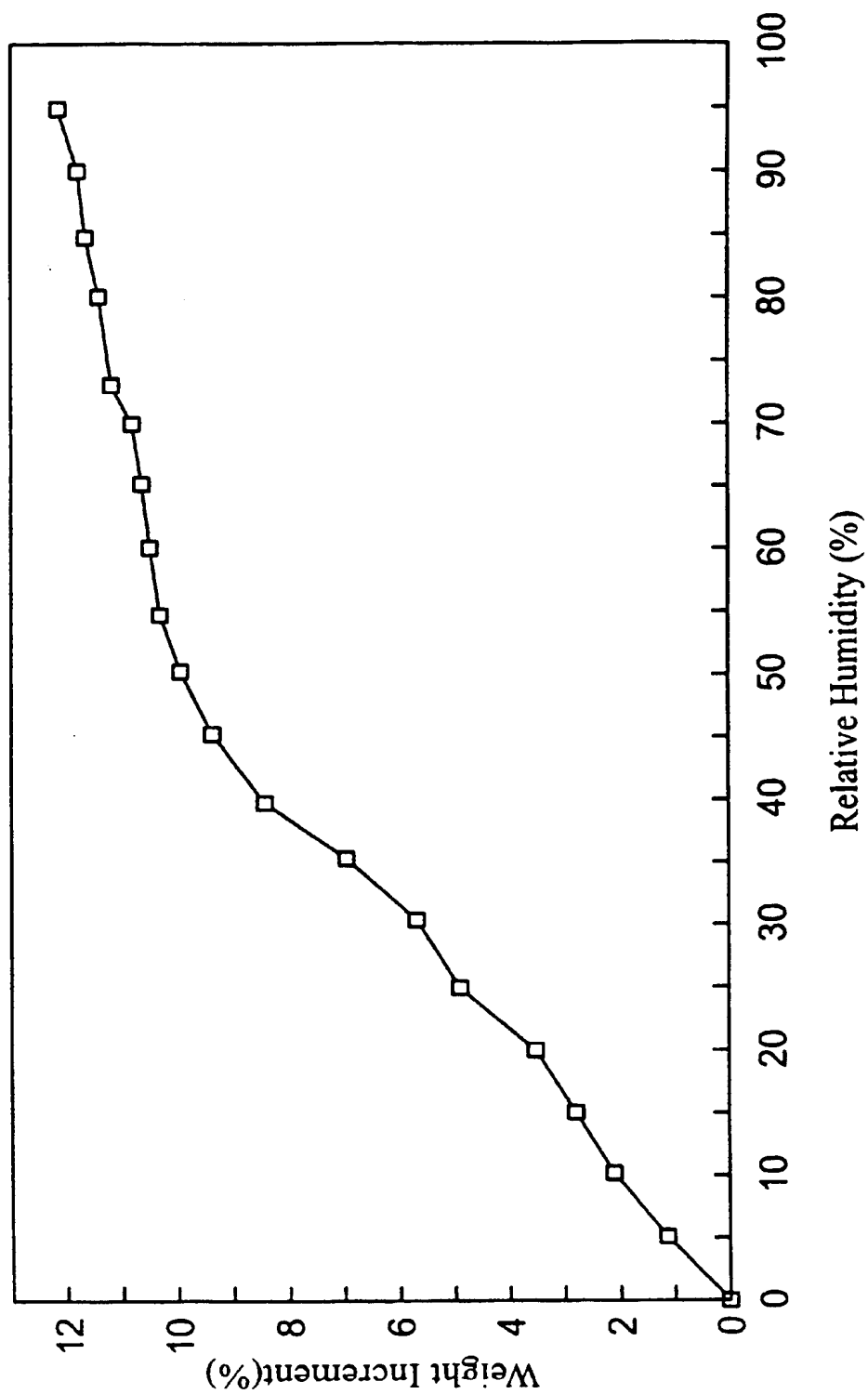


FIG. 2

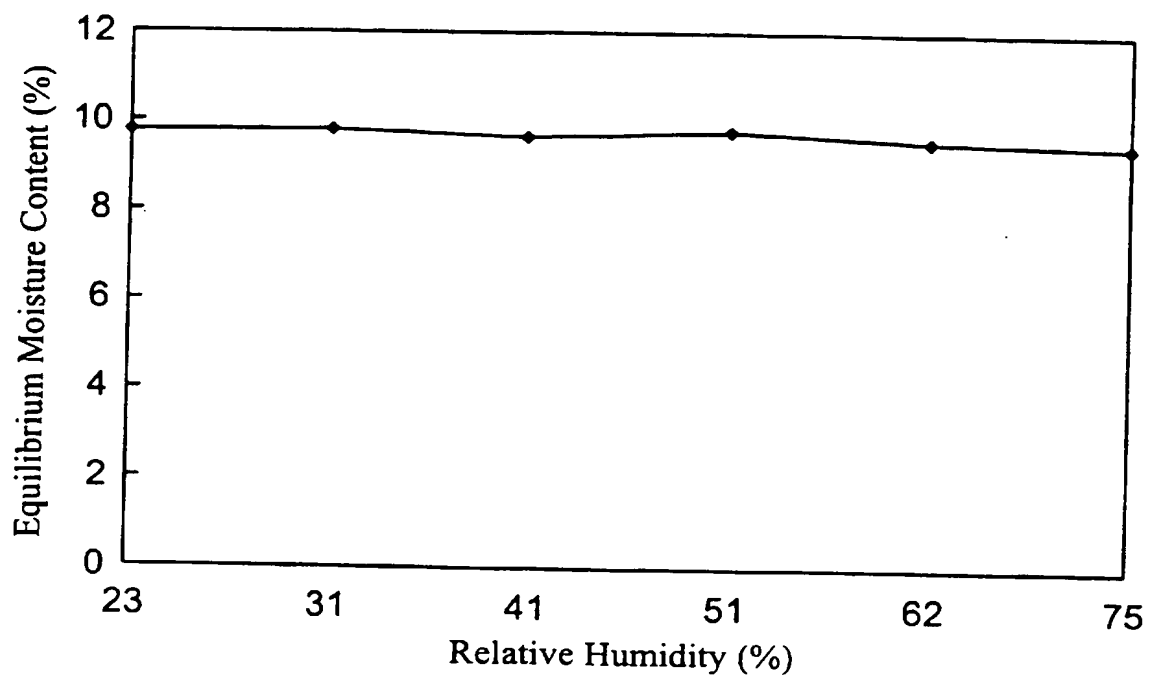


FIG. 3

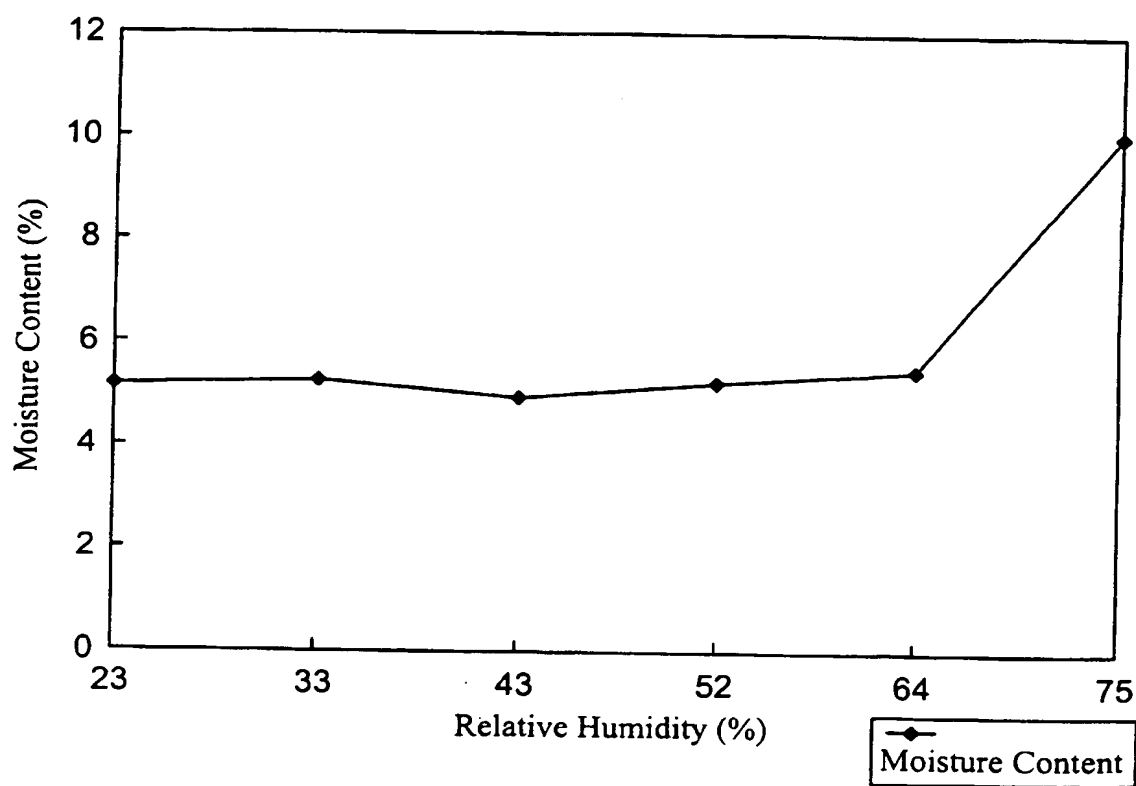


FIG. 4

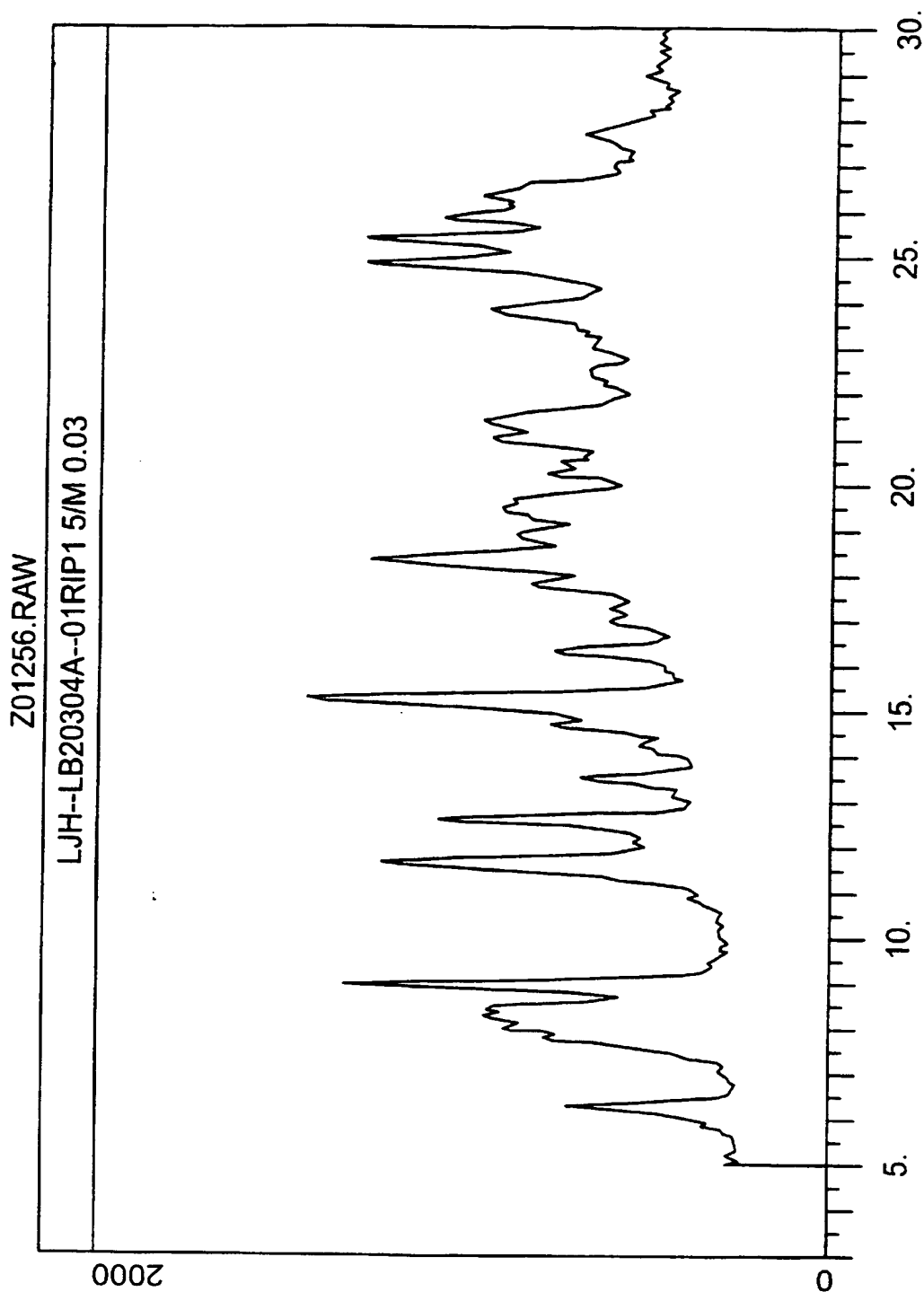


FIG. 5

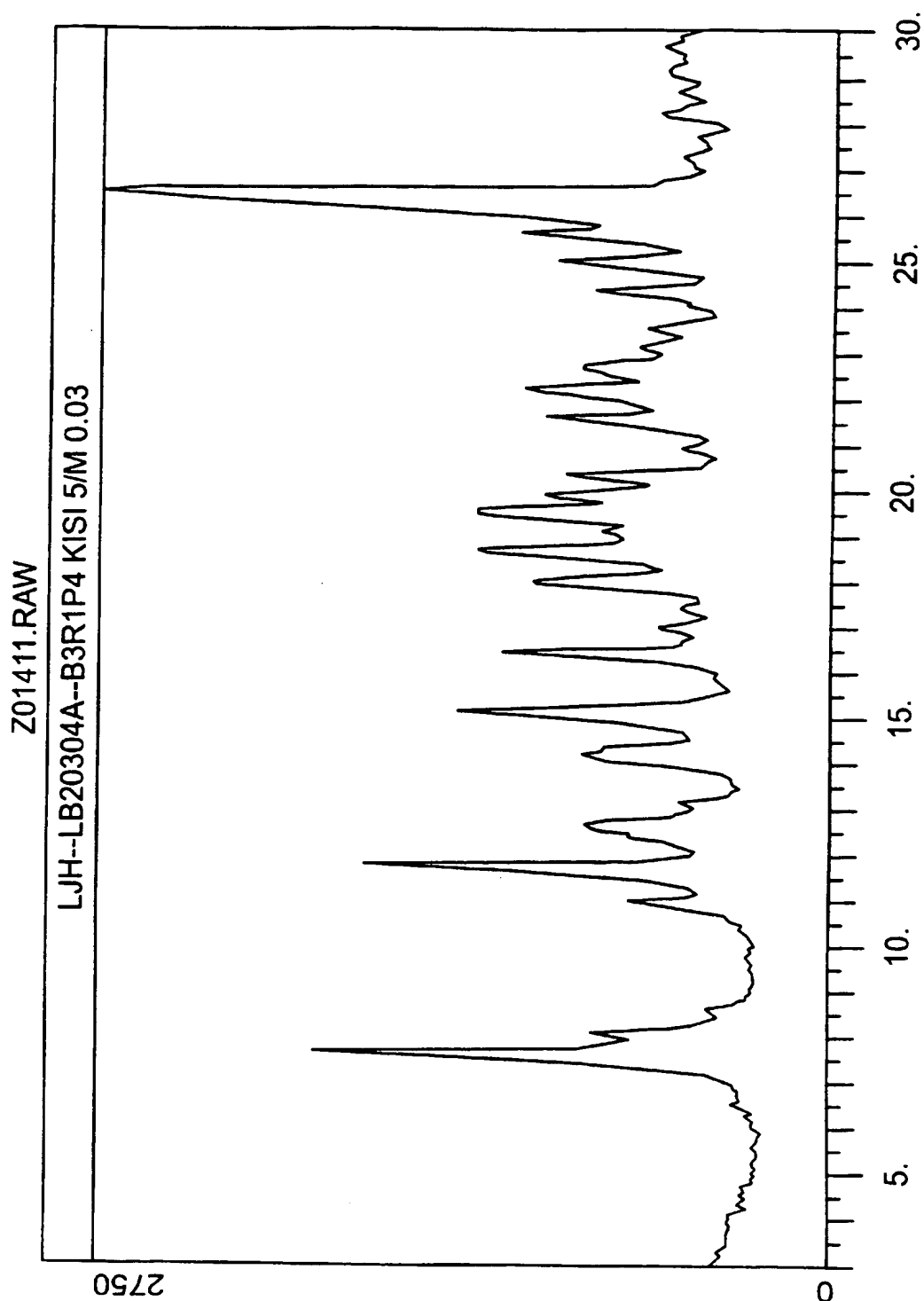


FIG. 6



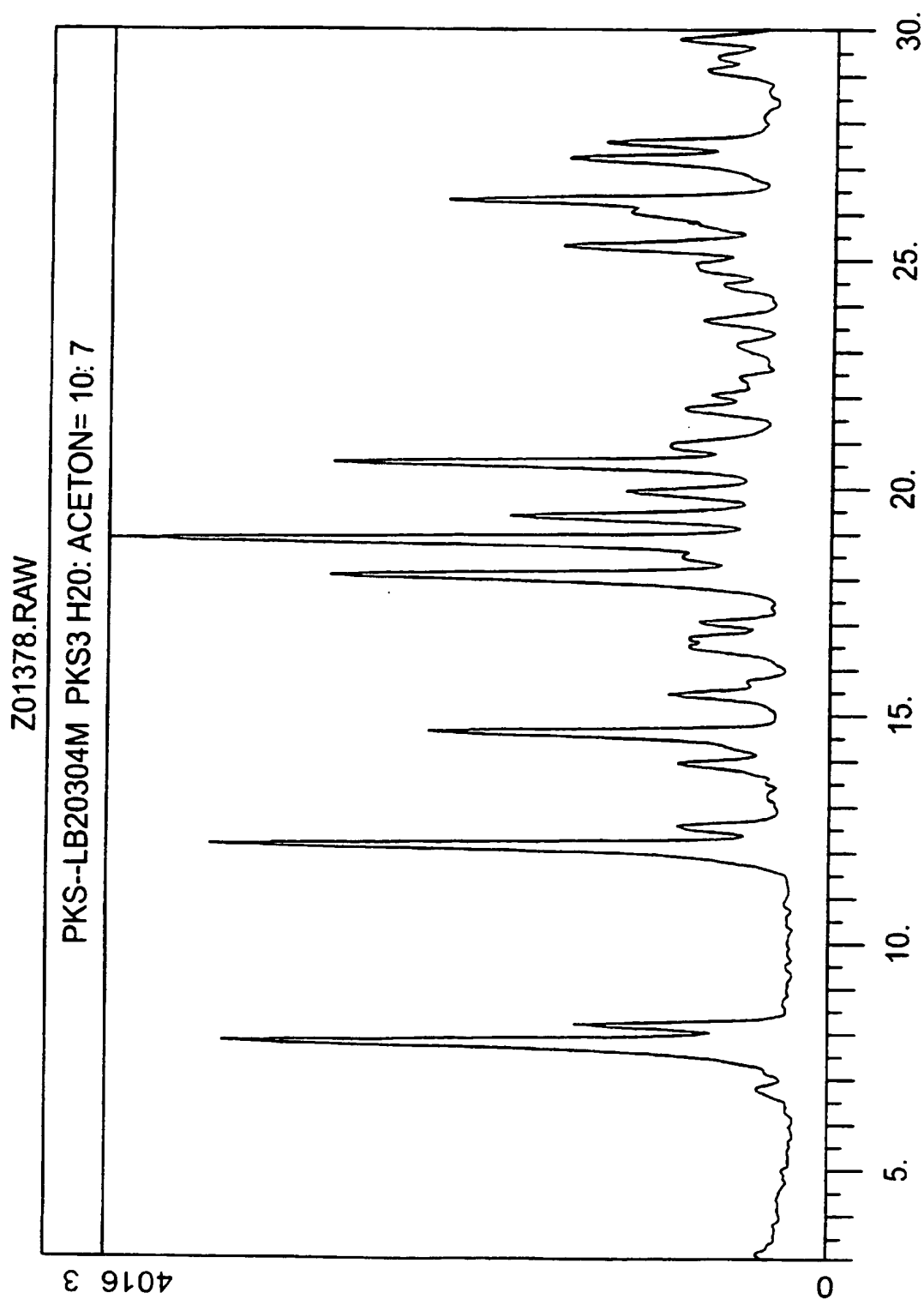


FIG. 7

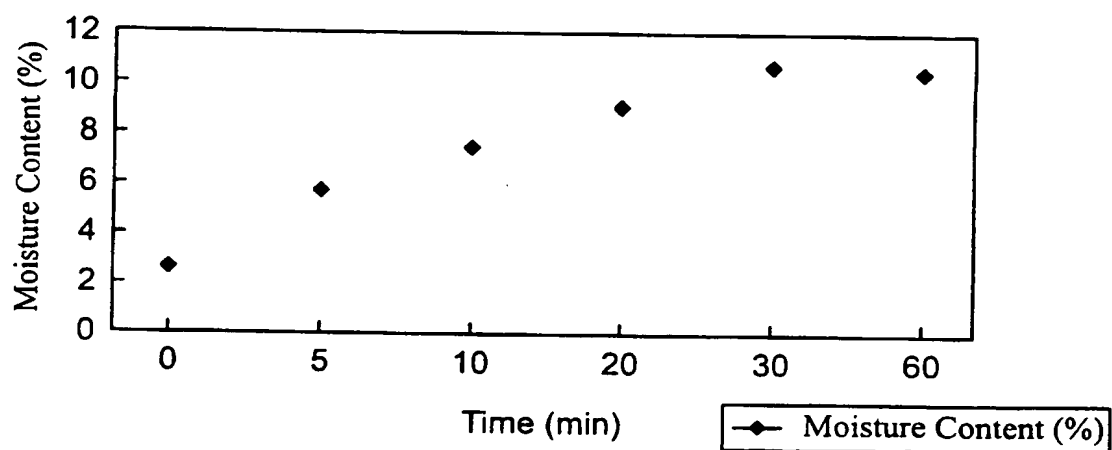


FIG. 8

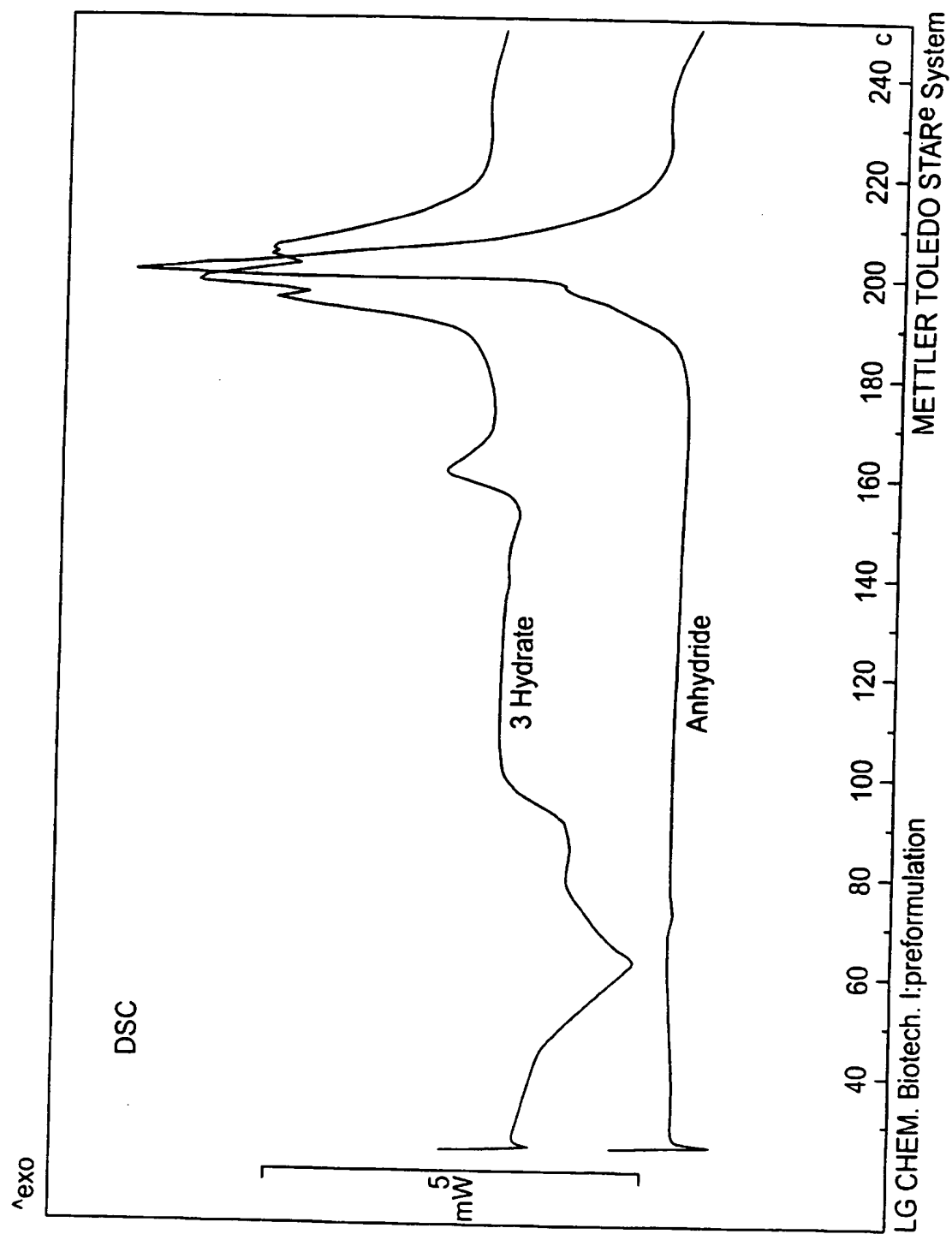


FIG. 9

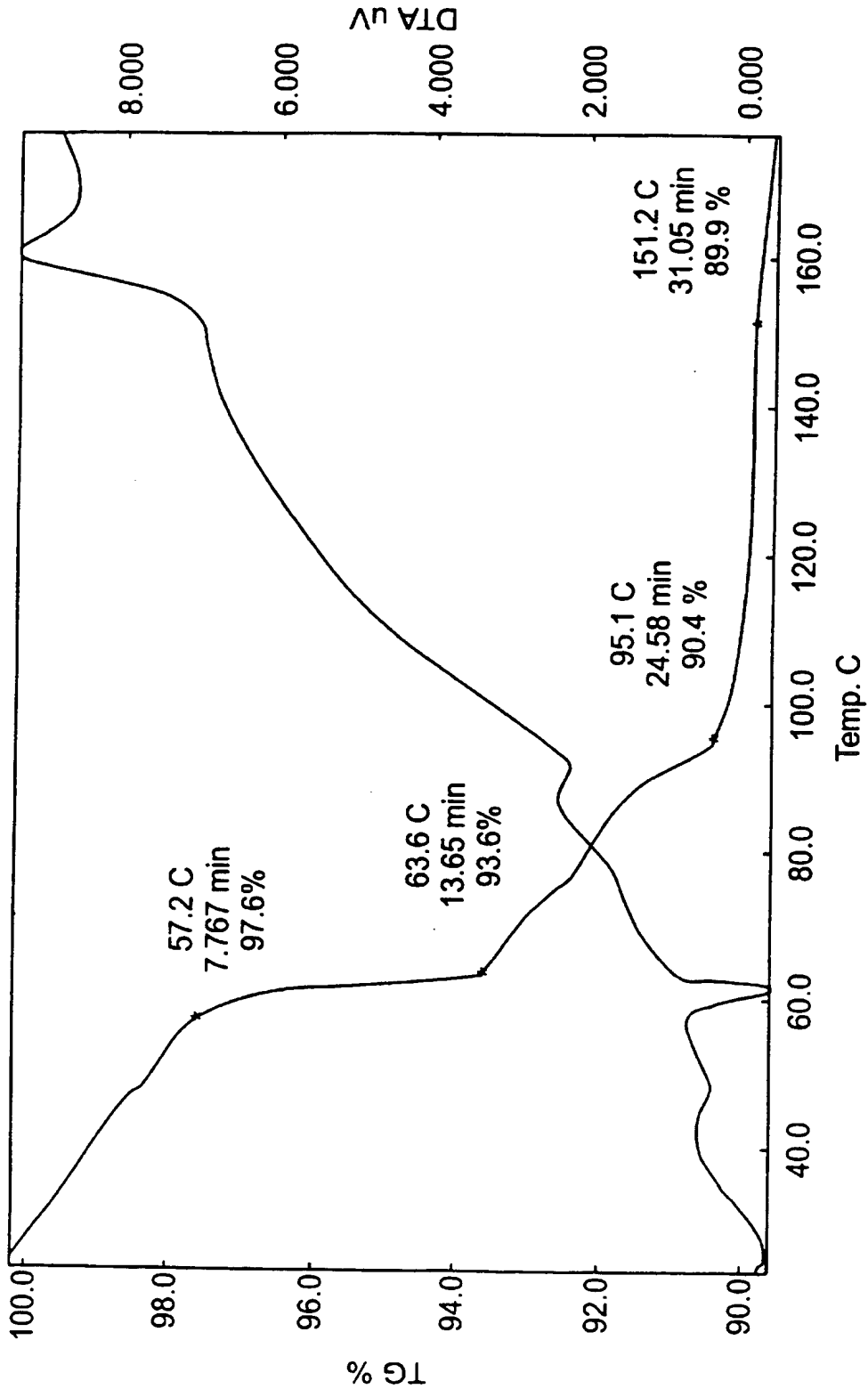


FIG. 10

**1**

**7-(4-AMINOMETHYL-3-METHYLOXYIMINOPYRROLIDIN-1-YL)-1-CYCLOPROPYL-6-FLUORO-4-OXO-1,4-DIHYDRO-1,8-NAPHTHYRIDINE-3-CARBOXYLIC ACID AND THE PROCESS FOR THE PREPARATION THEREOF**

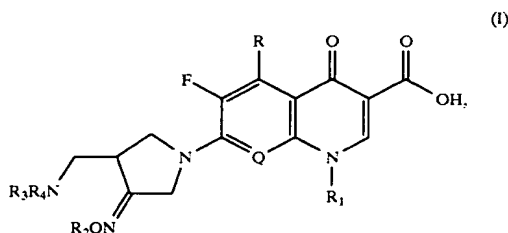
**CROSS-REFERENCE TO RELATED APPLICATION**

This application is a continuation of Ser. No. 09/049,024, filed Mar. 27, 1998, which is a divisional of Ser. No. 08/825,992, filed Apr. 4, 1997, now U.S. Pat. No. 5,776,944, which is a continuation-in-part of Ser. No. 08/490,978 filed Jun. 15, 1995, now U.S. Pat. No. 5,633,262.

**BACKGROUND OF INVENTION**

**1. Field of Invention**

The present invention relates to a novel quinoline (naphthyridine) carboxylic acid derivative having an excellent antibacterial activity. More specifically, the present invention relates to a novel quinoline(naphthyridine) carboxylic acid derivative represented by the following formula (1), which has an 4-aminomethyl-3-oximepyrrolidine substituent on 7-position of the quinolone nucleus and shows a superior antibacterial activity in contrast to the known quinolone antibacterial agents and also has a broad antibacterial spectrum and a highly improved pharmacokinetic property:



and its pharmaceutically acceptable non-toxic salt, its physiologically hydrolyzable ester, solvate and isomer, in which

R represents hydrogen, methyl or amino;

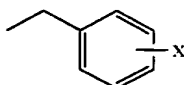
Q represents C—H, C—F, C—Cl, C—OH, C—CH<sub>3</sub>, C—O—CH<sub>3</sub> or N;

R<sub>1</sub> represents cyclopropyl, ethyl, or phenyl which is substituted with one or more fluorine atom(s);

R<sub>2</sub> represents one of the following a) through e):

a) hydrogen, straight or branched C<sub>1</sub>–C<sub>4</sub> alkyl, cyclopropyl, cyclopropylmethyl, C<sub>3</sub>–C<sub>6</sub> alkynyl, 2-haloethyl, methoxymethyl, methoxycarbonylmethyl, aryl or allyl,

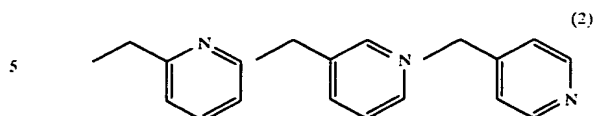
b) a group of the following formula (1),



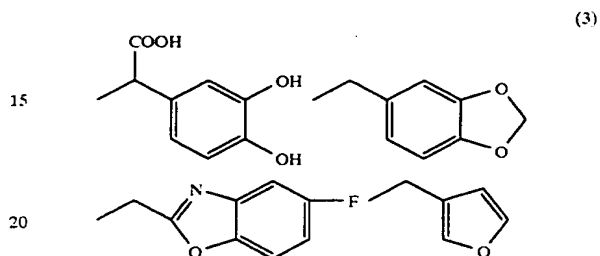
wherein X represents hydrogen, 2, 3 or 4-fluoro, cyano, nitro, methoxy, C<sub>1</sub>–C<sub>4</sub> alkyl, or 2,4-difluoro,

**2**

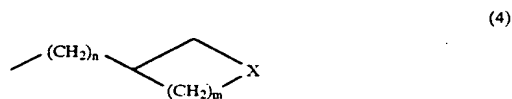
c) a group of the following formula (2),



d) a heteroarylmethyl of the following formula (3),



e) a group of the following formula (4),



wherein n denotes 0 or 1, m denotes 0, 1 or 2, and X represents methylene, O or N, and

R<sub>3</sub> and R<sub>4</sub> independently of one another represent hydrogen or C<sub>1</sub>–C<sub>3</sub> alkyl or R<sub>3</sub> and R<sub>4</sub> together with a nitrogen atom to which they are attached can form a ring.

The present invention also relates to a process for preparing the compound of formula (1), as defined above, and an antibacterial composition comprising the compound of formula (1) as an active component.

**2. Background Art**

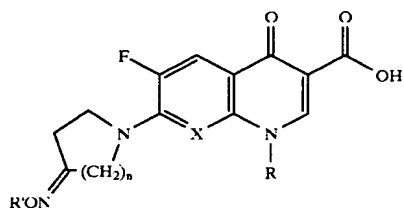
Since in 1962 nalidixic acid was first introduced as an agent for treating urinary tract infection (see, G. Y. Leshner, et al., J. Med. Chem. 5, 1063–1065 (1962)), numerous quinoline carboxylic acid antibacterial agents, including oxolinic acid, rosoxacin, pipemidic acid, etc., have been developed. However, these early-stage antibacterial agents have a little activity against gram-positive bacterial strains and thus have been used only against gram-negative strains.

Recently, norfloxacin which is the quinolone compound having a fluorine on 6-position has been newly developed (see, H. Koga, et al., J. Med. Chem., 23, 1358–1363 (1980)), and thereafter an extensive study to develop various quinolone antibacterial compounds has been conducted. However, since norfloxacin has a weak antibacterial activity against gram-positive strains and shows poor distribution and absorption in living body, it has been used only for treatment of diseases including urinary tract infections, gastro-intestinal infections, sexually transmitted diseases and the like. Thereafter, ciprofloxacin (see, R. Wise, et al., J. Antimicrob. Agents Chemother., 23, 559 (1983)), ofloxacin (see, K. Sata, et al., Antimicrob. Agents Chemother., 22, 548 (1982)) and the like have been developed. These antibacterial agents have a superior and broad antibacterial activity in comparison with the early-stage antibacterial compounds, and therefore, have been widely and practically used for treatment of diseases in clinical field.

The compounds in use or under clinical test include mainly the derivatives having a piperazine substituent on 7-position of the quinolone nucleus as in ciprofloxacin or ofloxacin. However, as a result of the study to develop quinolone compounds having a more potent and broad antibacterial activity it has been disclosed that a compound having an 3-amino or 3-aminomethylpyrrolidine group introduced into 7-position has an increased activity against gram-positive strains, in comparison with the compounds having 7-piperazine group, while maintaining a potent activity against gram-negative strains. However, unfortunately, the compounds having pyrrolidine substituent have a low solubility in water in comparison with the compounds having piperazine substituent, and thus their in-vivo antibacterial activity is not so high as the in-vitro activity. Accordingly, numerous study has been continuously conducted to improve the disadvantage of the compounds having pyrrolidine substituent, that is, to increase the solubility in water and to improve the pharmacokinetic property.

As a result, many reports of such study have been made. For example, it has been disclosed that ((2S, 4S)-4-amino-2-methylpyrrolidinyl)naphthyridine derivatives (see, Rosen, T., Chu, D. T. W. etc. J. Med. Chem. 1988, 31, 1598-1611) or (trans-3-amino-4-methylpyrrolidinyl)naphthyridine derivatives (see, Matsumoto, J. et al., Proceedings of the 14th International Congress of Chemotherapy; Ishigami, J., Ed.; University of Tokyo Press: Tokyo, 1985; pp 1519-1520) shows a 20 to 40 times increase in water-solubility, an increased bioavailability and an improved pharmacokinetic property, in comparison with the compounds having no methyl group, with a similar in-vitro antibacterial activity.

In addition, an attempt to improve the disadvantage of the prior quinolone compounds including a relatively low antibacterial activity against gram-positive strains, a low water-solubility and a poor pharmacokinetic property has been made by introducing different functional groups, instead of amino group, into the pyrrolidine or piperazine moiety. As one of such attempt, some compounds having an oxime group introduced into the 7-amine moiety of quinolone compounds have been reported. For example, the researchers of Abbott have reported in a scientific journal, J. Med. Chem., 1992, 35, 1392-1398, that the quinolone compound having the following general formula [A] wherein 3-oxime (or methyloxime)pyrrolidine group or 4-oxime(or methyloxime)piperidine group is substituted on 7-position of quinolone nucleus exhibits a good antibacterial activity against gram-positive strains:



in which

R represents cyclopropyl or 2,4-difluorophenyl;

R' represents hydrogen or methyl;

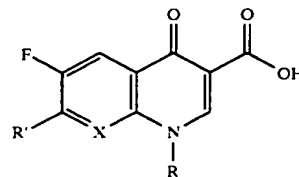
X represents C—H, C—F or N; and

n denotes 1 or 2.

The compound [A] has some disadvantages that it shows a good antibacterial activity against gram-positive strains

but a relatively weak activity against gram-negative strains, and also has a relatively low antibacterial activity in in-vivo test.

In addition, Japanese Laid-open Patent Publication No. (Hei) 01-100165 (1989) discloses the compound having the following general formula [B]:



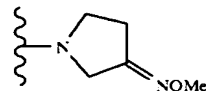
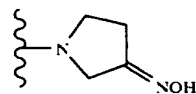
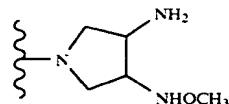
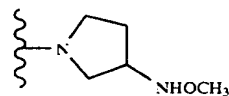
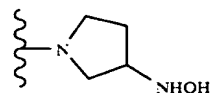
in which

R represents cyclopropyl, 2,4-difluorophenyl or 4-hydroxyphenyl;

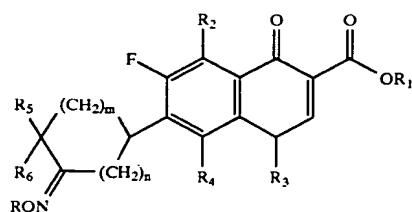
X represents C—H, C—F or C—Cl; and

R' represents oxime or hydroxyaminopyrrolidine-derived substituent.

Specifically, in said Japanese laid-open publication the oxime or hydroxyaminopyrrolidine-derived groups as R' substituent are very broadly disclosed. However, only the 3-hydroxyaminopyrrolidine [the following formula (a)], 3-methoxyaminopyrrolidine [the following formula (b)], 3-amino-4-methoxyaminopyrrolidine [the following formula (c)], 3-oximepyrrolidine [the following formula (d)] and 3-methyloximepyrrolidine [the following formula (e)] groups are specifically exemplified but the pyrrolidine substituent having both 3-oxime and 4-aminomethyl groups has never been specifically mentioned.



Further, European Early Patent Publication No. 0 541 086 discloses the quinolone compound having the following general formula [C]:



in which

R and R<sub>1</sub> independently of one another represent hydrogen or C<sub>1</sub>-C<sub>5</sub> alkyl;

R<sub>2</sub> represents hydrogen, amino, fluoro or hydroxy;

R<sub>3</sub> represents C<sub>3</sub>-C<sub>7</sub> cycloalkyl;

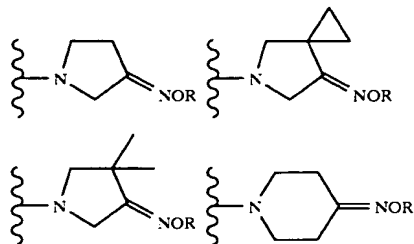
R<sub>4</sub> represents methoxy or fluoro;

R<sub>5</sub> and R<sub>6</sub> can be identical with or different from each other and independently of one another represent hydrogen or alkyl, or R<sub>5</sub> and R<sub>6</sub> together can form C<sub>3</sub>-C<sub>5</sub> cycloalkyl;

m denotes 0 or 1; and

n denotes an integer of 1 to 3.

Among the compounds [C] disclosed in said European early patent publication the typical substituent on 7-position of quinolone nucleus is a group having the following structure:



However, the compound of formula [C] does not include any compound having both oxime group and aminomethyl group on 7-position, and therefore, is different from the compound of the present invention.

The common characteristic feature of the known oxime or hydroxyamine-derived compounds as mentioned above is that they exhibit a good activity against gram-positive strains including MRSA (Methicillin Resistant Staphylococcus aureus) strains in comparison with the early developed quinolone compounds but show a weak activity against gram-negative strains in comparison with the antibacterial agents including ofloxacin or ciprofloxacin. Therefore, it can be said that their antibacterial spectrum may be narrower than that of the known ofloxacin or ciprofloxacin antibacterial compound.

Thus, on the basis of prior art as mentioned above the present inventors have extensively studied to develop the novel oxime-aminomethyl compound, which shows a potent antibacterial activity against broad spectrum pathogenic strains including resistant strains and also exhibits more improved pharmacokinetic properties and high absorption in living body, by introducing various substituted pyrrolidine groups into 7-position of quinoline nucleus and determining pharmacological activities of the resulting compounds. As a result, we have identified that the quinolone compounds

[C]

having the general formula (I), as defined above, wherein 4-aminomethyl-3-(optionally substituted)oxime-pyrrolidine group is introduced into 7-position of quinoline nucleus can satisfy such purpose, and thus completed the present invention.

Therefore, it is an object of the present invention to provide a novel quinoline(naphthyridine) carboxylic acid derivative of formula (I), as defined above, which shows a potent antibacterial activity against broad pathogenic strains including both gram-positive and gram-negative strains and also has a good pharmacokinetic property.

It is another object of the present invention to provide a process for preparing the novel quinoline(naphthyridine) carboxylic acid derivative of formula (I).

It is a further object of the present invention to provide an antibacterial composition comprising the novel quinoline(naphthyridine)carboxylic acid derivative of formula (I) as an active component.

#### BRIEF DESCRIPTION OF THE DRAWINGS

For a thorough understanding of the nature and objects of the invention, reference should be made to the following detailed description taken in connection with the accompanying drawings in which:

FIG. 1 represents the moisture adsorption velocity profile of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate at 25° C.;

FIG. 2 represents the isothermal moisture adsorption profile of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate at 25° C.;

FIG. 3 represents the equilibrium moisture content of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate.3 hydrate at a relative humidity of 23 to 75%;

FIG. 4 represents test result on moisture adsorption of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate.1.5 hydrate;

FIG. 5 represents the powder X-ray diffraction pattern of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate anhydride;

FIG. 6 represents the powder X-ray diffraction pattern of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate.3 hydrate;

FIG. 7 represents the powder X-ray diffraction pattern of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate.1.5 hydrate;

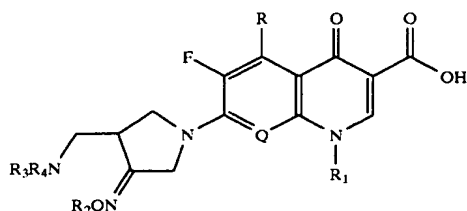
FIG. 8 represents the variation in moisture content with elapsed time of 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate anhydride taken after 0, 5, 10, 20, 30, and 60 minutes, respectively, from the initial point while being passed through with humidified nitrogen;

FIG. 9 represents the results of Differential Scanning Calorimetry on 7-(4-aminomethyl-3-methyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate anhydride and 3 hydrate;

FIG. 10 represents the results of thermogravimetric analysis on 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate.3 hydrate.

# DISCLOSURE OF INVENTION

In one aspect, the present invention relates to a novel quinoline(naphthyridine) carboxylic acid derivative having the following formula (I):



and its pharmaceutically acceptable non-toxic salt, its physiologically hydrolyzable ester, solvate and isomer, in which

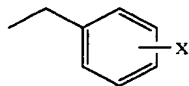
R represents hydrogen, methyl or amino;

Q represents C—H, C—F, C—Cl, C—OH, C—CH<sub>3</sub>, C—O—CH<sub>3</sub> or N;

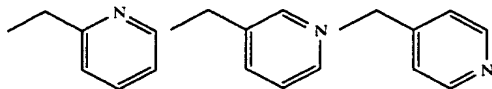
R<sub>1</sub> represents cyclopropyl, ethyl, or phenyl which is substituted with one or more fluorine atom(s);

R<sub>2</sub> represents one of the following a) through e):

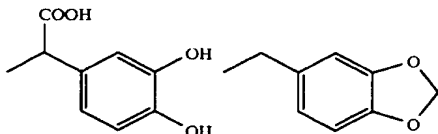
- a) hydrogen, straight or branched C<sub>1</sub>—C<sub>4</sub> alkyl, cyclopropyl, cyclopropylmethyl, C<sub>3</sub>—C<sub>6</sub> alkynyl, 2-haloethyl, methoxymethyl, methoxycarbonylmethyl, aryl or allyl,
- b) a group of the following formula (1),



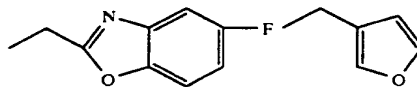
wherein X represents hydrogen, 2, 3 or 4-fluoro, cyano, nitro, methoxy, C<sub>1</sub>—C<sub>4</sub> alkyl, or 2,4-difluoro, c) a group of the following formula (2),



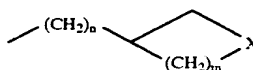
d) a heteroarylmethyl of the following formula (3),



-continued



e) a group of the following formula (4),



wherein n denotes 0 or 1, m denotes 0, 1 or 2, and X represents methylene, O or N, and

R<sub>3</sub> and R<sub>4</sub> independently of one another represent hydrogen or C<sub>1</sub>—C<sub>3</sub> alkyl or R<sub>3</sub> and R<sub>4</sub> together with a nitrogen atom to which they are attached can form a ring.

Among the compound of formula (I), as defined above, having a superior antibacterial activity, a broad antibacterial spectrum and an excellent pharmacokinetic property, the preferred compounds include those wherein Q represents C—H, C—F, C—Cl, C—OMe or N, R represents hydrogen or amino, R<sub>1</sub> represents cyclopropyl or 2,4-difluorophenyl, R<sub>2</sub> represents hydrogen, methyl, ethyl, isopropyl, t-butyl, phenyl, propargyl, homopropargyl, 2-fluoroethyl, benzyl, 2-fluorobenzyl or 2-cyanobenzyl, and R<sub>3</sub> and R<sub>4</sub> represent hydrogen.

More preferred compounds of formula (I) include those wherein Q represents C—H, C—Cl, C—F or N, R represents hydrogen or amino, R<sub>1</sub> represents cyclopropyl, R<sub>2</sub> represents methyl, t-butyl, homopropargyl, 2-fluoroethyl, benzyl or 2-fluorobenzyl, and R<sub>3</sub> and R<sub>4</sub> represent hydrogen.

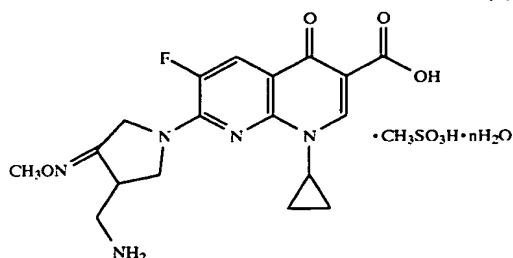
In the pyrrolidine moiety of the compound of formula (I) the 4-carbon atom on which aminomethyl group is substituted is an asymmetric carbon atom and thus can be present in the form of R or S or a mixture of R and S. In addition, due to the presence of (optionally substituted) oxime group on 3-position of pyrrolidine moiety the compound of formula (I) can be present in the form of syn- and anti-isomers depending on their geometric structure. Thus, the present invention also includes all of those geometric isomers and their mixtures.

The compound of formula (I) according to the present invention can form a pharmaceutically acceptable non-toxic salt. Such salt includes a salt with inorganic acids such as hydrochloric acid, hydrobromic acid, phosphoric acid, sulfuric acid, etc., a salt with organic carboxylic acids such as acetic acid, trifluoroacetic acid, citric acid, maleic acid, oxalic acid, succinic acid, benzoic acid, tartaric acid, fumaric acid, mandelic acid, ascorbic acid or malic acid or with sulfonic acids such as methanesulfonic acid, paratoluenesulfonic acid, etc., and a salt with other acids which are generally known and conventionally used in the technical field of quinolone-based compounds. These acid-addition salts can be prepared according to a conventional conversion method.

Particularly, the present invention relates to the 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate and its hydrate represented by the following formula (H),



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in which  $n$  denotes 0, 1, 1.5, 2, 2.5, 3, 3.5 or 4, having an improved bioavailability.

The methanesulfonate and its hydrate as defined above exhibit the same potent antibacterial activity as the free form, also have desirable physicochemical properties such as excellent solubility, constant moisture content, etc. regardless of the ambient relative humidity.

Generally, conversion of a pharmacologically active compound into a salt form induces a change in the compound's physicochemical properties such as solubility, absorption velocity, etc. Therefore, study about an effective salt form for developing a successful new medicine has been conventionally made. Pharmaceutically more desirable crystal form may be selected by studying whether or not any pseudopolymorph can be produced and its physicochemical properties (see, Remington's *Pharmaceutics*, Chapter 75 *Preformulation*; Byrn, S. R. *Solid Chemistry of Drugs*, Academic Press, New York, 1982). The hydrate, one such pseudopolymorph, has water molecules inside the crystal, and thus has a crystalline structure different from that of the anhydride, as can be verified from their respective X-ray diffraction patterns. A pseudopolymorph differs from the original compound not in its chemical properties, such as pharmacological activity, but in its physical properties, such as crystallinity, hygroscopicity, melting point, solubility, solubilizing velocity, etc. So, the pseudopolymorph has been recognized as pharmaceutically important (see, Morris, K. P. et al., *Int. J. Pharm.*, 108, 15-206 (1994)).

In the process of identifying the physicochemical properties of methanesulfonate, the salt has been found to exist as a stable hydrate when the number of water molecules contained in one molecule varies within a specific range. Here, stability does not mean chemical stability but the difficulty of recovering water molecules. That is, a stable hydrate neither loses the water molecules contained therein nor absorbs moisture over a wide range of ambient relative humidity. In contrast, moisture absorption by the anhydride varies greatly with the ambient relative humidity. As a result of experiments carried out by the present inventors, 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate has been shown to exist as a stable hydrate for values of the hydration number  $n$  equal only to 1, 1.5, 2, 2.5, 3, 3.5 or 4. Among these, 3 is preferred, since the change of moisture content is lowest at that hydration number.

The moisture content of the hydrate varies with the hydration number ( $n$ ) of the hydrated molecule. Since the molecular weight of 7-(4-amino-methyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate is 485.5, the moisture content of the hydrate for  $n$  equal to 1, 1.5, 2, 2.5, 3, 3.5 or 4 is calculated to be 3.6%,

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5%, 6.9%, 8.5%, 10.0%, 11.5% or 12.9%, respectively. However, the actual moisture content may differ from the calculated moisture content depending on differences in recrystallization conditions, drying conditions, etc. The range of the actual moisture content for each hydration number is shown in the following Table A.

TABLE A

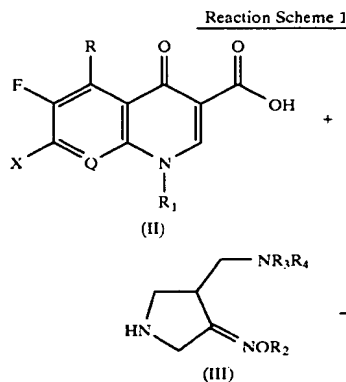
Moisture Content according to Hydration Number	
Hydration Number ( $n$ )	Moisture Content (%)
1	2-4
1.5	4-6
2	6-8
2.5	8-9
3	9-11
3.5	11-12
4	12-13

If two or more hydrates having different moisture contents are mixed together, mixtures having a new moisture content by weight, for example, a mixture of 1 hydrate and 1.5 hydrate having a moisture content of 2 to 6%; a mixture of 1.5 hydrate and 2 hydrate having a moisture content of 4 to 8%; a mixture of 2 hydrate and 2.5 hydrate having a moisture content of 6 to 9%; a mixture of 2.5 hydrate and 3 hydrate having a moisture content of 8 to 11%; a mixture of 3 hydrate and 3.5 hydrate having a moisture content of 9 to 12%; or a mixture of 3.5 hydrate and 4 hydrate having a moisture content of 11 to 13%, can be obtained.

It has also been found that the relative humidity range at which the moisture content of each hydrate can be maintained constant differ from each other. That is, although the 3 hydrate has a constant moisture content at a relative humidity of 23 to 1.5 hydrate is constant at a relative humidity of 23 to 64% only (see, FIGS. 3 and 4).

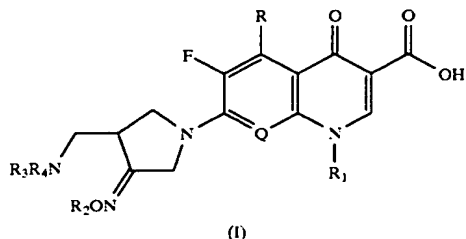
In the second aspect, the present invention also relates to a process for preparing the novel compound of formula (I).

According to the present invention, the compound of formula (I) can be prepared by reacting a compound of formula (II) with a compound of formula (III) or a salt thereof, as shown in the following reaction scheme 1.



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-continued



In the above scheme,

R, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub> and Q are defined as previously described; and

X represents a halogen atom, preferably chlorine, bromine or fluorine.

According to the above reaction scheme 1, the compound of formula (I) according to the present invention can be prepared by stirring the compound of formula (II) and the compound of formula (III) in the presence of a solvent for 1 to 20 hours at the temperature between room temperature and 200° C. with the addition of a suitable base. In this reaction, the compound of formula (III) can be used in the form of a free compound or a salt with an acid such as hydrochloric acid, hydrobromic acid or trifluoroacetic acid.

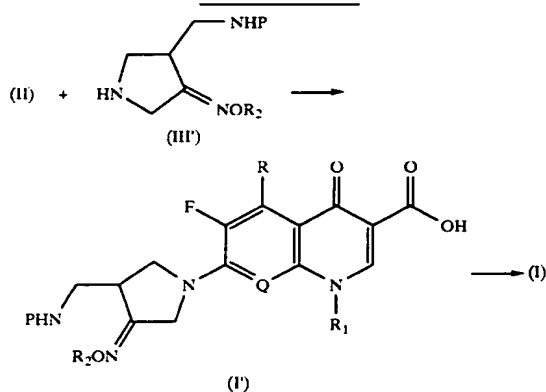
As the solvent for the above reaction, any solvent which does not adversely affect the reaction can be used. Preferably, acetonitrile, dimethylformamide (DMF), dimethylsulfoxide (DMSO), pyridine, hexamethylphosphoramide (HMPA), N-methylpyrrolidinone, ethanol, and aqueous mixtures thereof can be used.

This reaction is generally conducted in the presence of an acid acceptor. In this case, to increase the reaction efficiency of the relatively expensive starting material (II) the reactant (III) is used in an excessive amount, for example, an equimolar amount to 10 times molar amount, preferably an equimolar amount to 5 times molar amount, with respect to the starting material (II). When the reactant (III) is used in an excessive amount, the unreacted compound of formula (III) which is retained after the reaction can be recovered and reused in another reaction. The acid acceptor which can be preferably used in this reaction includes inorganic bases such as sodium hydrogen carbonate, potassium carbonate, etc., and organic bases such as triethylamine, diisopropylethylamine, pyridine, N,N-dimethylaniline, N,N-dimethylaminopyridine, 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU), 1,4-diazabicyclo[2.2.2]octane (DABCO), etc.

The compound of formula (I) according to the present invention can also be prepared by a method depicted in the following reaction scheme 2, in which a protecting group P is introduced into one of R<sub>3</sub> and R<sub>4</sub> of the compound of formula (II) wherein R<sub>3</sub> and R<sub>4</sub> are hydrogen to prepare the compound of formula (III') wherein the amino group is protected with P, the protected compound of formula (III') is reacted with the compound of formula (II) under the same condition as in the reaction scheme 1, and then the resulting compound of formula (I') is deprotected by removing the protecting group P to form the desired compound of formula (I).

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Reaction Scheme 2



in the above reaction scheme,

R, R<sub>1</sub>, R<sub>2</sub> and Q are defined as previously described; and P represents an amino-protecting group.

In the reaction of the above reaction scheme 2, the compound of formula (III') can be used in the form of a free compound or a salt with hydrochloric acid, hydrobromic acid or trifluoroacetic acid, as in the compound of formula (III) used in the reaction scheme 1.

Any protecting group which is conventionally used in the field of organic chemistry and can be readily removed after the reaction without decomposition of the structure of the desired compound can be used as the suitable amino-protecting group P in the compound of formula (III'). The specific example of protecting groups which can be used for this purpose includes formyl, acetyl, trifluoroacetyl, benzoyl, para-toluenesulfonyl, methoxycarbonyl, ethoxycarbonyl, t-butoxycarbonyl, benzyloxycarbonyl, para-methoxybenzyloxycarbonyl, trichloroethoxycarbonyl, beta-iodoethoxycarbonyl, benzyl, para-methoxybenzyl, trityl, tetrahydropyranyl, para-nitrobenzoyl, etc.

After the reaction is completed, the amino-protecting group present in the resulting compound of formula (I') can be removed by hydrolysis, solvolysis or reduction depending on properties of the relevant protecting group. For example, the compound of formula (I') is treated in a solvent in the presence or absence of an acid or base at the temperature of 0 to 130° C. to remove the protecting group. As the acid which can be used for this purpose, an inorganic acid such as hydrochloric acid, hydrobromic acid, sulfuric acid, phosphoric acid, etc., an organic acid such as acetic acid, trifluoroacetic acid, formic acid, toluenesulfonic acid, etc., or a Lewis acid such as boron tribromide, aluminum chloride, etc., can be mentioned. As the base for this purpose, hydroxide of an alkali or alkaline earth metal such as sodium hydroxide, barium hydroxide, etc., an alkali metal carbonate such as sodium carbonate, calcium carbonate, etc., an alkali metal alkoxide such as sodium methoxide, sodium ethoxide, etc., or sodium acetate, and the like can be used. The reaction can be carried out in the presence of a solvent, for example, water or an organic solvent such as ethanol, tetrahydrofuran, dioxane, ethyleneglycol, acetic acid, etc., or a mixture of such organic solvent and water. If required, this reaction can also be practiced in the absence of any solvent.

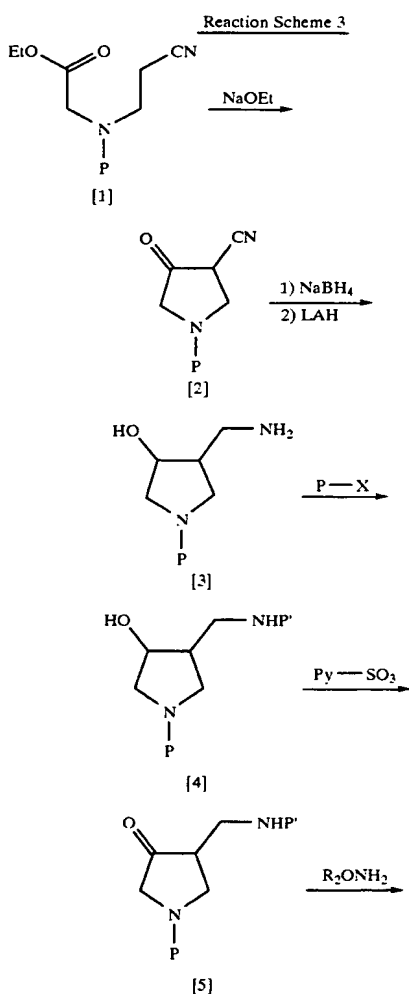
In addition, when the protecting group is para-toluenesulfonyl, benzyl, trityl, para-methoxybenzyl, benzyloxycarbonyl, para-methoxybenzyloxycarbonyl, trichloroethoxycarbonyl, beta-iodoethoxycarbonyl and the

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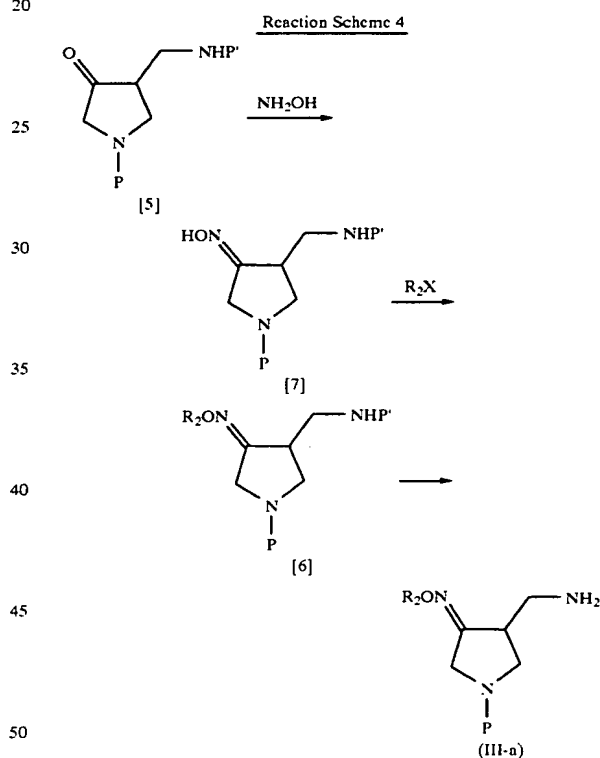
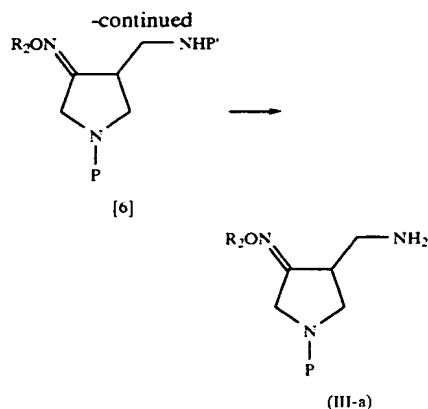
like, such groups can be effectively removed by means of a reduction. Although the reaction condition of the reduction for removing protecting group may be varied with properties of the relevant protecting group, the reduction can be generally carried out with hydrogen gas stream in an inert solvent in the presence of a catalyst such as platinum, palladium, Raney nickel, etc., at the temperature of 10 to 100° C. or with metal sodium or metal lithium in ammonia at the temperature of -50 to -10° C.

The compound of formula (II) used as the starting material in the present invention is a known compound and can be readily prepared according to a method known in the prior publication (see, J. M. Domagala, et al., J. Med. Chem. 34, 1142 (1991); J. M. Domagala, et al., J. Med. Chem. 31, 991 (1988); D. Bouzard, et al., J. Med. Chem. 35, 518 (1992)).

The compound of formula (III) used as another starting material in the present invention can be readily prepared according to the method as depicted in the following reaction schemes 3, 4 and 5.



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In the above reaction schemes 3 and 4,

the protecting groups P and P' independently of one another represent the same amino-protecting group as defined for P in connection with the compound of formula (III') and can be identical with or different from each other; and

Py represents pyridine.

The process depicted in the reaction schemes 3 and 4 will be specifically explained hereinafter.

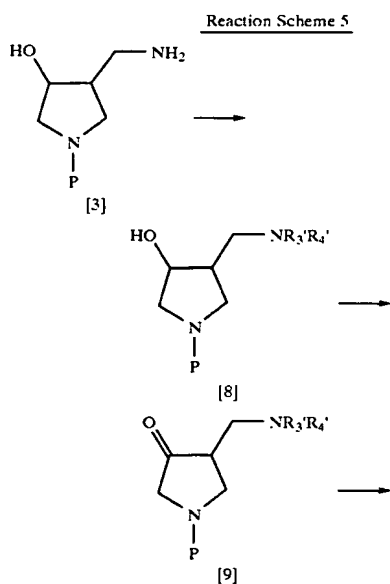
According to the reaction scheme 3, first a cyano ester [1] having a protected amino group can be reacted with sodium ethoxide in a solvent such as ethanol to obtain a 3-keto-4-cyanopyrrolidine [2]. The resulting cyanopyrrolidine [2] is reduced with hydrogen gas in the presence of a platinum

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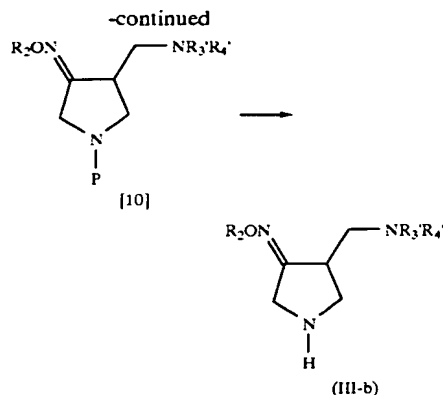
catalyst to prepare an aminoalcohol [3]. In this case, the cyanopyrrolidine [2] may be reduced by means of other reductant to prepare the aminoalcohol [3]. For example, the ketone and cyano groups can be reduced with lithium aluminumhydride(LAH), sodium borohydride-cobalt chloride complex( $\text{NaBH}_4\text{—CoCl}_3$ ) or lithium borohydride ( $\text{LiBH}_4$ ). Alternatively, the aminoalcohol [3] can be synthesized by reducing first the ketone group to a hydroxyl group by means of sodium borohydride( $\text{NaBH}_4$ ) and then reducing the cyano group by lithium aluminum hydride(LAH). Then, the amino group of the aminoalcohol [3] thus prepared is selectively protected to obtain a protected amine [4], which is then treated with sulfur trioxide( $\text{SO}_3$ )-pyridine mixture in dimethylsulfoxide solvent (see, Parikh, J. R. and Doering, W. v. E. J. Am. Chem. Soc. 1967, 89, 5505), or oxidized with other oxidant, to prepare a ketone compound [5]. The resulting ketone compound [5] is then reacted with a O-substituted hydroxyamine of formula  $\text{R}_2\text{ONH}_2$  to obtain the desired substituted oxime compound [6], which can be deprotected by means of a suitable method selected depending on the kind of protecting group to obtain the desired oxime compound (III) wherein  $\text{R}_3$  and  $\text{R}_4$  are hydrogen, i.e. the compound of formula (III-a).

Alternatively, according to the method depicted in the reaction scheme 4, the ketone compound [5] is reacted with hydroxyamine to obtain the desired oxime compound [7] and the compound [7] is reacted with a suitable electrophilic compound of formula  $\text{R}_2\text{X}$  which can introduce the desired  $\text{R}_2$  group, in the presence of a base to prepare the oxime derivative of formula [6], which is then deprotected by means of a suitable method selected depending on the kind of protecting group in the same manner as in the reaction scheme 3 to prepare the desired oxime compound (III-a).

The compound of formula (III) wherein  $\text{R}_3$  and  $\text{R}_4$  of aminomethyl group present on 4-position of pyrrolidine are other than hydrogen, i.e. the compound of formula (III-b), can be prepared by the following reaction scheme 5.



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In the above reaction scheme,

$\text{R}_3'$  and  $\text{R}_4'$  represent the same meaning as defined for  $\text{R}_3$  and  $\text{R}_4$  in connection with the compound of formula (I), provided that they cannot be hydrogen.

According to the method of reaction scheme 5, first the amine compound [3] is treated with  $\text{C}_1\text{—C}_3$  aldehyde and then reduced to obtain a substituted amine compound [8] and the resulting amine compound [8] is treated with sulfur trioxide( $\text{SO}_3$ )-pyridine mixture in dimethylsulfoxide solvent, or oxidized with other oxidant, to obtain a ketone compound [9]. The resulting ketone compound [9] can be treated in the same manner as in the method for treating ketone compound [5] in the reaction schemes 3 and 4 to synthesize the desired compound of formula (III-b).

The 7-(4-aminomethyl-3-methyloximinopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate can be prepared by adding the methanesulfonic acid to the corresponding quinolone carboxylic acid compound in an amount of 0.95 to 1.5 times molar amount with respect to the quinolone carboxylic acid compound, or by adding the same amount of the methanesulfonic acid which is already dissolved in a solvent to the quinolone carboxylic acid compound. Although solvents suitable for the above preparation include  $\text{C}_1\text{—C}_4$  haloalkanes,  $\text{C}_1\text{—C}_8$  alcohols and water, a solvent selected from the group consisting of dichloromethane, chloroform, 1,2-dichloroethane, methanol, ethanol, propanol, and water is preferred. If necessary, the quinolone carboxylic acid compound in a solvent may be heated to dissolve the former before the methanesulfonic acid is added. If the quinolone carboxylic acid compound-solution exists as a suspension, acid may be added to the suspension to obtain a thoroughly transparent solution. The resulting reaction mixture is stirred for 1 to 24 hours at a temperature of  $-10$  to  $40^\circ\text{C}$ . or is allowed to stand, then the product is obtained as a solid according as the solubility of the product decreases. The methanesulfonate can also be obtained in a high yield by removing the solvent used under reduced pressure.

The hydrates of the methanesulfonate of the present invention may easily be prepared by means of conventional methods well known in the art to which the present invention pertains. Particularly, the different hydrates may be prepared merely by changing recrystallization conditions.

The synthetic methods as described above will be more specifically explained in the following preparation examples.

The present invention also provides an antibacterial composition comprising the novel compound of formula (I), as

defined above, or a pharmaceutically acceptable salt thereof as an active component together with a pharmaceutically acceptable carrier. When such antibacterial composition is used for clinical purpose, it may be formulated into solid, semi-solid or liquid pharmaceutical preparations for oral, parenteral or topical administration by combining the compound of formula (I) with a pharmaceutically acceptable inert carrier. The pharmaceutically acceptable inert carrier which can be used for this purpose may be solid or liquid. The solid or semi-solid pharmaceutical preparation in the form of powders, tablets, dispersible powders, capsules, cachets, suppositories and ointments may be prepared in which case solid carriers are usually used. The solid carrier which can be used is preferably one or more substances selected from the group consisting of diluents, flavouring agents, solubilizing agents, lubricants, suspending agents, binders, swelling agents, etc. or may be encapsulating substances. In the case of powder preparation, the micronized active component is contained in an amount of 5 or 10 to 70% in the carrier. Specific example of the suitable solid carrier includes magnesium carbonate, magnesium stearate, talc, sugar, lactose, pectine, dextrin, starch, gelatin, tragacanth, methylcellulose, sodium carboxymethylcellulose, low boiling wax, cocoa butter, etc. Because of their ease in administration, tablets, powders, cachets and capsules represent the most advantageous solid preparation for oral administration.

The liquid preparation includes solutions, suspensions and emulsions. For example, the injectable preparation for parenteral administration may be in the form of water or water-propyleneglycol solution, of which isotonicity, pH and the like can be adjusted to be suited for the physiological condition of living body. The liquid preparation can also be prepared in the form of a solution in aqueous polyethyleneglycol solution. The aqueous solution for oral administration can be prepared by dissolving the active component in water and adding a suitable coloring agent, flavouring agent, stabilizer and thickening agent thereto. The aqueous suspension suitable for oral administration can be prepared by dispersing the micronized active component in viscous substances such as natural or synthetic gum, methylcellulose, sodium carboxymethylcellulose and other known suspending agent.

It is especially advantageous to formulate the aforementioned pharmaceutical preparations in dosage unit form for ease of administration and uniformity of dosage. Dosage unit forms of the preparation refer to physically discrete units suitable as unitary dosage, each unit containing a predetermined quantity of the active component calculated to produce the desired therapeutic effect. Such dosage unit form can be in the packaged form, for example, a tablet, a capsule or a powder filled in vial or ampule, or an ointment, gel or cream filled in tube or bottle.

Although the amount of the active component contained in the dosage unit form can be varied, it can be generally adjusted within the range of 1 to 100 mg depending on the efficacy of the selected active component.

When the active compound of formula (I) of the present invention is used as a medicine for treatment of bacterial infections, it is preferably administered in an amount of about 6 to 14 mg per kg of body weight at the first stage. However, the administration dosage can be varied with the requirement of the subject patient, severity of the infections to be treated, the selected compound and the like.

The preferred dosage suitable for a certain condition can be determined by a person skilled in this art according to a conventional manner. In general, the therapeutic treatment is

started from the amount less than the optimal dosage of the active compound and then the administration dosage is increased little by little until the optimal therapeutic effect is obtained. As a matter of convenience, the total daily dosage can be divided into several portions and administered over several times.

As mentioned above, the compound of the present invention shows a potent and broad spectrum antibacterial activity against various pathogenic organisms including gram-positive and gram-negative strains. The antibacterial activity of the present compound against gram-negative strains is comparable to or higher than that of the known antibacterial agents (for example, ciprofloxacin), and particularly, the antibacterial activity of the present compound against gram-positive strains is far superior to that of the known antibacterial agents. In addition, the present compound also exhibits a very potent antibacterial activity against the strains resistant to the known quinolone compounds.

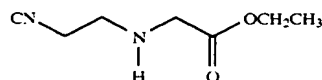
In view of the pharmacokinetic properties, the compound of the present invention has a high water-solubility and thus can be well absorbed in the living body, in comparison with the known quinolone compounds, to show a very high bioavailability. The biological half life of the present compound is far longer than that of the known quinolone compounds, and therefore, the present compound can be administered once a day to be suitably used as an antibacterial agent.

Moreover, since the compound according to the present invention is less toxic, it can be effectively used for prophylaxis and treatment of diseases caused by bacterial infections in warm-blooded animals including human being.

The present invention will be more specifically explained in the following examples. However, it should be understood that the following preparations and examples are intended to illustrate the present invention and not to limit the scope of the present invention in any manner.

#### PREPARATION 1

##### Synthesis of (2-cyano-ethylamino)acetic acid ethyl ester



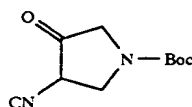
139.6 g (1 mole) of glycine ethyl ester hydrochloride was dissolved in 80 ml of distilled water and to this solution was added 230 ml of an aqueous solution of 67.3 g (1.2 mole eq.) of potassium hydroxide. Then, 106.2 g (2 mole eq.) of acrylonitrile was added to the reaction solution while heating and stirring at 50 to 60° C. The reaction mixture was stirred for 5 hours with heating and then the organic layer was separated. The aqueous layer was extracted with ethyl ether and the extract was combined with the organic layer as separated above. The combined organic layer was dried over anhydrous magnesium sulfate and filtered. The filtrate was concentrated under reduced pressure to remove the solvent. The residue was distilled under reduced pressure (100 to 150° C./10.25 Torr) to obtain 65.6 g (Yield: 48 %) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 4.20(2H, q), 3.48(2H, s), 2.96(2H, t), 2.54(2H, t), 1.30(3H, t); MS (FAB, m/e): 157(M+H)

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## PREPARATION 2

Synthesis of 4-cyano-1-(N-t-butoxycarbonyl)-pyrrolidin-3-one

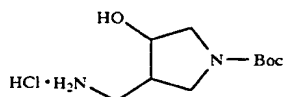


In the above formula and the following, Boc represents t-butoxycarbonyl. 29 g (0.186 mole) of the compound prepared in Preparation 1 was dissolved in 200 ml of chloroform and the resulting solution was introduced into a 1 L flask. Then, 45 g (1.1 mole eq.) of di-t-butoxycarbonyldicarbonate was added thereto and the reaction mixture was stirred for 17 hours at room temperature. The reaction solution was concentrated and the residue was diluted with 250 ml of absolute ethanol. The resulting solution was added to sodium ethoxide (NaOEt) solution prepared by adding 6 g of metal sodium (Na) turnings to 220 ml of absolute ethanol, under refluxing and heating. The reaction was continuously conducted for further one hour under refluxing with heating. The reaction solution was concentrated under reduced pressure and the residue was diluted with water and then washed with methylene chloride. The aqueous layer was adjusted with 1N HCl to pH 4 and extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated to obtain a stoichiometric amount of the title compound in a crude state.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 4.5–3.5 (5H, m), 1.5(9H, s); MS (FAB, m/e): 211(M+H)

## PREPARATION 3

Synthesis of 4-aminomethyl-1-(N-t-butoxycarbonyl)pyrrolidin-3-ol hydrochloride



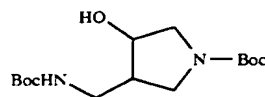
3 g (14 mmole) of the compound prepared in Preparation 2 was dissolved in the mixture of 357 ml of absolute ethanol and 7 ml of chloroform and the resulting solution was introduced into a flask. Then, a catalytic amount of platinum oxide (PtO<sub>2</sub>) was added thereto. After air was removed from the reaction flask under reduced pressure, the reaction mixture was stirred for 17 hours at room temperature with blowing up the hydrogen gas from a balloon filled with hydrogen gas. The reaction solution was filtered and the filtrate was concentrated to obtain a stoichiometric amount of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 8.0(2H, bs) 3.5–2.0(7H, m), 3.3(2H, s), 1.38(9H, s); MS (FAB, m/e): 217(M+H)

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## PREPARATION 4

Synthesis of 4-(N-t-butoxycarbonyl)aminomethyl-1-(N-t-butoxycarbonyl)pyrrolidin-3-ol



## Method A:

20 g (0.094 mole) of the compound prepared in Preparation 3 was dissolved in the mixture of 456 ml of dioxane and 268 ml of distilled water and the resulting solution was adjusted with 1N aqueous sodium hydroxide solution to pH 9. Then, 30.9 g (1.5 mole eq.) of di-t-butoxycarbonyldicarbonate was added thereto, and the reaction mixture was stirred for 30 minutes at room temperature and concentrated under reduced pressure. The residue was diluted with methylene chloride. After adding water to the reaction solution, the organic layer was separated and the aqueous layer was acidified to pH 4 and then extracted with methylene chloride. The extract was combined with the organic layer as separated above and the combined solution was dried over anhydrous magnesium sulfate and concentrated. The residue was purified with column chromatography to obtain 17 g (Yield: 57%) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 4.95(1H, m), 4.1(1H, m), 3.5(2H, m), 3.3–3.0(4H, m), 2.1(1H, m), 1.45(18H, s); MS (FAB, m/e): 317(M+H)

## Method B:

10 g (0.047 mole) of the compound prepared in Preparation 2 was introduced into a 1 L flask and then dissolved by adding 500 ml of dry tetrahydrofuran. This solution was cooled to –3° C. under ice-sodium chloride bath and then 3.8 g (0.094 mole) of lithium aluminumhydride (LAH) was added portionwise thereto over 20 minutes. After the addition is completed, the reaction mixture was stirred for one hour under ice-water bath. When the reaction is completed, 4 ml of water, 4 ml of 15% aqueous sodium hydroxide solution and 12 ml of water were carefully and successively added to the reaction mixture. The whole mixture was vigorously stirred for 3 hours at room temperature and 10 g of anhydrous magnesium sulfate was added thereto. This mixture was stirred and then filtered, and the filtrate was concentrated to stoichiometrically obtain the product. The resulting product was diluted with 200 ml of dioxane-water (2:1 by volume) and 12.3 g (0.056 mole) of di-t-butoxycarbonyldicarbonate was added thereto at room temperature. The reaction solution was stirred for one hour at room temperature to complete the reaction and then concentrated. The residue was diluted again with ethyl acetate, washed with saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and filtered. The filtrate was concentrated and the residue was then purified with column chromatography using hexane-ethyl acetate (2:1 by volume) eluant to obtain 8.2 g (Yield: 55%) of the title compound.

## Method C:

210 g (1 mole) of the compound prepared in Preparation 2 was dissolved in 4 L of methanol and this solution was introduced into a 6 L reaction vessel equipped with a thermometer. The internal temperature of the reaction vessel was cooled to 10° C. under dry ice-acetone bath. 76 g (2 mole) of sodium borohydride (NaBH<sub>4</sub>) was added portionwise thereto over 1.5 hours while maintaining the internal temperature of the vessel at 10 to 13° C. After the addition

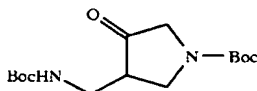
is completed, the reaction mixture was stirred for further 30 minutes at the same temperature so that all the ketone can be reduced to alcohol. Then, 243 g (1 mole) of cobalt chloride hydrate was added thereto over 10 minutes. When the reaction is completed, the resulting solid complex was dissolved in 4 L of ammonia water and this solution was diluted with 8 L of water and then extracted with ethyl acetate. The organic layer was washed with saturated saline, dried over anhydrous magnesium sulfate and filtered. The filtrate was concentrated and mixed with the mixture of 1.5 L of dioxane and 0.5 L of distilled water. 212 g of di-*t*-butoxycarbonyldicarbonate was added thereto and the whole mixture was stirred for 2 hours at room temperature. After the reaction is completed, the reaction mixture was concentrated under reduced pressure, diluted again with dichloromethane, washed with water, dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated and then purified with silica gel column chromatography (eluant: hexane-ethyl acetate 2:1 by volume) to obtain 202 g (Yield: 64%) of the title compound.

#### Method D:

10 g (0.047 mole) of the compound prepared in Preparation 2 was introduced into a 1 L flask and dissolved by adding 500 ml of methanol. This solution was cooled down under ice bath and 3.6 g (0.094 mole) of sodium borohydride was added portionwise thereto over 20 minutes. The reaction mixture was stirred for further 30 minutes to complete the reaction, and then concentrated under reduced pressure, diluted with ethyl acetate, washed with water, dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated to obtain the compound in which the desired ketone group is reduced to an alcohol. 10.1 g (0.047 mole) of the resulting alcohol compound was dissolved in 200 ml of dry tetrahydrofuran and this solution was cooled down to  $-5^{\circ}\text{C}$ . under ice-salt bath. 2.6 g (0.066 mole) of lithium aluminumhydride was added thereto over 20 minutes. The reaction mixture was stirred for further 30 minutes at the same temperature to complete the reaction, and then 2.6 ml of water, 2.6 ml of 15% sodium hydroxide and 7.8 ml of water were added in order thereto. This mixture was stirred for one hour at room temperature. After adding 6 g of anhydrous magnesium sulfate, the mixture was stirred for further 30 minutes and filtered. The filtrate was concentrated to obtain the product. The resulting product was diluted with 200 ml of dioxane-water (2:1 by volume) and 12.3 g (0.056 mole) of di-*t*-butoxycarbonyldicarbonate was added portionwise thereto. The mixture was stirred for 30 minutes to complete the reaction, and then concentrated, diluted with ethyl acetate, washed with saturated saline, dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated and the residue was purified with column chromatography to obtain 12.3 g (Yield: 83%) of the title compound.

#### PREPARATION 5

Synthesis of 4-(*N*-*t*-butoxycarbonyl)aminomethyl-1-(*N*-*t*-butoxycarbonyl)pyrrolidin-3-one



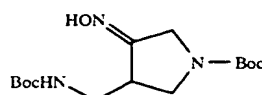
14 g (0.044 mole) of the compound prepared in Preparation 4 was dissolved in 64 ml of dimethylsulfoxide and 18.5

ml (3 mole eq.) of triethylamine was added thereto. This mixture was cooled down under ice bath. When the wall of reaction flask begins to freeze, 12.7 g (1.8 mole eq.) of pyridine-sulfur trioxide(Py-SO<sub>3</sub>) oxidant was added portionwise thereto. After the addition is completed, the ice bath was removed and the reaction solution was stirred for 3 hours at room temperature, diluted with water and then extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and concentrated to stoichiometrically obtain the title compound in a crude state.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm):  $\delta$  4.95(1H, bs), 4.15–2.7(6H, m), 2.8(1H, br), 1.45(9H, s), 1.40(9H, s); MS (FAB, m/e): 315(M+H)

#### PREPARATION 6

Synthesis of 1-(*N*-*t*-butoxycarbonyl)-4-(*N*-*t*-butoxycarbonyl)aminomethyl-pyrrolidin-3-one oxime

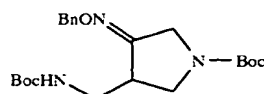


300 mg of the compound prepared in Preparation 5 was dissolved in the mixture of 6 ml of 95% ethanol and 3 ml of tetrahydrofuran(THF) and this solution was introduced into a 30 ml reaction vessel. 232 mg (3.5 mole eq.) of hydroxylamine hydrochloride (NH<sub>2</sub>OH.HCl) was added thereto and then 281 mg (3.5 mole eq.) of sodium hydrogen carbonate dissolved in 1.5 ml of distilled water was added. The reaction mixture was stirred for 40 minutes at 40° C. under oil bath to complete the reaction, cooled down and then concentrated under reduced pressure. The residue was diluted with methylene chloride, washed with saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated and the residue was subjected to silica gel column chromatography eluting with hexane-ethyl acetate (1:1 by volume) to obtain 230 mg (Yield: 73 %) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm):  $\delta$  9.70(1H, bs), 5.05(1, bs), 4.2(2H, br), 3.83(1H, m), 3.5–3.2(3H, m), 3.0(1H, m), 1.42(18H, s); MS (FAB, m/e): 330(M+H)

#### PREPARATION 7

Synthesis of 1-(*N*-*t*-butoxycarbonyl)-4-(*N*-*t*-butoxycarbonyl)aminomethyl-pyrrolidin-3-one-benzylloxime



659 mg of the compound prepared in Preparation 6, 193 mg of tetra-*n*-butylammonium bromide and 855 mg of benzyl bromide were added to 15 ml of dichloromethane and then 5 ml of 15% aqueous sodium hydroxide solution was added thereto. The reaction mixture was stirred for 30 minutes at room temperature. The organic layer was separated, dried over anhydrous magnesium sulfate and filtered. The filtrate was distilled under reduced pressure and

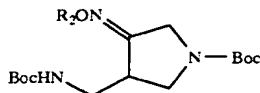
## 23

the residue was purified with glass column chromatography to obtain 776 mg (Yield: 92%) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 7.38(5H, m), 5.13(2H, s), 4.92(1H, m), 4.13(2H, m), 3.76(1H, m), 3.41(1H, m), 3.25(2H, m), 3.02(1H, m), 1.50(9H, s), 1.49(9H, s); MS (FAB, m/e): 420(M+H)

## PREPARATIONS 8 TO 17

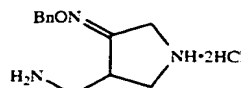
The amine compounds listed in the following Table 1 were prepared according to the same procedure as Preparation 7 except that the corresponding benzylbromide derivatives having R<sub>2</sub> structure as presented in the following Table 1 are used instead of benzylbromide.



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## PREPARATION 18

Synthesis of 4-aminomethyl-pyrrolidin-2-one-benzyloxime dihydrochloride



20 ml of methanol was cooled down to 5° C. and then 10 ml of acetyl chloride was slowly added thereto. This mixture was stirred for 30 minutes and 990 mg of the compound prepared in Preparation 7, which is dissolved in 10 ml of methanol, was added thereto. The reaction mixture was stirred for 50 minutes at room temperature and concentrated under reduced pressure. The residue was washed with ethyl acetate and dried to obtain 648 mg (Yield: 94%) of the title compound as a yellow solid.

TABLE 1

Preparations 8 to 17			
Prep.	R <sub>2</sub>	NMR(CDCl <sub>3</sub> ), δ(ppm)	FAB MS (M + H)
8	4-nitrobenzyl	8.2(2H, m), 7.4(2H, m), 5.2(2H, s), 4.9(1H, s), 4.2(2H, m), 3.8(1H, m), 3.5-3.2(3H, m), 3.0(1H, m), 1.5(18H, s)	465
9	4-methoxybenzyl	7.3(2H, m), 6.9(2H, m), 5.0(2H, s), 4.9(1H, s), 4.1(2H, m), 3.8(3H, s), 3.75(1H, m), 3.5-3.0(4H, m), 1.45(18H, s)	450
10	4-fluorobenzyl	7.3(2H, m), 7.0(2H, m), 5.0(2H, s), 4.8(1H, br), 4.2(2H, m), 3.9(1H, m), 3.4(3H, m), 3.0(1H, m), 1.46(18H, s)	438
11	4-t-butylbenzyl	7.4-7.3(4H, m), 5.1(2H, s), 5.0(1H, s), 4.1(2H, m), 3.8(1H, m), 3.6-3.0(4H, m), 1.45(18H, s), 1.3(9H, s)	476
12	2-cyanobenzyl	7.8-7.3(4H, m), 5.3(2H, s), 5.0(1H, bs), 4.2(2H, s), 3.9(1H, m), 3.6-3.2(3H, m), 3.0(1H, s), 1.5(18H, s)	445
13	3-pyridylmethyl	8.6(2H, m), 7.7(1H, m), 7.3(1H, m), 5.1(2H, s), 4.9(1H, s), 4.1(2H, m), 3.8(1H, m), 3.6-3.2(3H, m), 3.0(1H, m), 1.5(18H, s)	421
14		7.4(2H, m), 6.5(1H, m), 4.9(2H, s), 4.9(1H, s), 4.1(2H, m), 3.8(2H, m), 3.2(3H, m), 1.5(18H, s)	410
15		7.7(2H, m), 7.2(1H, m), 5.5(1H, s), 5.0(1H, s), 4.2(2H, m), 3.8(1H, m), 3.6-3.1(4H, m), 1.5(18H, s)	495
16		6.9(3H, m), 6.0(2H, m), 5.0(3H, m), 4.1(2H, m), 3.8(1H, m), 3.6-3.2(3H, m), 3.0(1H, m), 1.5(18H, s)	464
17		7.3-7.0(3H, m), 6.8(1H, s), 5.1(1H, s), 4.2(2H, m), 3.8(1H, m), 3.5-3.0(4H, m), 1.6-1.4(27H, s)	496

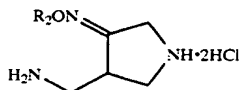


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<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 10.0(1H, m), 8.35(2H, m), 7.40(5H, m), 5.18(2H, s), 4.00(2H, m), 3.69(1H, m), 3.40(2H, m), 3.12(2H, s); MS (FAB, m/e): 220(M+H)

## PREPARATIONS 19 TO 28

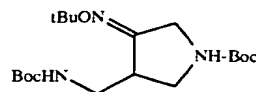
The compounds listed in the following Table 2 were prepared from the amine compounds prepared in Preparations 8 to 17 according to the same procedure as Preparation 18.



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## PREPARATION 29

Synthesis of 1-(N-t-butoxycarbonyl)-4-t-butoxycarbonyl-aminomethyl-pyrrolidin-3-one t-butyloxime



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300 mg of the compound prepared in Preparation 5 was dissolved in the mixture of 6 ml of 95% ethanol and 3 ml of tetrahydrofuran (THF) and this solution was introduced into a 30 ml reaction vessel. 487 mg (3.5 mole eq.) of o-t-butylhydroxyamine hydrochloride was added thereto and

TABLE 2

Preparations 19 to 28			
Prep.	R <sub>2</sub>	NMR(CDCl <sub>3</sub> ), δ(ppm)	FAB MS (M + H)
19	4-nitrobenzyl	10.3–10.1(2H, s), 8.3(3H, d), 7.7(2H, d), 5.3(2H, s), 4.1(2H, m), 3.7(1H, m), 3.4(2H, m), 3.1(2H, m)	265
20	4-methoxybenzyl	10.2–10.0(2H, s), 8.4(3H, s), 7.3(2H, d), 6.9(2H, d), 5.0(2H, s), 3.9(2H, m), 3.73(3H, s), 3.7(1H, m), 3.4(2H, m), 3.1(2H, m)	250
21	4-fluorobenzyl	10.2(2H, s), 8.4(3H, s), 7.3(2H, m), 7.2(2H, m), 5.1(2H, s), 3.9(2H, m), 3.7(1H, m), 3.4(2H, m), 3.1(2H, m)	238
22	4-t-butylbenzyl	10.2(2H, s), 8.4(3H, s), 7.4–7.3(4H, m), 5.1(2H, s), 3.9(2H, m), 3.7(1H, m), 3.2(2H, m), 3.1(2H, m), 1.3(9H, s)	276
23	2-cyanobenzyl	10.2–10.0(2H, s), 8.2(3H, s), 7.9–7.5(4H, m), 5.3(2H, s), 4.0(2H, m), 3.7(1H, m), 3.2(2H, m), 3.1(2H, m)	245
24	3-pyridylmethyl	10.3(1H, s), 10.1(1H, s), 8.9(1H, s), 8.8(1H, m), 8.5(1H, d), 8.4(3H, m), 8.0(1H, m), 5.4(2H, s), 4.0(2H, m), 3.7(1H, m), 3.4(2H, m), 3.1(2H, m)	221
25		10.3(2H, s), 8.4(3H, s), 7.6(1H, s), 6.4(1H, s), 5.0(2H, s), 4.0(2H, m), 3.8(1H, m), 3.4(2H, m), 3.1(2H, m)	210
26		10.3(2H, s), 8.3(3H, s), 8.1(1H, m), 7.9(1H, m), 7.4(1H, m), 5.5(2H, s), 4.1(2H, m), 3.9(1H, m), 3.14(2H, m), 3.1(2H, m)	295
27		10.2(2H, s), 8.3(3H, s), 7.0(3H, m), 6.3(2H, s), 5.3(2H, m), 4.1(2H, m), 3.9(1H, m), 3.4–3.2(2H, m), 3.1(2H, m)	264
28		10.3–10.2(2H, s), 8.4(3H, s), 8.0–7.3(3H, m), 7.0(1H, s), 4.2(2H, m), 3.8(1H, m), 3.5–3.2(3H, m), 3.0(1H, m)	296

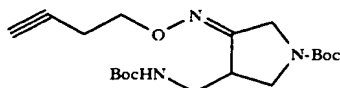
27

then 281 mg (3.5 mole eq.) of sodium hydrogen carbonate dissolved in 1.5 ml of distilled water was added. The reaction mixture was stirred for 40 minutes at 40° C. under oil bath to complete the reaction, and then cooled down, concentrated under reduced pressure, diluted with methylene chloride, washed with saturated aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated and the residue was subjected to silica gel column chromatography eluting with hexane-ethyl acetate (1:1 by volume) to obtain 285 mg (Yield: 80%) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 5.10(1H, bs), 4.05(2H, s), 3.71(1H, dd), 3.43(1H, br), 3.2(2H, m), 3.0(1H, m), 1.42(13H, s), 1.30(9H, s); MS (FAB, m/e): 386(M+H)

## PREPARATION 30

Synthesis of 1-(N-t-butoxycarbonyl)-4-(N-t-butoxycarbonyl)aminomethyl-pyrrolidin-3-one 3-butynyloxime



## A. Synthesis of 3-butynyl hydroxylamine

0.35 g (5 mmole) of 3-butynol, 0.86 g (5.25 mmole) of N-hydroxyphthalimide and 1.44 g (5.5 mmole) of triphenylphosphine were dissolved in 15 ml of dry tetrahydrofuran, and then 1.05 g (6 mmole) of diethylazodicarboxylate was added thereto over 30 minutes. The mixture was stirred for 10 minutes at room temperature and then distilled under reduced pressure to remove the solvent. To the residue was added 50 ml of ethyl acetate-hexane (1:1 v/v). The precipitated solid material was filtered off and the

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filtrate was concentrated. The residue was purified with column chromatography (hexane-ethyl acetate 9:1 v/v). The resulting white solid [0.54 g, Yield 50%, <sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 7.85(2H, m), 7.75(2H, m), 4.2(2H, t), 2.8(2H, dd), 2.5(2H, dd), 2.1(1H, s), FAB MS(POS): [M+H]<sup>+</sup>=216] was dissolved in 12 ml of methylene chloride, and 0.25 g (5 mmole) of hydrazine hydrate diluted with 4 ml of methanol was added dropwise thereto. The solid precipitate was filtered off and the filtrate was concentrated at low temperature under reduced pressure to obtain 0.2 g (Yield: 93%) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 9.5(2H, br), 4.5(2H, t), 2.8(2H, m), 2.4(2H, m), 2.05(1H, s); MS (FAB, m/e): 86(M+H)<sup>+</sup>

## B. Synthesis of the title compound

0.45 g (1.43 mmole) of the compound prepared in Preparation 5 and 0.2 g (2.35 mmole) of 3-butynyl hydroxylamine were dissolved in 5 ml of methanol and the reaction was conducted for 12 hours at 60° C. The reaction solution was concentrated under reduced pressure and the residue was subjected to column chromatography (ethyl acetate-hexane 1:4 v/v) to obtain 0.59 g (stoichiometric amount) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 5.0(1H, m), 4.15(2H, t), 4.0(2H, s), 3.75(1H, m), 3.6-3.2(3H, m), 3.0(1H, m), 2.5(2H, m), 2.0(1H, s), 1.45(18H, s); FAB MS (POS): 332(M+H)<sup>+</sup>

## PREPARATIONS 31 TO 36

The amine compounds listed in the following Table 3 were prepared according to the same procedure as Preparation 30 except that the corresponding alcohol derivatives having R<sub>2</sub> structure as represented in the following Table 3 are used instead of 3-butynol.

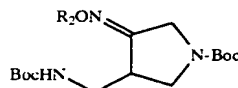
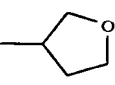


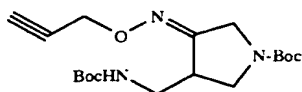
TABLE 3

Preparations 31 to 36			
Prep.	R <sub>2</sub>	<sup>1</sup> H NMR(CDCl <sub>3</sub> ), δ(ppm)	FAB MS (M + H)
31	isopropyl	5.0(1H, br), 4.1(2H, s), 4.0(1H, m), 3.4(1H, m), 3.55-3.25(3H, m), 3.0(1H, m), 1.55(18H, s), 1.0(6H, d)	372
32	cyclobutyl	4.7(1H, m), 4.2(2H, s), 3.8(1H, m), 3.4(1H, m), 3.3(2H, m), 3.0(1H, m), 2.3(2H, m), 2.1(2H, m), 1.8(1H, m), 1.6(1H, m), 1.5(18H, s)	384
33	cyclopentyl	4.7(1H, m), 4.1(2H, m), 3.7(1H, m), 3.4(1H, m), 3.3(2H, m), 3.0(1H, m), 1.8(4H, m), 1.7(4H, m), 1.6(18H, s)	398
34		5.0-4.8(1H, m), 4.3-3.7(6H, m), 3.3(2H, m), 3.0(1H, m), 2.1(2H, m), 1.5(18H, s), 1.3(2H, m)	400
35	cyclopropylmethyl	5.1(1H, br), 4.1(2H, m), 3.9(2H, m), 3.8(1H, m), 3.5(1H, m), 3.3(2H, m), 3.0(1H, m), 1.5(18H, s), 1.1(1H, m), 0.6(2H, s), 0.3(2H, s)	384
36	isobutyl	5.05(1H, br), 4.15(2H, s), 4.1(2H, d), 3.6(2H, m), 3.3(1H, m), 3.0(2H, m), 2.5(1H, m), 1.5(18H, s), 1.05(6H, d)	386

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## PREPARATION 37

Synthesis of 1-(N-t-butoxycarbonyl)-4-(N-t-butoxycarbonyl)aminomethyl-pyrrolidin-3-one propargyl oxime



659 mg of the compound prepared in Preparation 6, 193 mg of tetra-n-butylammonium bromide and 855 mg of propargyl bromide were added to 15 ml of dichloromethane, and 5 ml of 15% aqueous sodium hydroxide solution was added thereto. This mixture was stirred for 30 minutes at room temperature. The organic layer was separated, dried over anhydrous magnesium sulfate and then filtered. The filtrate was distilled under reduced pressure and the residue was purified with glass column chromatography to obtain 776 mg (Yield: 92%) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 4.92(1H, m), 4.13(2H, m), 3.76(1H, 3.41(1H, m), 3.25(2H, m), 3.02(1H, m), 1.50(9H, s), 1.49(9H, s); MS (FAB, m/e): 368(M+H)

## PREPARATIONS 38 AND 39

The amine compounds listed in the following Table 4 were prepared according to the same procedure as Preparation 37 except that the corresponding alkyl derivatives having R<sub>2</sub> structure as represented in the following Table 4 are used instead of propargyl.

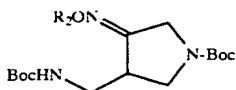


TABLE 4

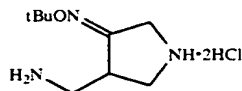
Preparations 38 and 39

Prep.	R <sub>2</sub>	<sup>1</sup> H NMR(CDCl <sub>3</sub> ), δ(ppm)	FAB MS(M + H)
38	methoxy-methyl	5.15-4.9(3H), 4.15(2H, m), 3.75(1H, m), 3.5-3.2(5H), 3.0(1H, m), 1.5(18H, s)	374
39	2-chloro-ethyl	4.9(1H, m), 4.3(2H, t), 4.1(2H, s), 3.7(3H, m), 3.6(1H, m), 3.5-3.0(3H, m), 1.45(18H, s)	392

## 30

## PREPARATION 40

Synthesis of 4-aminomethyl-pyrrolidin-3-one t-butyloxime dihydrochloride



5 ml of methanol was cooled down to 0° C. and 3 ml of acetyl chloride was slowly added thereto. This mixture was stirred for 10 minutes and 640 mg of the compound prepared in Preparation 29, which is dissolved in 10 ml of methanol, was added thereto. The reaction mixture was stirred for 20 minutes at room temperature and concentrated under reduced pressure. The residue was filtered, washed with ethylether and dried to obtain 390 mg (Yield: 91%) of the title compound as a white solid.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 10.0-9.6(2H, bsX2), 8.20(3H, br), 3.90(2H, dd), 3.61(1H, bs), 3.40(2H, bs), 3.12(2H, bs), 1.25(9H, s); MS (FAB, m/e): 186(M+H)

## PREPARATIONS 41 TO 50

The compounds of Preparations 41 to 50 as listed in the following Table 5 were prepared from the compounds prepared in Preparations 30 to 40 according to the same procedure as Preparation 40.

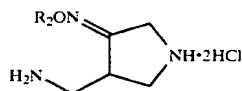
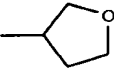


TABLE 5

Preparations 41 to 50

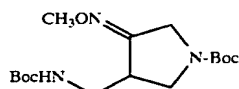
Prep.	R <sub>2</sub>	<sup>1</sup> H NMR(CDCl <sub>3</sub> ), δ(ppm)	FAB MS (M + H)
41	CH <sub>2</sub> CH <sub>2</sub> C≡CH	10.1-9.8(2H, br), 8.2(3H, br), 4.3(2H, t), 4.0(2H, s), 3.7(1H, m), 3.6-3.2(3H, m), 3.0(1H, m), 2.8(1H, s), 2.6(2H, t)	182
42	isopropyl	10.1-9.8(2H, br), 8.3(3H, br), 4.4(1H, m), 3.9(2H, d), 3.7(1H, m), 3.3(2H, s), 3.1(2H, m), 1.2(6H, d)	172

TABLE 5-continued

Preparations 41 to 50			
Prep.	R <sub>2</sub>	<sup>1</sup> H NMR(CDCl <sub>3</sub> ), δ(ppm)	FAB MS (M + H)
43	cyclobutyl	10.2-9.8(2H, br), 8.2(3H, br), 4.8(1H, m), 4.3(2H, s), 3.7(1H, m), 3.6-3.2(3H, m), 3.0(1H, m), 1.8(2H, m), 1.7(2H, m), 1.5(1H, m), 1.45(1H, m)	184
44	cyclopentyl	10.2-9.8(2H, br), 8.2(3H, br), 4.7(1H, m), 4.3(2H, s), 3.8(1H, m), 3.5(1H, m), 3.2(3H, m), 1.8(4H, m), 1.6(2H, m), 1.5(2H, m)	198
45		10.1-9.8(2H, br), 8.3(3H, s), 4.1-3.6 (10H, m), 3.2(2H, s), 2.2-1.9(2H, m)	200
46	cyclopropyl-methyl	10.1-9.8(2H, br), 8.3(3H, s), 4.0-3.8 (4H, m), 3.65(1H, m), 3.4(2H, m), 3.1(2H, m), 1.1(1H, m), 0.5(2H, d), 0.2(2H, d)	184
47	isobutyl	10.3-9.9(2H, br), 8.4(3H, br), 3.9-3.8 (4H, m), 3.65(1H, m), 3.3(2H, s), 3.1(2H, m), 1.9(1H, m), 0.85(6H, d)	186
48	propargyl	10.0(1H, m), 8.3(2H, m), 4.8(2H, s), 4.0(2H, m), 3.7(1H, m), 3.6(1H, s), 3.4(2H, m), 3.1(2H, s)	168
49	methoxymethyl	10-9.6(2H, br), 8.2(3H, br), 5.1(2H, dd), 4.1-3.8(2H, m), 3.7(1H, m), 3.3-3.0(4H, m)	174
50	2-chloroethyl	10-9.7(2H, br), 8.2(3H, br), 4.3(2H, t), 4.0(2H, m), 3.8(2H, t), 3.7(1H, m), 3.4(2H, m), 3.2(1H, m), 3.1(2H, m)	192

## PREPARATION 51

Synthesis of 4-(N-t-butoxycarbonyl)aminomethyl-1-(N-t-butoxycarbonyl)pyrrolidin-3-one O-methyloxime



260 mg ( $3.28 \times 10^{-4}$  mole) of the compound prepared in Preparation 5 was dissolved in the mixture of 65 ml of 95% ethanol and 2.5 ml of tetrahydrofuran and this solution was introduced into a reaction vessel. Then, 256 mg (3.7 mole eq.) of methoxyamine hydrochloride was added thereto and 257 mg (3.7 mole eq.) of sodium hydrogen carbonate (NaHCO<sub>3</sub>) dissolved in 2.5 ml of distilled water was also added. The reaction mixture was stirred for 1 hours at 40° C. under oil bath, concentrated under reduced pressure, washed successively with aqueous ammonium chloride solution and aqueous sodium chloride solution, dried over anhydrous magnesium sulfate and then filtered. The filtrate was concentrated to obtain 250 mg (Yield: 88%) of the title compound.

<sup>1</sup>H NMR (CDCl<sub>3</sub>, ppm): δ 4.98(1H, bs), 3.81(3H, s), 3.75-2.80(7H, m), 1.40(1H, s); MS (FAB, m/e): 344(M+H)

## PREPARATIONS 52 AND 53

The compounds listed in the following Table 6 were prepared according to the same procedure as Preparation 51 except that phenoxyamine hydrochloride or ethoxyamine hydrochloride are used instead of methoxyamine hydrochloride.

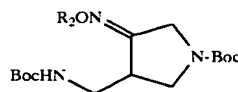
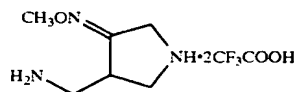


TABLE 6

Preparations 52 and 53			
Prep.	R <sub>2</sub>	<sup>1</sup> H NMR(CDCl <sub>3</sub> ), δ(ppm)	FAB MS(M + H)
52	phenyl	7.3(5H, m), 4.97(1H, bs), 3.8-2.8(7H, m), 1.40(18H, s)	406
53	-CH <sub>2</sub> CH <sub>3</sub>	5.0(1H, bs), 3.8-2.8(7H, m), 1.42(18H, s), 1.41(18H, s), 1.38(3H, t)	358

## PREPARATION 54

Synthesis of 4-aminomethyl-pyrrolidin-3-one O-methyloxime ditrifluoroacetate



5 ml of trifluoroacetic acid was added to 250 mg of the compound prepared in Preparation 51, and this mixture was stirred for 20 minutes at room temperature. The reaction mixture was concentrated under reduced pressure, dissolved in the smallest amount of acetonitrile and then solidified with ethylether to obtain 220 mg (Yield: 84%) of the title compound in a purified state.

## 33

$^1\text{H}$  NMR ( $\text{CD}_3\text{OD}$ , ppm):  $\delta$  4.1(2H, s), 3.96(3H, s), 3.83(1H, dd), 3.7–3.2(6H, m); MS (FAB, m/e): 144(M+H)

## PREPARATIONS 55 TO 57

The corresponding compounds of Preparations 55 to 57 were prepared from the compounds prepared in Preparations 6, 52 and 53, respectively, according to the same procedure as Preparation 54.

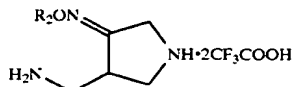


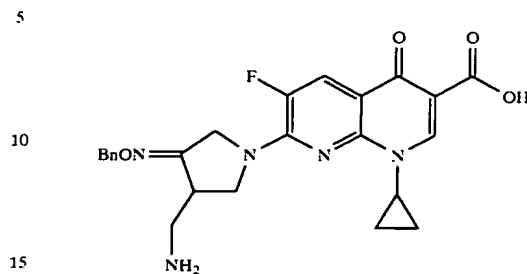
TABLE 7

Preparations 55 to 57			
Prep.	R <sub>2</sub>	$^1\text{H}$ NMR( $\text{CDCl}_3$ ), $\delta$ (ppm)	FAB MS(M + H)
55	—H	4.1–3.2(7H, m)	130
56	—Ph	7.2–7.4(5H, m), 4.1–3.2(7H, m)	206
57	—CH <sub>2</sub> CH <sub>3</sub>	4.2–3.1(9H, m), 1.3(3H, t)	158

## 34

## EXAMPLE 1

Synthesis of 7-(4-aminomethyl-3-benzyloxymino-pyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid



622 mg of 7-chloro-1-cyclopropyl-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid and 643 mg of the compound prepared in Preparation 18 were suspended in 15 ml of acetonitrile. This suspension was cooled down under ice-water bath and then 1.0 ml of 1,8-diazabicyclo[5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was stirred for 1.5 hours at room temperature and, after adding 15 ml of water, was then concentrated. The concentrated suspension was filtered. The filtered solid product was washed with water and ethanol to obtain 534 mg (Yield: 57%) of the title compound.

$^1\text{H}$  NMR ( $\text{DMSO}-d_6$ , ppm):  $\delta$  8.59(1H, s), 8.03(1H, d), 7.40(5H, m), 5.14(2H, s), 4.75(2H, s), 4.18(1H, m), 3.94(1H, m), 3.83(1H, m), 3.35(2H, m), 3.05(1H, m), 2.81(1H, m), 2.73(1H, m), 1.25–1.05(4H, m); MS (FAB, m/e): 466 (M+H)

## EXAMPLES 2 TO 11

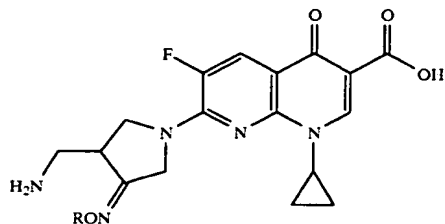
The same starting material as Example 1 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 1 to prepare the respective compounds listed in the following Table 8.

TABLE 8

Examples 2 to 11						
Examp. No.	R	$^1\text{H}$ NMR, $\delta$ (ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
2		8.73(1H, s), 8.05(1H, d), 7.30(2H, d), 6.98(2H, d), 5.10(2H, s), 4.61(2H, s), 4.25(1H, m), 3.90(1H, m), 3.80(3H, s), 3.70(1H, m), 3.00(3H, m), 1.26(2H, m), 1.07(2H, m)	$\text{CDCl}_3$	496	10	75

TABLE 8-continued

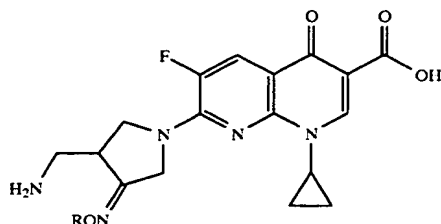
Examples 2 to 11



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
3		8.75(1H, s), 8.05(1H, d), 7.45(2H, d), 7.30(2H, d), 5.15(2H, s), 4.62(2H, s), 4.25(1H, m), 3.85(1H, m), 3.75(1H, m), 3.10(1H, m), 2.98(2H, m), 1.35(9H, s), 1.25(2H, m), 1.09(2H, m)	CDCl <sub>3</sub>	522	15	76
4		8.68(1H, s), 8.00(1H, d), 7.35(2H, m), 7.10(2H, m), 5.08(2H, s), 4.59(2H, s), 4.20(1H, m), 3.95(1H, m), 3.81(1H, m), 3.00(3H, m), 1.23(2H, m), 1.04(2H, m)	CDCl <sub>3</sub>	484	15-	80
5		8.59(1H, s), 8.21(2H, d), 8.06(1H, s), 7.64(2H, d), 5.29(2H, s), 4.68(2H, s), 4.20(1H, m), 3.95(1H, m), 3.85(1H, m), 3.10(1H, m), 2.80(2H, m), 1.18(2H, m), 1.10(2H, m)	DMSO	511	10	76
6		8.58(1H, s), 8.05(1H, d), 7.92-7.42(4H, m), 5.28(2H, s), 4.65(2H, s), 4.20(1H, m), 3.95(1H, m), 3.78(1H, m), 3.10(1H, m), 2.80(2H, m), 1.20(2H, m), 1.09(2H, m)	DMSO	491	20	82
7		8.74(1H, s), 8.10(1H, d), 6.92(3H, m), 6.10(2H, s), 5.10(2H, s), 4.75(2H, s), 4.30(1H, m), 3.95(1H, m), 3.85(1H, m), 3.15(1H, m), 3.10(2H, m), 1.28(2H, m), 1.09(2H, m)	CDCl <sub>3</sub>	510	25	79
8		8.60(1H, d), 8.57(1H, s), 8.52(1H, d), 8.03(1H, d), 7.80(1H, d), 7.41(1H, q), 5.18(2H, s), 4.65(2H, s), 4.17(1H, m), 3.94(1H, m), 3.75(1H, m), 3.30(2H, m), 3.04(1H, m), 2.81(1H, m), 2.73(1H, m), 1.30-1.00(4H, m)	DMSO-d <sub>6</sub>	467	90	70
9		8.82(1H, s), 8.05(1H, d), 7.51(1H, d), 7.45(1H, m), 6.5(1H, s), 5.02(2H, m), 4.5(2H, m), 4.20(1H, m), 3.95(1H, m), 3.70(1H, m), 3.00(1H, m), 2.80(1H, m), 2.70(1H, m), 1.00(4H, m)	DMSO	456	15	69

TABLE 8-continued

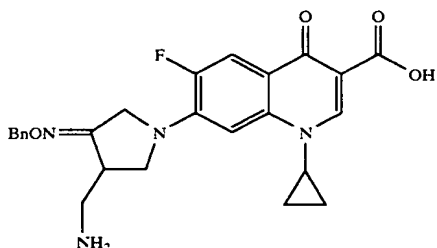
Examples 2 to 11



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
10		8.58(1H, s), 8.00(1H, d), 7.10(3H, m), 6.72(1H, s), 4.80(2H, s), 4.20(1H, m), 3.95(1H, m), 3.85(1H, m), 3.10(1H, m), 2.95(2H, m), 1.07(4H, m)	DMSO	542	20	65
11		8.76(1H, s), 8.20(1H, m), 8.02(1H, d), 7.89(1H, m), 7.40(1H, m), 5.60(2H, s), 4.78(2H, m), 4.45(1H, m), 3.85(1H, m), 3.70(1H, m), 3.10(2H, m), 1.30(2H, m), 1.15(2H, m)	DMSO	541	25	73

## EXAMPLE 12

Synthesis of 7-(4-aminomethyl-3-benzyloxyimino-pyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid



530 mg of 1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 584 mg of the compound prepared in Preparation 8 were suspended in 15 ml of

acetonitrile. This suspension was cooled down under ice-water bath and then 913 mg of 1,8-diazabicyclo[5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was stirred for 2 hours at 80° C. and, after adding 15 ml of water, was then concentrated. The concentrated suspension was filtered. The filtered solid product was washed with water and ethanol to obtain 631 mg (Yield: 68%) of the title compound.

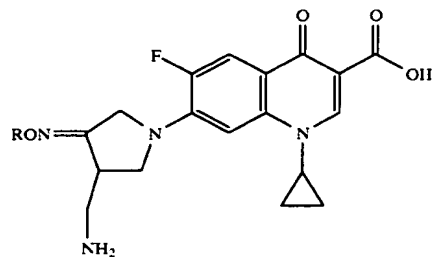
<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.60(1H, s), 7.92(1H, d), 7.38(5H, m), 5.10(2H, s), 4.87(2H, s), 4.10(1H, m), 3.94(1H, m), 3.86(1H, m), 3.37(2H, m), 3.02(1H, m), 2.38(1H, m), 2.73(1H, m), 1.25-1.05(4H, m); MS (FAB, m/e): 465 (M+H)

## EXAMPLES 13 TO 22

The same starting material as Example 12 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 12 to prepare the respective compounds listed in the following Table 9.

TABLE 9

Examples 13 to 22

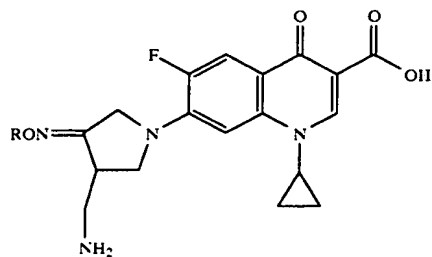


Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
13		8.6(1H, s), 7.8(1H, d), 7.2(3H, d), 6.9(2H, d), 5.1(2H, s), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(3H, s), 3.65(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.3-1.1(4H, m)	DMSO-d <sub>6</sub>	495	2	60
14		8.6(1H, s), 7.8(1H, d), 7.4(2H, d), 7.3(3H, m), 5.1(2H, sd), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.4(9H, s), 1.3-1.1(4H, m)	DMSO-d <sub>6</sub>	521	2	65
15		8.6(1H, s), 7.8(1H, d), 7.4(2H, m), 7.2(3H, m), 5.1(2H, s), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.3-1.1(4H, m)	DMSO-d <sub>6</sub>	483	4	67
16		8.6(1H, s), 8.2(2H, d), 7.8(1H, d), 7.6(2H, d), 7.2(1H, d), 5.3(2H, s), 4.4(1H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.3-1.1(4H, m)	DMSO-d <sub>6</sub>	510	3	58
17		8.6(1H, s), 7.9-7.4(5E, m), 7.2(1H, d), 5.3(2H, s), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.3-1.1(4H, m)	DMSO-d <sub>6</sub>	490	4	55
18		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 6.9(3H, m), 6.1(2H, s), 5.1(2H, s), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.3-1.1(4H, m)	DMSO-d <sub>6</sub>	509	4	71



TABLE 9-continued

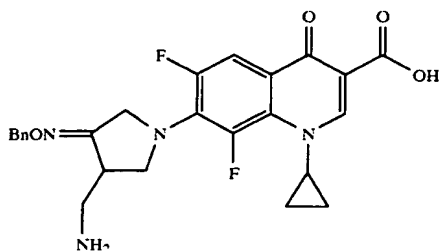
Examples 13 to 22



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
19		8.6(3H, m), 7.8(2H, m), 7.4(1H, q), 7.2(1H, d), 5.2(2H, s), 4.4(1H, m), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	466	4	53
20		8.6(1H, s), 7.8(1H, d), 7.5(2H, m), 7.2(1H, d), 6.5(1H, m), 5.0(2H, m), 4.4(1H, m), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	455	4	60
21		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 7.1(3H, m), 6.7(1H, s), 4.4(1H, m), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	541	4	50
22		8.6(1H, s), 8.2(1H, m), 7.9–7.8(2H, m), 7.4(1H, m), 7.2(1H, d), 5.6(2H, s), 4.4(1H, m), 3.9(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	540	4	70

## EXAMPLE 23

Synthesis of 7-(4-aminomethyl-3-benzyloximino-pyrrolidin-1-yl)-1-cyclopropyl-6,8-difluoro-1,4-dihydro-4-oxo-quinoline-3-carboxylic acid



566 mg of 1-cyclopropyl-6,7,8-trifluoro-1,4-dihydro-4-oxo-quinoline-3-carboxylic acid and 584 mg of the compound prepared in Preparation 8 were suspended in 15 ml of

acetonitrile. This suspension was cooled down under ice-water bath and then 913 mg of 1,8-diazabicyclo[5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was stirred for 2 hours at 80° C. and, after adding 10 ml of water, was then concentrated. The concentrated suspension was filtered. The filtered solid product was washed with water and ethanol to obtain 704 mg (Yield: 73%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.64(1H, s), 7.99(1H, d), 7.41(5H, m), 5.10(2H, s), 4.73(2H, s), 4.18(1H, m), 3.92(1H, m), 3.86(1H, m), 3.37(2H, m), 3.02(1H, m), 2.83(1H, m), 2.73(1H, m), 1.25-1.05(4H, m); MS (FAB, m/e): 483(M+H)

## EXAMPLES 24 TO 33

The same starting material as Example 23 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 23 to prepare the respective compounds listed in the following Table 10.

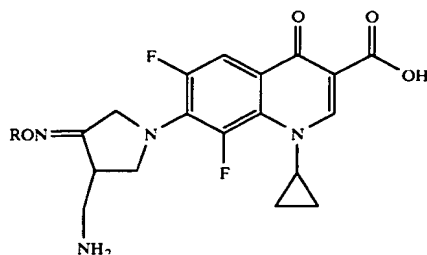
TABLE 10

Examples 24 to 33

Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
24		8.6(1H, s), 7.7(1H, d), 7.2(2H, d), 6.9(2H, d), 5.1(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 3.7(3H, s), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO-d <sub>6</sub>	513	2	75
25		8.6(1H, s), 7.7(1H, d), 7.5(2H, m), 7.1(2H, m), 5.1(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.4(9H, s), 1.15(4H, m)	DMSO-d <sub>6</sub>	539	4	70
26		8.6(1H, s), 7.7(1H, d), 7.3(2H, m), 7.1(2H, m), 5.1(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO-d <sub>6</sub>	501	4	80

TABLE 10-continued

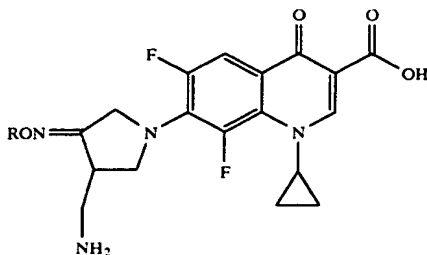
Examples 24 to 33



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
27		8.6(1H, s), 8.2(2H, d), 7.7(1H, d), 7.6(2H, d), 5.3(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO- d <sub>6</sub>	528	3	68
28		8.6(1H, s), 7.9-7.4(5H, m), 5.3(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO- d <sub>6</sub>	508	2	70
29		8.6(1H, s), 7.1(1H, d), 7.0(3H, m), 6.1(2H, s), 5.1(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO d <sub>6</sub>	527	3	69
30		8.6(3H, m), 7.8(1H, d), 7.7(1H, d), 7.4(1H, q), 5.3(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO- d <sub>6</sub>	484	3	58
31		8.6(1H, s), 7.7(1H, d), 7.5(2H, m), 6.5(1H, m), 5.0(2H, m), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO- d <sub>6</sub>	473	3	70
32		8.6(1H, s), 7.7(1H, d), 7.1(3H, m), 6.6(1H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO- d <sub>6</sub>	559	4	59

TABLE 10-continued

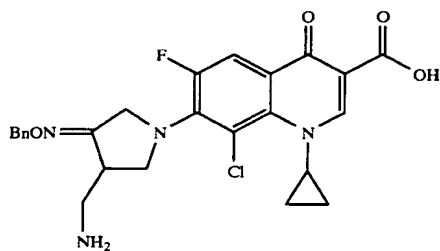
Examples 24 to 33



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
33		8.6(1H, s), 8.3(1H, m), 7.9(1H, m), 7.7(1H, d), 7.4(1H, m), 5.6(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO- d <sub>6</sub>	558	4	60

## EXAMPLE 34

Synthesis of 7-(4-aminomethyl-3-benzyloxyimino-pyrrolidin-1-yl)-8-chloro-1-cyclopropyl-6-fluoro-1,4-dihydro-4-oxo-quinoline-3-carboxylic acid



598 mg of 8-chloro-1-cyclopropyl-6,7-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 584 mg of the compound prepared in Preparation 8 were suspended in

30 15 ml of acetonitrile and then 913 mg of 1,8-diazabicyclo [5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was stirred for 3 hours at 80° C. and, after adding 15 ml of water, was then concentrated. The concentrated suspension was filtered. The filtered solid product was  
35 washed with water and ethyl ether to obtain 510 mg (Yield: 52%) of the title compound.

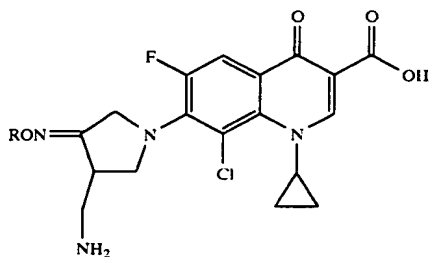
<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.78(1H, s), 7.91(1H, d), 7.41(5H, m), 5.16(2H, s), 4.74(2H, s), 4.16(1H, m), 3.90(1H, m), 3.85(1H, m), 3.35(2H, m), 3.02(1H, m), 2.82(1H, m), 2.75(1H, m), 1.30-1.10(4H, m); MS (FAB, m/e): 499 (M+H)

## EXAMPLES 35 to 44

45 The same starting material as Example 34 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 34 to prepare the respective compounds listed in the following Table 11.

TABLE 11

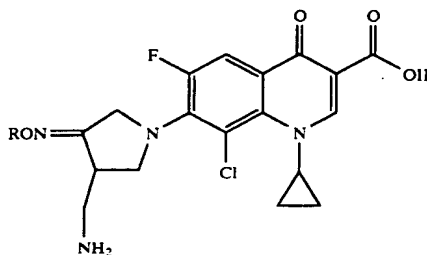
Examples 35 to 44



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
35		8.7(1H, s), 7.9(1H, d), 7.3(2H, d), 7.0(2H, d), 5.1(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.7(3H, s), 3.0(1H, m), 2.9-2.6(2H, s), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	529	3	43
36		8.7(1H, s), 7.9(1H, d), 7.5(2H, d), 7.3(2H, d), 5.2(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.4(9H, s), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	555	3	73
37		8.7(1H, s), 7.9(1H, d), 7.4(2H, m), 7.1(2H, m), 5.1(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	517	2	80
38		8.7(1H, s), 8.3(2H, d), 7.9(1H, d), 7.7(2H, d), 5.4(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	544	4	63
39		8.7(1H, s), 7.9-7.4(5H, m), 5.3(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	524	4	70
40		8.7(1H, s), 7.9(1H, d), 7.0(3H, m), 6.1(2H, s), 5.1(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	543	2	67

TABLE 11-continued

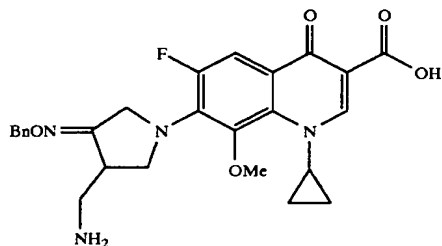
Examples 35 to 44



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
41		8.7(1H, s), 7.9(1H, d), 8.6(2H, m), 7.8(1H, d), 7.4(1H, q), 5.2(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO-d <sub>6</sub>	500	4	60
42		8.7(1H, s), 7.9(1H, d), 7.5(2H, m), 6.5(1H, m), 5.0(2H, m), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 1.2-0.9(4H, m)	DMSO-d <sub>6</sub>	489	2	62
43		8.7(1H, s), 7.9(1H, d), 7.1(3H, m), 6.7(1H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.6(2H, m), 1.2-0.9(4H, m)	DMSO-d <sub>6</sub>	575	4	60
44		8.7(1H, s), 8.2(1H, m), 7.9(2H, m), 7.4(1H, m), 5.6(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO-d <sub>6</sub>	574	4	76

## EXAMPLE 45

Synthesis of 7-(4-aminomethyl-3-benzyloxyimino-pyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-8-methoxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid



590 mg of 1-cyclopropyl-6,7-difluoro-8-methoxy-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 584 mg of the compound prepared in Preparation 8 were suspended in

15 ml of acetonitrile and then 913 mg of 1,8-diazabicyclo[5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was stirred for 2 hours at 80° C. and, after adding 15 ml of water, was then stirred for 30 minutes at room temperature and filtered. The filtered solid product was washed with water and ethyl ether to obtain 465 mg (Yield: 47%) of the title compound.

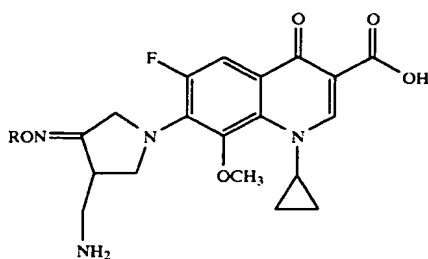
<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.61(1H, s), 7.99(1H, d), 7.40(5H, m), 5.15(2H, s), 4.74(2H, s), 4.17(1H, m), 3.95(1H, m), 3.83(1H, m), 3.60(3H, s), 3.35(2H, m), 3.02(1H, m), 2.80(1H, m), 2.71(1H, m), 1.30-1.10(4H, m); MS (FAB, m/e): 495(M+H)

## EXAMPLES 46 to 55

The same starting material as Example 45 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 45 to prepare the respective compounds listed in the following Table 12.

TABLE 12

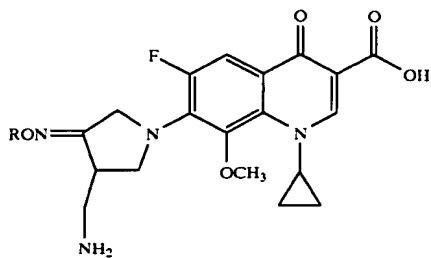
Examples 46 to 55



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
46		8.8(1H, s), 7.5(1H, d), 7.4(2H, d), 7.1(2H, d), 5.2(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.8(3H, s), 3.0(1H, m), 2.9–2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	525	17	38
47		8.8(1H, s), 7.8(1H, d), 7.6(2H, d), 7.4(2H, d), 5.3(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.7(3H, s), 1.5(9H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	551	17	34
48		8.8(1H, s), 7.8(1H, d), 7.5(2H, m), 7.2(2H, m), 5.2(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	513	17	40
49		8.8(1H, s), 8.3(2H, d), 7.8(1H, d), 7.7(2H, d), 5.4(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	540	17	37
50		8.8(1H, s), 8.0–7.5(5H, m), 5.4(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	520	17	42
51		8.8(1H, s), 7.8(1H, d), 7.0(3H, m), 6.2(2H, s), 5.2(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	539	17	44

TABLE 12-continued

Examples 46 to 55



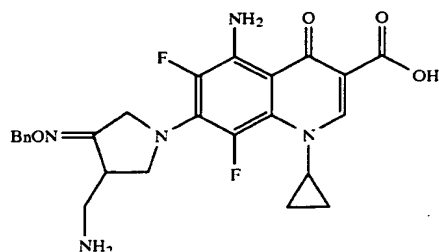
Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
52		8.8(1H, s), 8.6(2H, m), 7.9(1H, d), 7.8(1H, d), 7.4(1H, q), 5.3(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	496	17	30
53		8.8(1H, s), 7.6(1H, d), 7.6(2H, m), 6.5(1H, m), 5.1(2H, m), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	485	17	29
54		8.8(1H, s), 7.8(1H, d), 7.2(3H, m), 6.8(1H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	571	20	27
55		8.8(1H, s), 8.3(1H, m), 8.0(1H, m), 7.8(1H, d), 7.5(1H, m), 5.7(2H, s), 4.6(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	570	17	42



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## EXAMPLE 56

Synthesis of 5-amino-7-(4-aminomethyl-3-benzyloxyimino-pyrrolidin-1-yl)-1-cyclopropyl-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid



448 mg of 5-amino-1-cyclopropyl-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 438 mg of the compound prepared in Preparation 8 were suspended in

58

15 ml of acetonitrile and then 685 mg of 1,8-diazabicyclo[5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was heated for 6 hours at 80° C. and 10 ml of water was added thereto. This suspension was filtered. The filtered solid product was washed with water, acetonitrile and ethyl ether to obtain 395 mg (Yield: 53%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.62(1H, 7.92(1H, d), 7.40(5H, m), 6.10(2H, bs), 5.13(2H, s), 4.73(2H, s), 4.15(1H, m), 3.95(1H, m), 3.82(1H, m), 3.35(2H, m), 3.01(1H, m), 2.80(1H, m), 2.73(1H, m), 1.25-1.05(4H, m); MS (FAB, m/e): 498(M+H)

## EXAMPLES 57 to 66

The same starting material as Example 56 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 56 to prepare the respective compounds listed in the following Table 13.

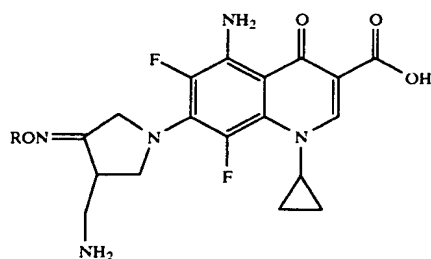
TABLE 13

Examples 57 to 66

Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
57		8.4(1H, s), 7.4(2H, bs), 7.2(2H, d), 7.0(2H, d), 5.1(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.8(3H, s), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO- d <sub>6</sub>	528	10	59
58		8.4(1H, s), 7.5(2H, d), 7.4(2H, bs), 7.3(2H, d), 5.2(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.4(9H, s), 1.1(4H, s)	DMSO- d <sub>6</sub>	554	17	67
59		8.4(1H, s), 7.4(4H, m), 7.1(2H, m), 5.1(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO- d <sub>6</sub>	516	17	55

TABLE 13-continued

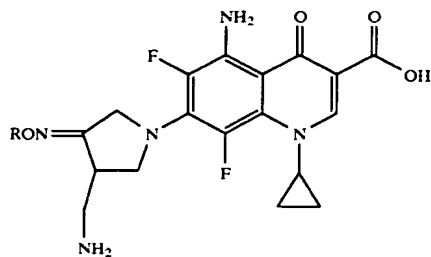
Examples 57 to 66



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
60		8.4(1H, s), 8.2(2H, d), 7.6(2H, d), 7.4(2H, bs), 5.3(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	543	17	56
61		8.4(1H, s), 7.9-7.4(6H, m), 5.3(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	523	18	62
62		8.4(1H, s), 7.3(2H, bs), 7.0(3H, m), 6.2(2H, s), 5.2(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	542	18	65
63		8.5(3H, m), 7.6(1H, d), 7.4(1H, q), 7.3(2H, bs), 5.3(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	499	17	52
64		8.4(1H, s), 7.5-7.4(4H, m), 6.5(1H, m), 5.0(2H, m), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	488	18	49
65		8.4(1H, s), 7.4(2H, bs), 7.1(3H, m), 6.7(1H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	574	18	43

TABLE 13-continued

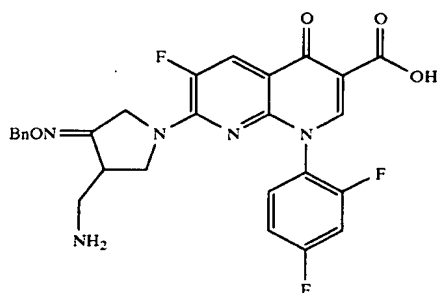
Examples 57 to 66



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
66		8.4(1H, s), 8.2(1H, m), 7.9(1H, m), 7.4(3H, m), 5.6(2H, s), 4.6(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	573	17	65

## EXAMPLE 67

Synthesis of 7-(4-aminomethyl-3-benzyloxyimino-pyrrolidin-1-yl)-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid



30 pended in 15 ml of acetonitrile and then 913 mg of 1,8-diazabicyclo[5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was stirred for one hour at room temperature, and after adding 15 ml of water, was then stirred for further 30 minutes and filtered. The filtered solid  
35 product was washed with water and acetonitrile to obtain 524 mg (Yield: 65%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.82(1H, s), 8.21(1H, d),  
40 7.85(1H, m), 7.56(1H, m), 7.40(6H, m), 5.16(2H, s), 4.76(2H, s), 4.18(1H, m), 3.94(1H, m), 3.81(1H, m), 3.34(2H, m), 3.04(1H, m), 2.82(1H, m), 2.73(1H, m), 1.30-1.00(4H, m); MS (FAB, m/c): 538(M+H)

45

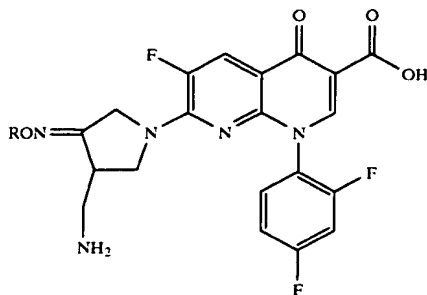
## EXAMPLES 68 to 77

806 mg of 7-chloro-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid and 438  
50 mg of the compound prepared in Preparation 8 were sus-

The same starting material as Example 67 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 67 to prepare the respective compounds listed in the following Table 14.

TABLE 14

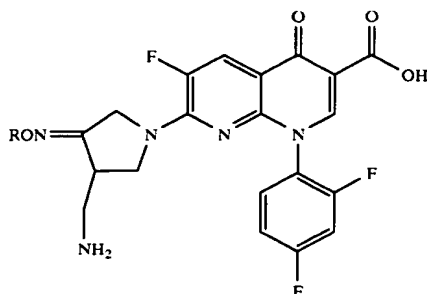
Examples 68 to 77



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
68		8.9(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(3H, m), 7.1(2H, d), 5.2(2H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.8(3H, s), 3.0(1H, m), 2.8–2.6(2H, m)	DMSO- d <sub>6</sub>	568	20	78
69		8.9(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(2H, m), 7.3(2H, m), 5.2(2H, s), 4.3(2H, s), 3.9(1H, m), 3.0(1H, m), 2.8–2.6(2H, m), 1.5(9H, s)	DMSO- d <sub>6</sub>	594	10	80
70		8.9(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.4(2H, m), 7.3(1H, dd), 7.1(2H, m), 5.1(2H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8–2.6(2H, m)	DMSO- d <sub>6</sub>	556	15	81
71		8.9(1H, s), 8.3(2H, d), 8.1(1H, d), 7.8(1H, m), 7.7(2H, d), 7.6(1H, dd), 7.3(1H, m), 5.3(2H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8–2.6(2H, m)	DMSO- d <sub>6</sub>	583	15	75
72		8.8(1H, s), 8.1(1H, d), 7.9–7.4(6H, m), 7.3(1H, dd), 5.3(2H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8–2.6(2H, m)	DMSO- d <sub>6</sub>	563	15	80
73		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 7.0(3H, m), 6.2(2H, s), 5.1(2H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8–2.6(2H, m)	DMSO- d <sub>6</sub>	582	15	87

TABLE 14-continued

Examples 68 to 77

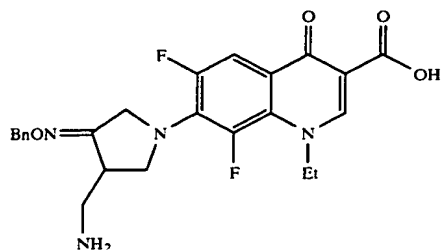


Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
74		8.8(1H, s), 8.6(1H, s), 8.5(1H, q), 7.8(2H, m), 7.6(1H, dd), 7.4(1H, q), 7.3(1H, dd), 5.2(2H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 2.0(1H, m), 2.8-2.6(2H, m)	DMSO- d <sub>6</sub>	539	15	70
75		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.5(1H, d), 7.45(1H, dd), 6.6(1H, m), 5.0(2H, m), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8-2.6(2H, m)	DMSO- d <sub>6</sub>	528	10	69
76		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 7.1(3H, m), 6.7(1H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8-2.6(2H, m)	DMSO- d <sub>6</sub>	614	20	59
77		8.8(1H, s), 8.2(1H, m), 8.1(1H, d), 8.0(1H, m), 7.8(1H, d), 7.6(1H, dd), 7.4(1H, m), 7.3(1H, dd), 5.6(2H, s), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8-2.6(2H, m)	DMSO- d <sub>6</sub>	613	10	82

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## EXAMPLE 78

Synthesis of 7-(4-aminomethyl-3-benzyloxyiminopyrrolidin-1-yl)-1-ethyl-6,8-difluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid



353 mg of 1-ethyl-6,7,8-trifluoro-1,4-dihydro-4-oxoquinoline-3-carboxylic acid and 380 mg of the compound prepared in Preparation 8 were suspended in 15 ml of

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acetonitrile and then 593 mg of 1,8-diazabicyclo[5.4.0]undec-7-ene(DBU) was slowly added thereto. The reaction mixture was stirred for 2.5 hours at 80° C., and after adding 15 ml of water, was then stirred for further 30 minutes under cold water bath and filtered. The filtered solid product was washed with water, acetonitrile and ethyl ether to obtain 391 mg (Yield: 64%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.8(1H, s), 7.8(1H, d), 7.4(5H, m), 5.10(2H, s), 4.6(2H, q), 4.4(2H, dd), 4.0(1H, m), 3.7(1H, m), 3.1(1H, m), 2.8(2H, ddd), 1.46(3H, t); MS (FAB, m/e): 471(M+H)

## EXAMPLES 79 to 88

The same starting material as Example 78 was reacted with each of the compounds prepared in Preparations 19 to 28 according to the same procedure as Example 78 to prepare the respective compounds listed in the following Table 15.

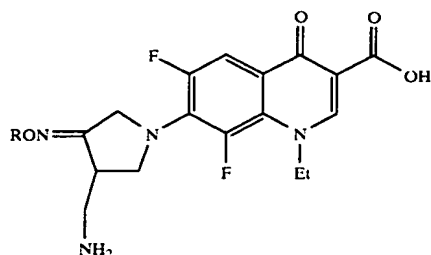
TABLE 15

Examples 79 to 88

Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
79		8.8(1H, s), 7.8(1H, d), 7.4(2H, d), 7.1(2H, d), 5.0(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.7(3H, s), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	501	4	73
80		8.8(1H, s), 7.8(1H, d), 7.4(2H, d), 7.2(2H, d), 5.1(2H, s), 4.5(2H, q), 4.4(2H, s), 4.1(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t), 1.4(9H, s)	DMSO-d <sub>6</sub>	527	2.5	77
81		8.8(1H, s), 7.8(1H, d), 7.3(2H, m), 7.0(2H, m), 5.0(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	489	3	80

TABLE 15-continued

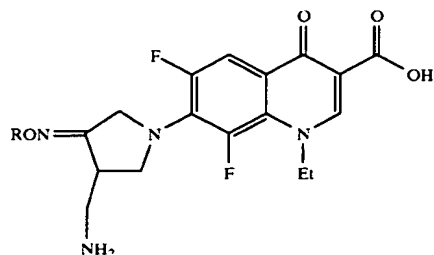
Examples 79 to 88



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
82		8.8(1H, s), 8.3(2H, d), 7.8(1H, d), 7.7(2H, d), 5.3(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	516	3	75
83		8.8(1H, s), 7.9-7.4(5H, m), 5.3(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	496	3	80
84		8.8(1H, s), 7.8(1H, d), 6.8(3H, m), 6.0(2H, s), 5.0(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	515	4	69
85		8.8(1H, s), 8.6(2H, m), 7.8(2H, m), 7.4(1H, q), 5.3(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	471	2	70
86		8.8(1H, s), 7.8(1H, d), 7.5(2H, m), 6.5(1H, m), 5.0(2H, m), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	461	2	67
87		8.8(1H, s), 7.8(1H, d), 7.1(3H, m), 6.7(1H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	547	3	63

TABLE 15-continued

Examples 79 to 88

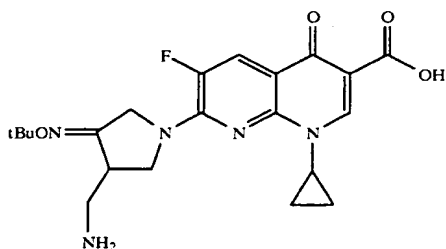


Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
88		8.8(1H, s), 8.2(1H, m), 7.9(1H, m), 7.8(1H, d), 7.4(1H, m), 5.6(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.5(3H, t)	DMSO-d <sub>6</sub>	546	4	70

## EXAMPLE 89

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Synthesis of 7-(4-aminomethyl-3-*t*-butyloxyimino-pyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,8-naphthyridine-3-carboxylic acid



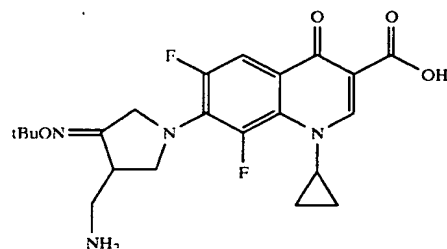
141 mg (0.5 mmole) of 7-chloro-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro[1,8]naphthyridine-3-carboxylic acid and 143 mg (0.55 mmole) of 4-aminomethyl-pyrrolidin-3-one *t*-butyloxime dihydrochloride were thoroughly suspended in 2.5 ml of acetonitrile. Then, 2.30mg (1.5 mmole) of 1,8-diazabicyclo[5.4.0]undec-7-ene was slowly added dropwise thereto. The reaction mixture was stirred for 30 minutes at room temperature, and after adding 1 ml of water, was then vigorously stirred for 10 minutes and filtered. The filtered solid product was successively washed with acetonitrile-water (4:1 v/v, 2 ml) and acetonitrile (2 mlx2) and then with ether and dried to obtain 132mg (Yield: 61%) of the title compounds.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.6(1H, s), 8.1(1H, d), 4.6(2H, s), 4.2(1H, dd), 3.9(1H, dd), 3.7(1H, m), 3.1(1H, dd), 2.9-2.7(2H, ddd), 1.3(9H, s), 1.2 (2H, m), 1.1(2H, m); FAB MS (POS): 432[M+H]<sup>+</sup>

## EXAMPLE 90

30

Synthesis of 7-(3-aminomethyl-4-*t*-butyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6,8-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid



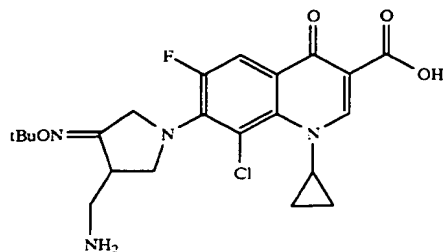
141 mg (0.5 mmole) of 1-cyclopropyl-6,7,8-trifluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid and 143 mg (0.55 mmole) of 3-aminomethyl-4-*t*-butyloxyiminopyrrolidine dihydrochloride were refluxed for 2.5 hours under heating according to the same manner as Example 89 and cooled down to room temperature. Then, the resulting product was then separated and purified with preparative HPLC to obtain. 151 mg (Yield: 67%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.8(1H, s), 7.8(1H, d), 4.5(2H, s), 4.3(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.3(9H, s), 1.15(4H, s); FAB MS(POS): 449[M+H]<sup>+</sup>



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EXAMPLE 91

Synthesis of 8-chloro-1-cyclopropyl-6-fluoro-[7-(3-aminomethyl-4-*t*-butyloxyiminopyrrolidin-1-yl)]-4-oxo-1,4-dihydroquinoline-3-carboxylic acid

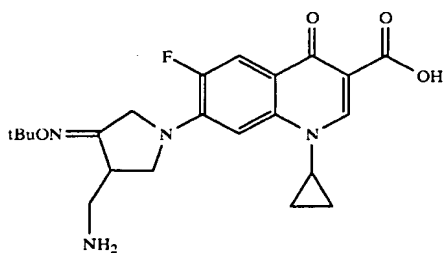


150 mg (0.5 mmole) of 8-chloro-1-cyclopropyl-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid was reacted according to the same manner as Example 90. Then, the reaction solution was concentrated and the residue was purified with preparative HPLC to obtain 148 mg (Yield: 64%) of the title compound.

<sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, ppm): δ 8.7(1H, s), 7.9(1H, d), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.3(9H, s), 1.2–0.9(4H, m); FAB MS(POS): [M+H]<sup>+</sup> 465

**EXAMPLE 92**

Synthesis of 7-(3-aminomethyl-4-*t*-butyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid

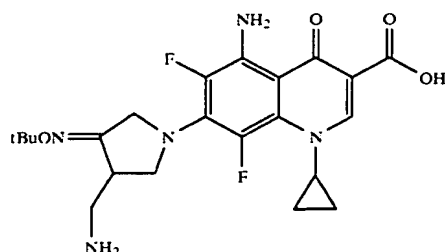


132 mg (0.5 mmole) of 1-cyclopropyl-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid was refluxed for 3.5 hours under heating according to the same manner as Example 89. Then, the resulting residue was subjected to preparative HPLC to obtain 129 mg (Yield: 60%) of the title compound.

<sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, ppm): δ 8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.4(9H, s), 1.3–1.1(4H, m); FAB MS(POS): [M+H]<sup>+</sup> 431

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EXAMPLE 93

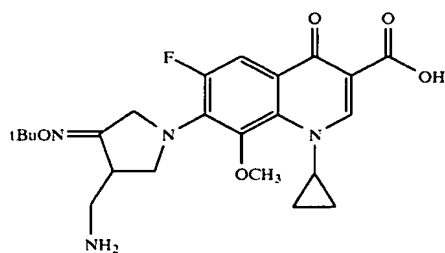
Synthesis of 5-amino-7-(3-aminomethyl-4-*t*-butyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-4-oxo-1,4-dihydroquinoline-3-carboxylic acid



148 mg (0.5 mmole) of 5-amino-1-cyclopropyl-6,7,8-trifluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid was refluxed for 8 hours under heating according to the same manner as Example 89. Then, the resulting residue was purified with preparative HPLC to obtain 151 mg (Yield: 65%) of the title compound. <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, ppm): δ 8.6(1H, s), 7.5(2H, br), 4.3 (2H, s), 4.0–3.8(3H, m), 3.2(1H, m), 2.8–2.6(2H, m), 1.3 (9H, s), 1.1(4H, m); FAB MS(POS): [M+H]<sup>+</sup> 464

**EXAMPLE 94**

Synthesis of 7-(3-aminomethyl-4-*t*-butyloxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-8-methoxy-4-oxo-1,4-dihydroquinoline-3-carboxylic acid

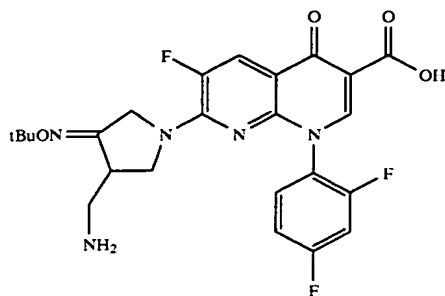


148 mg (0.5 mmole) of 1-cyclopropyl-6,7-difluoro-8-methoxy-4-oxo-1,4-dihydroquinoline-3-carboxylic acid was refluxed for 10 hours under heating according to the same manner as Example 89. Then, the resulting residue was purified with preparative HPLC to obtain 92 mg (Yield: 40%) of the title compound.

<sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, ppm): δ 8.9(1H, s), 7.8(1H, d), 4.5(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8–2.7(2H, m), 2.7(3H, s), 1.3(9H, s), 1.25(2H, m), 0.9(2H, s); FAB MS(POS): [M+H]<sup>+</sup> 461

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EXAMPLE 95

Synthesis of 7-(3-aminomethyl-4-*t*-butyloxyiminopyrrolidin-1-yl)-1-(2,4-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid

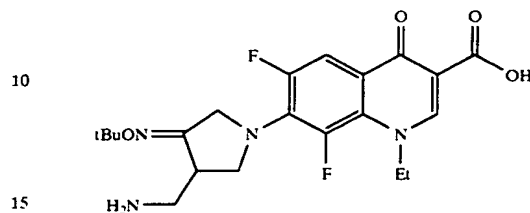


168 mg (0.5 mmole) of 6,7-difluoro-1-(2,4-difluorophenyl)-4-oxo-1,4-dihydro-naphthyridine-3-carboxylic acid and 143 mg (0.55 mmole) of 3-aminomethyl-4-*t*-butyloxyiminopyrrolidine dihydrochloride were suspended in 3 ml of dry acetonitrile. Then, 230 mg (1.5 mmole) of 1,8-diazabicyclo[5.4.0]undec-7-ene was added thereto, and the reaction mixture was stirred for 15 minutes at room temperature and then treated according to the same manner as Example 89 to obtain 203 mg (Yield: 81%) of the title compound.

<sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, ppm): δ 8.9(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8–2.6(2H, m), 1.3(9H, s); FAB MS(POS): [M+H]<sup>+</sup>=504

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EXAMPLE 96

Synthesis of 7-(3-aminomethyl-4-*t*-butyloxyiminopyrrolidin-1-yl)-6,8-difluoro-1-ethyl-4-oxo-1,4-dihydroquinoline-3-carboxylic acid



136 mg (0.5 mmole) of 1-ethyl-6,7,8-trifluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid was refluxed for 5 hours under heating according to the same manner as Example 89. Then, the resulting residue was purified with preparative HPLC to obtain 170 mg (Yield: 78%) of the title compound.

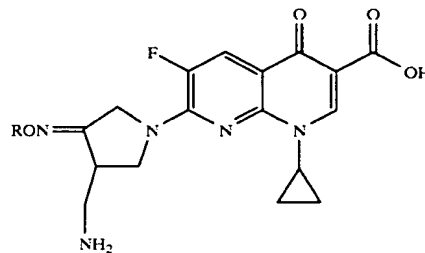
<sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>, ppm): δ 8.8(1H, s), 7.8(1H, d), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9–2.7(2H, m), 1.45(3H, t), 1.3(9H, s); FAB MS(POS): [M+H]<sup>+</sup>=437

EXAMPLES 97 to 176

The amine compounds prepared in Preparations 41 to 50 were treated according to the same procedure as Examples 89 to 96 to prepare the respective compounds 97 to 176 of which NMR and MS data are listed in the following Tables 16 to 23.

TABLE 16

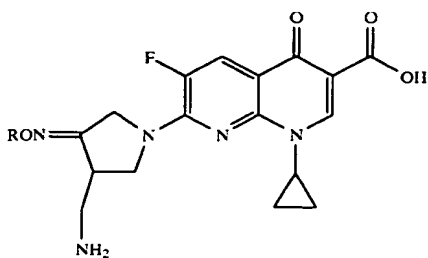
Examples 97 to 106



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
97		8.6(1H, s), 8.0(1H, d), 4.7(1H, m), 4.6(2H, s), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.2–1.0(4H, m), 0.9(6H, d)	DMSO- <i>d</i> <sub>6</sub>	418	10	73
98		8.6(1H, s), 8.05(1H, d), 4.8(1H, m), 4.7(2H, s), 4.2(1H, m), 4.0(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.2(2H, m), 2.1(2H, m), 1.7(1H, m), 1.5(1H, m), 1.2–1.0(4H, m)	DMSO- <i>d</i> <sub>6</sub>	430	10	63

TABLE 16-continued

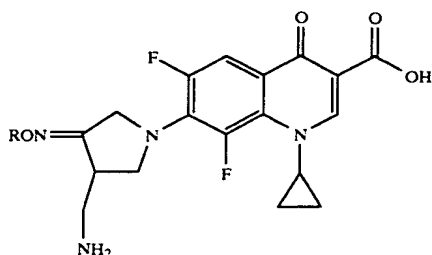
Examples 97 to 106



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
99		8.6(1H, s), 8.0(1H, d), 4.7(1H, m), 4.5(2H, s), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.1(1H, m), 2.9-2.8(2H, m), 1.7(4H, s), 1.6(2H, m), 1.5(2H, m), 1.2-1.0(4H, m)	DMSO- d <sub>6</sub>	444	50	77
100		8.6(1H, s), 8.0(1H, d), 4.8(1H, m), 4.6(2H, s), 4.2(1H, m), 3.9(1H, m), 3.8-3.6(5H, m), 3.1(1H, m), 2.9-2.7(2H, m), 2.3-1.9(2H, m), 1.2-1.0(4H, m)	DMSO- d <sub>6</sub>	446	30	61
101		8.65(1H, m), 8.05(1H, d), 4.6(2H, s), 4.25(1H, m), 3.9(1H, m), 3.85(2H, dd), 3.75(1H, m), 3.1(1H, m), 3.0-2.8(2H, m), 1.3-1.0(5H, m), 0.5(2H, m), 0.3(2H, m)	DMSO- d <sub>6</sub>	430	30	84
102		8.6(1H, s), 8.0(1H, d), 4.6(2H, s), 4.2(1H, m), 3.55(1H, m), 3.8(2H, d), 3.7(1H, m), 3.05(1H, m), 2.9-2.7(2H, m), 1.9(1H, m), 1.2-1.0(4H, m), 0.9(6H, d)	DMSO- d <sub>6</sub>	432	15	80
103		8.60(1H, s), 8.05(1H, d), 4.74(2H, s), 4.60(2H, s), 4.21(1H, m), 3.97(1H, m), 3.75(1H, m), 3.50(1H, s), 3.35(2H, s), 3.08(1H, m), 2.90-2.70(2H, m), 1.30-1.05(4H, m)	DMSO- d <sub>6</sub>	414	90	63
104		8.6(1H, s), 8.0(1H, d), 4.6(2H, s), 4.2(1H, m), 4.1(2H, t), 3.9(1H, m), 3.7(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 2.8(1H, s), 2.5(2H, t), 1.2-1.0(4H, m)	DMSO- d <sub>6</sub>	428	15	85
105		8.6(1H, s), 8.0(1H, d), 4.6(2H, s), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.4(2H, s), 3.3(3H, s), 3.0(1H, m), 2.8-2.6(2H, m), 1.2-1.0(4H, m)	DMSO- d <sub>6</sub>	420	20	52
106		8.6(1H, s), 8.05(1H, d), 4.6(2H, s), 4.3(2H, t), 4.2(1H, m), 3.9(1H, m), 3.8(2H, t), 3.7(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.2-1.0(4H, m)	DMSO- d <sub>6</sub>	438	10	50

TABLE 17

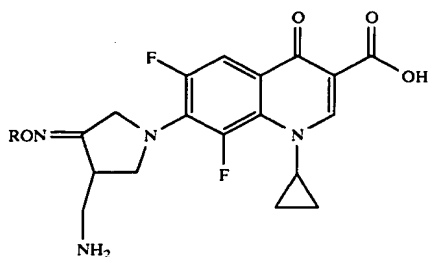
Examples 107 to 116



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
107		8.8(1H, s), 7.8(1H, d), 4.7(1H, m), 4.5(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, s), 0.9(6H, d)	DMSO-d <sub>6</sub>	435	2	69
108		8.8(1H, s), 7.8(1H, d), 4.8(1H, m), 4.4(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 2.2(2H, m), 2.1(2H, m), 1.7(1H, m), 1.5(1H, m), 1.15(4H, s)	DMSO-d <sub>6</sub>	447	2	61
109		8.8(1H, s), 7.8(1H, d), 4.7(1H, m), 4.5(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 2.9(1H, m), 2.8-2.7(2H, m), 1.7(4H, s), 1.6(2H, m), 1.5(2H, m), 1.15(2H, m), 1.0(2H, m)	DMSO-d <sub>6</sub>	461	2	63
110		8.8(1H, s), 7.8(1H, d), 4.8(1H, m), 4.5(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8-3.6(4H, m), 3.1(1H, m), 2.8-2.7(2H, m), 2.3-1.9(2H, m), 1.2-1.0(4H, s)	DMSO-d <sub>6</sub>	463	2	54
111		8.8(1H, s), 7.8(1H, d), 4.5(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(2H, dd), 3.75(1H, m), 3.1(1H, m), 2.8-2.7(2H, m), 1.15(4H, m), 1.05(1H, m), 0.5(2H, m), 0.3(2H, m)	DMSO-d <sub>6</sub>	449	2	64
112		8.8(1H, s), 7.8(1H, d), 4.5(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(2H, d), 3.75(1H, m), 3.0(1H, m), 2.8-2.7(2H, m), 1.9(1H, m), 1.2-1.0(4H, m), 0.9(6H, d)	DMSO-d <sub>6</sub>	431	4	55
113		8.8(1H, s), 7.8(1H, d), 4.62(2H, s), 4.3(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 3.5(1H, s), 2.9(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO-d <sub>6</sub>	445	2	65
114		8.8(1H, s), 7.8(1H, d), 4.5(2H, s), 4.1(1H, m), 4.0(2H, t), 3.9(1H, m), 3.8(1H, m), 3.1(1H, m), 2.8-2.7(2H, m), 2.7(1H, s), 2.5(2H, t), 1.2(4H, m)	DMSO-d <sub>6</sub>	437	1.5	47
115		8.8(1H, s), 7.8(1H, d), 4.5(2H, s), 4.1(1H, m), 3.9(1H, m), 3.8(1H, m), 3.3(2H, s), 3.1(3H, s), 3.0(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO-d <sub>6</sub>			

TABLE 17-continued

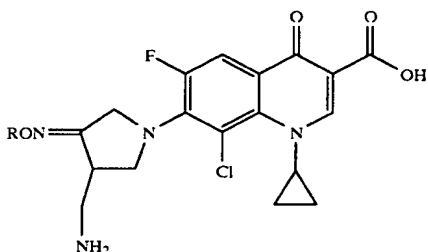
Examples 107 to 116



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
116		8.8(1H, s), 7.8(1H, d), 4.5(2H, s), 4.3(2H, t), 4.1(1H, m), 3.9(1H, m), 3.8(2H, t), 3.75(1H, m), 3.0(1H, m), 2.8-2.7(2H, m), 1.15(4H, m)	DMSO- d <sub>6</sub>	455	1.5	53

TABLE 18

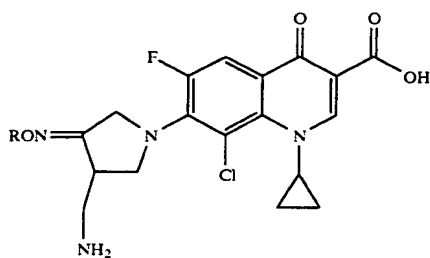
Examples 117 to 126



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
117		8.8(1H, s), 7.9(1H, d), 4.7(1H, m), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.80-0.9(4H, m), 0.9(6H, d)	DMSO- d <sub>6</sub>	451	2.5	68
118		8.8(1H, s), 7.9(1H, d), 4.7(1H, m), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.5-2.7(2H, m), 2.2(2H, m), 2.1(2H, m), 1.7(1H, m), 1.5(1H, m), 1.12-0.9(4H, m)	DMSO- d <sub>6</sub>	463	2	61
119		8.8(1H, s), 7.9(1H, d), 4.7(1H, m), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.7(4H, s), 1.6(2H, m), 1.5(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	477	2	55
120		8.8(1H, s), 7.9(1H, d), 4.8(1H, m), 4.4(2H, s), 4.3(1H, m), 3.8-3.6(6H, m), 3.0(1H, m), 2.9-2.7(2H, m), 2.3-1.9(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	479	2.5	49

TABLE 18-continued

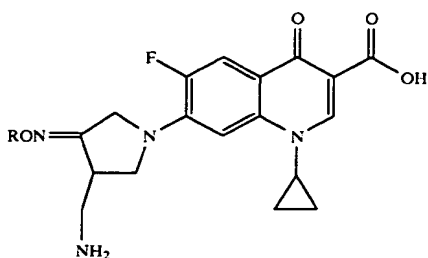
Examples 117 to 126



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
121		8.8(1H, s), 7.9(1H, d), 4.4(2H, s), 4.3(1H, m), 3.8-3.7(4H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(5H, m), 0.5(2H, m), 0.3(2H, m)	DMSO- d <sub>6</sub>	463	2	52
122		8.8(1H, s), 7.9(1H, d), 4.4(2H, s), 4.3(1H, m), 3.8-3.7(4H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.9(1H, m), 1.2-0.9(4H, m), 0.9(6H, d)	DMSO- d <sub>6</sub>	465	2	60
123		8.8(1H, s), 7.9(1H, d), 4.61(2H, s), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.5(1H, s), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	447	2	62
124		8.8(1H, s), 7.9(12H, d), 4.4(2H, s), 4.3(1H, m), 4.1(2H, t), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 2.8(1H, s), 2.5(2H, t), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	461	2.5	57
125		8.8(1H, s), 7.9(1H, d), 4.4(2H, s), 4.3(1H, m), 3.8(1H, m), 3.7(1H, m), 3.3(2H, s), 3.1(3H, s), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	453	1.5	51
126		8.8(1H, s), 7.9(1H, d), 4.4(2H, s), 4.3(3H, m), 3.8-3.7(4H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.2-0.9(4H, m)	DMSO- d <sub>6</sub>	471	2	64

TABLE 19

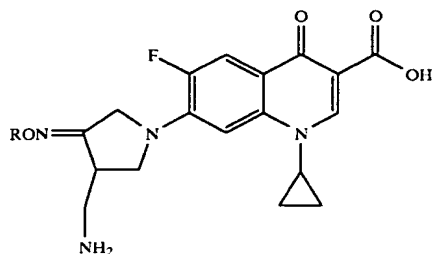
Examples 127 to 136



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
127		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.6(1H, m), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m), 0.9(6H, d)	DMSO-d <sub>6</sub>	417	3	55
128		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.7(1H, m), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.2(2H, m), 2.1(2H, m), 1.7(1H, m), 1.5(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	429	3	52
129		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.7(1H, m), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.7(4H, s), 1.6(2H, m), 1.5(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	443	3	59
130		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.8(1H, m), 4.4(2H, s), 3.9(1H, m), 3.8–3.6(6H, m), 3.0(1H, m), 2.9–2.7(2H, m), 2.3–1.9(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	445	3	45
131		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.6(1H, m), 4.4(2H, s), 3.9(1H, m), 3.8–3.7(3H, m), 3.1(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m), 1.0(1H, m), 0.5(2H, m), 0.3(2H, m)	DMSO-d <sub>6</sub>	429	3	57
132		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.4(2H, s), 3.9(1H, m), 3.8(3H, m), 3.7(1H, m), 3.1(1H, m), 2.9–2.7(2H, m), 1.9(1H, m), 1.3–1.1(4H, m), 0.9(6H, d)	DMSO-d <sub>6</sub>	431	3	76
133		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.6(2H, s), 4.4(2H, s), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.5(1H, s), 3.0(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	413	3	49
134		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.4(2H, s), 4.1(2H, t), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.1(1H, m), 2.9–2.7(2H, m), 2.8(1H, s), 2.5(2H, t), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	427	3	59
135		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.4(2H, s), 4.1(2H, t), 3.9(1H, m), 3.8(1H, m), 3.7(1H, m), 3.3(2H, s), 3.2(3H, s), 3.0(1H, m), 2.9–2.7(2H, m), 1.3–1.1(4H, m)	DMSO-d <sub>6</sub>	419	1.5	47

TABLE 19-continued

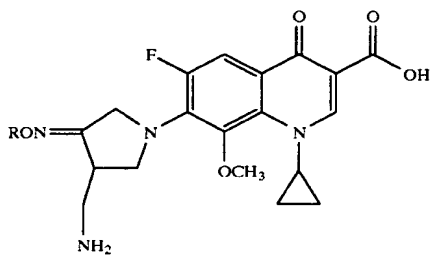
Examples 127 to 136



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
136		8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.4(2H, s), 4.3(2H, t), 3.9(1H, m), 3.8(3H, m), 3.7(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 1.3-1.1(4H, m)	DMSO- d <sub>6</sub>	437	2	53

TABLE 20

Examples 137 to 146

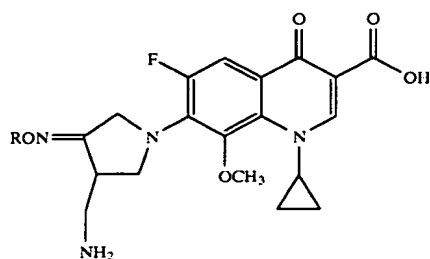


Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
137		8.8(1H, s), 7.8(1H, d), 4.7(1H, m), 4.5(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8-2.7(2H, m), 2.65(3H, s), 1.3(2H, m), 1.0(2H, m), 0.9(6H, d)	DMSO- d <sub>6</sub>	447	9	57
138		8.8(1H, s), 7.8(1H, d), 4.8(1H, m), 4.7(2H, s), 4.3(1H, m), 4.2(1H, m), 3.9(1H, m), 3.0(1H, m), 2.9-2.7(2H, m), 2.7(3H, s), 2.2(2H, m), 2.1(2H, m), 1.6(1H, m), 1.5(1H, m), 1.3(2H, m), 0.95(2H, m)	DMSO- d <sub>6</sub>	459	12	65
139		8.8(1H, s), 7.8(1H, d), 4.7(1H, m), 4.5(2H, s), 4.3(1H, m), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.8(2H, m), 2.7(3H, s), 1.7(4H, s), 1.6(2H, m), 1.5(2H, m), 1.3(2H, m), 0.9(2H, m)	DMSO- d <sub>6</sub>	473	12	63



TABLE 20-continued

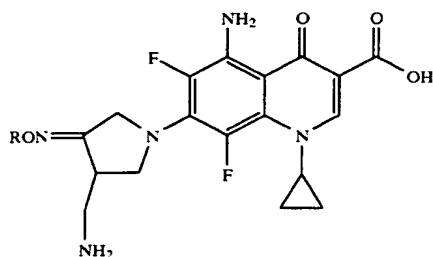
Examples 137 to 146



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
140		8.8(1H, s), 7.8(1H, d), 4.8(1H, m), 4.6(2H, s), 4.3(1H, m), 4.2(1H, m), 4.0(1H, m), 3.8-3.6(4H, m), 3.1(1H, m), 2.9-2.7(2H, m), 2.7(3H, s), 2.3-1.9(2H, m), 1.3(2H, m), 0.9(2H, m)	DMSO- d <sub>6</sub>	475	12	42
141		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.3(1H, m), 3.9(1H, m), 3.85(2H, dd), 3.1(1H, m), 3.0-2.8(2H, m), 2.7(3H, s), 1.3(2H, m), 1.1(1H, m), 0.9(2H, m), 0.5(2H, m), 0.3(2H, m)	DMSO- d <sub>6</sub>	459	12	63
142		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.3(1H, m), 4.2(1H, m), 3.95(1H, m), 3.8(2H, d), 3.05(1H, m), 2.9-2.7(2H, m), 2.7(3H, s), 1.9(1H, m), 1.3(2H, m), 1.0(2H, m), 0.9(6H, d)	DMSO- d <sub>6</sub>	443	12	68
143		8.8(1H, s), 7.8(1H, d), 4.62(2H, s), 4.60(2H, s), 4.3(1H, m), 4.1(1H, m), 3.9(1H, m), 3.5(1H, s), 3.0(1H, m), 2.7(3H, s), 2.9-2.7(2H, m), 1.3(2H, m), 1.0(2H, m)	DMSO- d <sub>6</sub>	443	12	30
144		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.3(1H, m), 4.2(1H, m), 4.15(2H, t), 3.1(1H, m), 2.9-2.7(2H, m), 2.8(1H, s), 2.7(3H, s), 2.5(3H, t), 1.3(2H, m), 0.9(2H, m)	DMSO- d <sub>6</sub>	457	12	52
145		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.3(1H, m), 4.15(1H, m), 3.9(1H, m), 3.3(2H, s), 3.1(3H, s), 2.9(1H, m), 2.8-2.6(2H, m), 2.7(2H, s), 1.3(2H, m), 0.9(2H, m)	DMSO- d <sub>6</sub>	449	8	39
146		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.3(2H, t), 4.25(1H, m), 4.2(1H, m), 3.9(1H, m), 3.8(2H, t), 2.9-2.7(2H, m), 2.7(3H, s), 1.3(2H, m), 1.0(2H, m)	DMSO- d <sub>6</sub>	467	12	57

TABLE 21

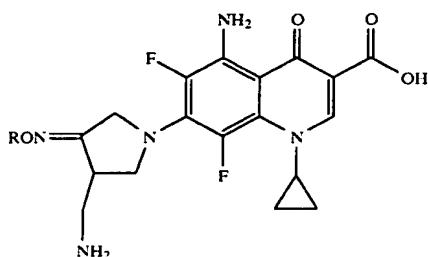
Examples 147 to 156



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
147		8.4(1H, s), 7.7(2H, br), 4.5(1H, m), 4.3(2H, s), 4.0–3.8(3H, m), 3.2(1H, m), 2.8–2.6(2H, m), 1.1(4H, s), 0.9(6H, d)	DMSO- d <sub>6</sub>	450	5	73
148		8.3(1H, s), 7.3(2H, br), 4.8(1H, m), 4.3(2H, s), 4.0–3.8(3H, m), 2.8–2.6(2H, m), 2.2(2H, m), 2.1(2H, m), 1.6(1H, m), 1.5(1H, m), 1.1(4H, m)	DMSO- d <sub>6</sub>	462	8	64
149		8.4(1H, s), 7.4(2H, br), 4.7(1H, m), 4.5(2H, s), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.0(1H, m), 2.8–2.6(2H, m), 1.7(4H, s), 1.6(2H, m), 1.5(2H, m), 1.1(4H, m)	DMSO- d <sub>6</sub>	476	8	61
150		8.4(1H, s), 7.4(2H, br), 4.8(1H, m), 4.6(2H, s), 4.2(1H, m), 4.0(1H, m), 3.8–3.6(4H, m), 3.0(1H, m), 2.8–2.6(2H, m), 2.3–1.9(2H, m), 1.2–0.9(4H, m)	DMSO- d <sub>6</sub>	478	12	54
151		8.4(1H, s), 7.5(2H, br), 4.6(2H, s), 3.9(1H, m), 3.8(2H, dd), 3.0(1H, m), 2.9–2.8(2H, m), 1.0(1H, m), 0.5(2H, m), 0.3(2H, m)	DMSO- d <sub>6</sub>	462	5	82
152		8.4(1H, s), 7.5(2H, br), 4.5(2H, s), 3.9(1H, m), 3.8(2H, dd), 3.1(1H, m), 2.9–2.7(2H, m), 1.9(1H, m), 1.2–1.1(4H, m), 0.9(6H, d)	DMSO- d <sub>6</sub>	464	6	75
153		8.4(1H, s), 7.4(2H, br), 4.6(2H, s), 4.59(2H, m), 4.2(1H, m), 3.9(1H, m), 3.7(1H, m), 3.5(1H, s), 3.0(1H, m), 2.8–2.6(2H, m), 1.1(4H, s)	DMSO- d <sub>6</sub>	446	4	50
154		8.4(1H, s), 7.5(2H, br), 4.4(2H, s), 4.1(1H, m), 4.0(2H, t), 3.9(1H, m), 3.8(1H, m), 3.1(1H, m), 2.8–2.7(2H, m), 2.8(1H, s), 2.5(2H, t), 1.2–0.9(4H, m)	DMSO- d <sub>6</sub>	460	5	70
155		8.4(1H, s), 7.4(2H, br), 4.4(2H, s), 4.3(2H, t), 4.1(1H, m), 3.9(1H, m), 3.7(2H, t), 3.6(1H, m), 3.3(2H, s), 3.0(3H, s), 2.9(1H, m), 2.8–2.6(2H, m), 1.3–0.9(4H, m)	DMSO- d <sub>6</sub>	452	3	60

TABLE 21-continued

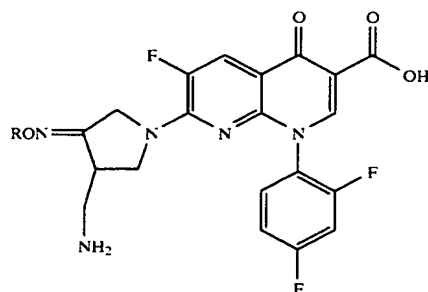
## Examples 147 to 156



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
156		8.4(1H, s), 7.4(2H, br), 4.4(2H, s), 4.3(2H, t), 4.0(2H, m), 3.9(1H, m), 3.8(2H, t), 3.7(1H, m), 3.2(1H, m), 2.9-2.7(2H, m), 1.1(4H, s)	DMSO-d <sub>6</sub>	470	5	72

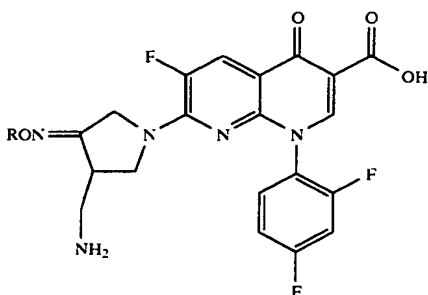
TABLE 22

## Examples 157 to 166



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
157		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.6(1H, m), 4.3(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 0.9(6H, d)	DMSO-d <sub>6</sub>	490	15	64
158		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.7(1H, m), 4.4(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 2.2(2H, m), 2.1(2H, m), 1.7(1H, m), 1.5(1H, m)	DMSO-d <sub>6</sub>	502	20	61
159		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.7(1H, m), 4.4(2H, s), 4.0(1H, m), 3.9(1H, m), 3.0(1H, m), 2.8-2.6(2H, m), 2.2(2H, m), 2.1(2H, m), 1.7(1H, m), 1.5(1H, m)	DMSO-d <sub>6</sub>	516	35	70

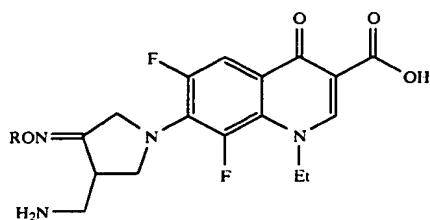
### Examples 157 to 166



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (min)	Yield (%)
160		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.8(1H, m), 4.4(2H, s), 4.0(1H, m), 3.9(1H, m), 3.8–3.6(4H, m), 3.0(1H, m), 2.9–2.6(2H, m), 2.3–1.9(2H, m)	DMSO- d <sub>6</sub>	518	35	55
161		8.8(1H, s), 8.1(1H, d), 7.8(1H, dd), 7.6(1H, dd), 7.3(1H, dd), 4.6(2H, s), 4.2(1H, m), 3.9(1H, m), 3.8(2H, dd), 3.0(1H, m), 2.8–2.6(2H, m), 1.1(1H, m), 0.5(2H, m), 0.3(2H, m)	DMSO- d <sub>6</sub>	502	30	65
162		8.8(1H, s), 8.1(1H, d), 7.8(1H, dd), 7.6(1H, dd), 7.3(1H, dd), 4.6(2H, s), 4.0(1H, m), 3.9(1H, m), 3.8(2H, d), 3.0(1H, m), 2.8–2.6(2H, m), 1.9(1H, m), 0.9(6H, d)				
163		8.79(1H, s), 8.01(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.73(2H, s), 4.61(2H, s), 4.21(1H, m), 3.75(1H, m), 3.50(1H, s), 3.35(2H, s), 3.08(1H, m), 2.90–2.70(2H, m)	DMSO- d <sub>6</sub>	486	60	52
164		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.6(2H, s), 4.1(1H, m), 4.0(2H, t), 3.9(1H, m), 3.0(1H, m), 2.8–2.6(2H, m), 2.7(1H, s), 2.5(2H, t)	DMSO- d <sub>6</sub>	500	25	53
165		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, dd), 4.6(2H, s), 4.1(1H, m), 3.9(1H, m), 3.3(2H, s), 3.1(3H, s), 3.0(1H, m), 2.8–2.6(2H, m)	DMSO- d <sub>6</sub>	492	30	47
166		8.8(1H, s), 8.1(1H, d), 7.8(1H, m), 7.6(1H, dd), 7.3(1H, m), 4.6(2H, s), 4.3(2H, t), 4.1(1H, m), 3.9(1H, m), 3.8(2H, t), 3.1(1H, m), 2.8–2.6(2H, m)	DMSO- d <sub>6</sub>	510	15	51

TABLE 23

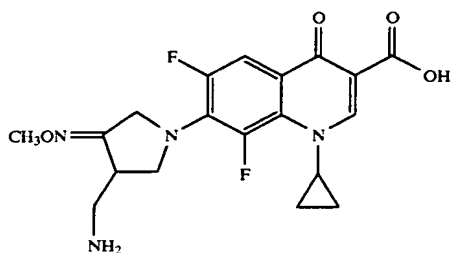
Examples 167 to 176



Examp. No.	R	<sup>1</sup> H NMR, δ(ppm)	NMR solv.	FAB, MS (M + 1)	Reac. time (hr)	Yield (%)
167		8.8(1H, s), 7.8(1H, d), 4.6(1H, m), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t), 0.9(6H, d)	DMSO-d <sub>6</sub>	423	4.5	82
168		8.8(1H, s), 7.8(1H, d), 4.7(1H, m), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 4.1(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 2.2(2H, m), 2.1(2H, m), 1.7(1H, m), 1.6(1H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	435	5	73
169		8.8(1H, s), 7.8(1H, d), 4.75(1H, m), 4.6(2H, s), 4.5(2H, q), 4.2(1H, m), 3.9(1H, m), 3.0-2.7(2H, m), 1.8(4H, s), 1.65(2H, s), 1.5(2H, s), 1.4(3H, t)	DMSO-d <sub>6</sub>	449	5	77
170		8.7(1H, s), 7.8(1H, d), 4.8(1H, m), 4.55(2H, s), 4.5(2H, dd), 4.15(1H, m), 3.85(1H, m), 3.7(2H, m), 3.1(1H, m), 2.9-2.7(2H, m), 2.1-1.9(2H, m), 1.5(3H, t)	DMSO-d <sub>6</sub>	451	6	71
171		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.45(2H, m), 4.25(1H, m), 3.9(2H, dd), 3.7(1H, m), 3.1(1H, m), 1.45(3H, t), 0.5(2H, m), 0.25(2H, m)	DMSO-d <sub>6</sub>	435	5	84
172		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.5(2H, q), 4.2(1H, m), 3.9(1H, m), 3.85(2H, dd), 3.1(1H, m), 2.9-2.7(2H, m), 1.9(1H, m), 0.9(6H, d)	DMSO-d <sub>6</sub>	437	4	70
173		8.8(1H, s), 7.8(1H, d), 4.62(2H, s), 4.5(2H, q), 4.4(2H, s), 4.2(1H, m), 3.9(1H, m), 3.5(1H, s), 3.1(1H, m), 2.9-2.7(2H, m), 1.45(3H, t)	DMSO-d <sub>6</sub>	419	3	50
174		8.8(1H, s), 7.8(1H, d), 4.5(2H, dd), 4.2(1H, m), 4.15(2H, t), 3.9(1H, m), 3.1(1H, m), 2.9-2.7(2H, m), 2.8(1H, s), 2.5(2H, t), 1.5(3H, t)	DMSP-d <sub>6</sub>	433	4.5	72
175		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.5(2H, dd), 4.15(1H, m), 3.9(1H, m), 3.3(2H, s), 3.1(3H, s), 2.9(1H, m), 2.8(1H, m), 2.6(1H, m), 1.5(3H, t)	DMSO-d <sub>6</sub>	425	2	39
176		8.8(1H, s), 7.8(1H, d), 4.6(2H, s), 4.5(2H, dd), 4.3(2H, t), 4.2(1H, m), 3.9(1H, m), 3.8(2H, t), 2.9-2.7(2H, m), 1.5(3H, t)	DMSO-d <sub>6</sub>	443	2	57

**99**  
**EXAMPLE 177**

Synthesis of 7-(4-amino-3-methoxyimino-pyrrolidin-1-yl)-1-cyclo-6,8-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid

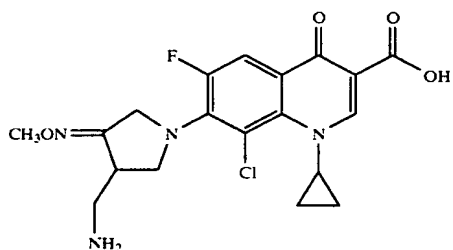


2.33 g (10 mmole) of 1-cyclopropyl-6,7,8-trifluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid and 4.27 g (11.5 mmole) of 4-aminomethyl-pyrrolidin-3-one O-methyloxime ditrifluoroacetate were added to 23 ml of dry acetonitrile. Then, 4.6 g (30 mmole) of 1,8-diazabicyclo[5.4.0]undec-7-ene was added thereto and the mixture was refluxed for 1.5 hours under heating and then cooled down to room temperature. 15 ml of distilled water was added to the reaction solution. The precipitated solid product was separated and dried to obtain 2.24 g (Yield: 55%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.6(1H, s), 7.75(1H, d), 4.35(2H, s), 4.1–3.9(2H, m), 3.8(3H, s), 3.7(1H, m), 3.35(1H, m), 2.9–2.6(2H, m), 1.25(2H, d), 0.95(2H, s); FAB MS (POS): [M+H]=407

**EXAMPLE 178**

Synthesis of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-8-chloro-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid

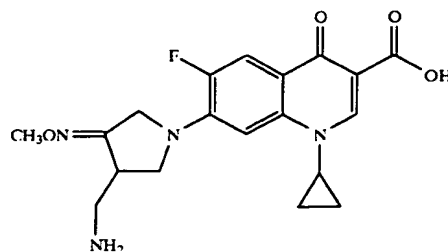


141 mg (0.5 mmole) of 1-cyclopropyl-8-chloro-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid and 205 mg (0.55 mmole) of 4-aminoethylpyrrolidin-3-one O-methyloxime ditrifluoroacetate were reacted for one hour according to the same manner as Example 177. Then, the reaction solution was concentrated and the residue was purified with preparative HPLC to obtain 88 mg (Yield: 42%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.7(1H, s), 7.85(1H, d), 4.4(1H, m), 3.75(3H, s), 3.7(3H, m), 3–4(2H, m), 3.0–2.7(2H, m), 1.25(2H, d), 1.0(2H, s); FAB MS (POS): [M+H]=423

**100**  
**EXAMPLE 179**

Synthesis of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid

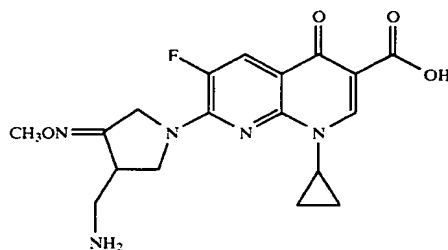


132 mg (0.5 mmole) of 1-cyclopropyl-6,7-difluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid and 205 mg (0.55 mmole) of 4-aminomethylpyrrolidin-3-one O-methyloxime ditrifluoroacetate were reacted for 3 hours according to the same manner as Example 177. Then, the reaction solution was concentrated and the residue was purified with preparative HPLC to obtain 73 mg (Yield: 37%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.6(1H, s), 7.85(1H, d), 7.2(1H, d), 4.4(2H, d), 3.9(1H, m), 3.85(3H, s), 3.8–3.65(2H, m), 3.0(1H, m), 2.9–2.7(2H, m), 1.3(2H, m), 1.1(2H, m); FAB MS(POS): [M+H]=389

**EXAMPLE 180**

Synthesis of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro[1,8]naphthyridine-3-carboxylic acid



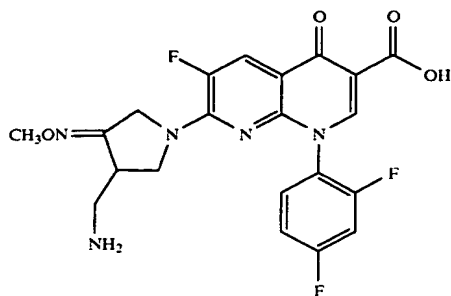
141 mg (0.5 mmole) of 1-cyclopropyl-7-chloro-6-fluoro-4-oxo-1,4-dihydro[1,8]naphthyridine-3-carboxylic acid and 205 mg (0.5 mmole) of 4-aminomethylpyrrolidin-3-one O-methyloxime ditrifluoroacetate were reacted for 0.5 hour according to the same manner as Example 177 to obtain 167 mg (Yield: 85%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.6(1H, s), 8.05(1H, d), 4.55(2H, s), 4.3(1H, m), 3.85(3H, s), 3.7(1H, m), 3.1–3.0(2H, m), 1.2–1.0(4H, m); FAB MS(POS): [M+H]=390

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## EXAMPLE 181

Synthesis of 7-(4-aminomethyl-3-methoxyiminoprolidin-1-yl)-1-(2,4-difluorophenyl)-6-fluoro-4-oxo-1,4-dihydro[1,8]naphthyridine-3-carboxylic acid



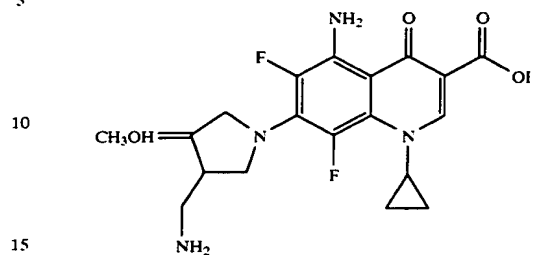
177 mg (0.5 mmole) of 1-(2,4-difluorophenyl)-7-chloro-6-fluoro-4-oxo-1,4-dihydro[1,8]naphthyridine-3-carboxylic acid and 205 mg (0.55 mmole) of 4-aminomethylpyrrolidin-3-one O-methyloxime ditrifluoroacetate were reacted for 0.5 hour according to the same manner as Example 177 to obtain 59 mg (Yield: 25%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.85(1H, s), 8.05(1H, d), 7.75(1H, dd), 7.6(1H, dd), 7.35(1H, dd), 4.3(2H, m), 3.8(3H, s, 1H, m), 3.6(1H, m), 3.0 (1H, m), 2.7(2H, m); FAB MS(POS): [M+H]<sup>+</sup>=462

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## EXAMPLE 182

Synthesis of 1-cyclopropyl-5-amino-6,8-difluoro-7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-4-oxo-1,4-dihydroquinoline-3-carboxylic acid



143 mg (0.5 mmole) of 1-cyclopropyl-5-amino-6,7,8-trifluoro-4-oxo-1,4-dihydroquinoline-3-carboxylic acid and 205 mg (0.55 mmole) of 4-aminomethylpyrrolidin-3-one O-methyloxime ditrifluoroacetate were refluxed for 4 hours under heating according to the same manner as Example 177. Then, the reaction solution was concentrated and the residue was purified with preparative HPLC to obtain 84 mg (Yield: 40%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>, ppm): δ 8.49(1H, s), 7.28(2H, bs), 4.3(2H, s), 3.9(2H, m), 3.8(3H, s), 3.7(1H, m), 2.6–2.8(3H, m), 1.05(4H, m); FAB MS(POS): [M+H]<sup>+</sup>=422

## EXAMPLES 183 TO 202

The compounds prepared in Preparations 40 and 55 to 57 were treated according to the same procedure as Example 177 to 182 to prepare the respective compounds 183 to 202 of which NMR and MS data are listed in the following Table 24.

TABLE 24

Examples 183 to 202

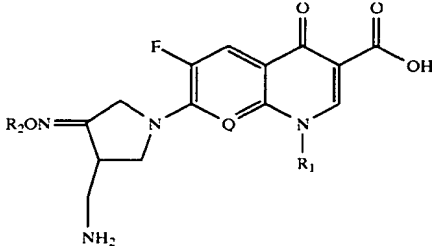



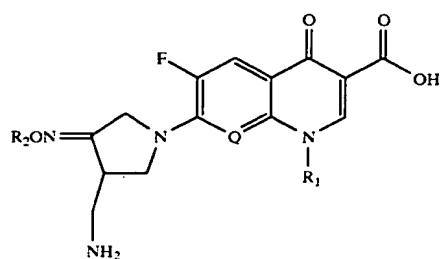
					FAB MS (POS) [M + H]	Reac. Time (hr)	Yield (%)
Ex. No.	Q	R <sub>1</sub>	R <sub>2</sub>	<sup>1</sup> H NMR(DMSO-d <sub>6</sub> ) δ(ppm)			
183	CF		H	8.8(1H, s), 7.9(1H, d), 4.35(1H, m), 3.8(2H, m), 3.7(2H, m), 3.4(1H, m), 3.0(2H, m), 1.2–1.0(4H, m)	393	2.5	41
184	CF		Et	8.8(1H, s), 7.9(1H, d), 4.4(1H, m), 4.2(2H, q), 4.1–3.9(2H, m), 3.4(2H, m), 2.8(2H, m), 1.4(3H, t), 1.25–1.0(4H, m)	421	2	38
185	CF		Ph	8.8(1H, s), 7.9(1H, d), 7.3–7.1(5H, m), 4.3(1H, m), 3.9–3.7(3H, m), 3.4(2H, m), 2.8(2H, m), 1.2(2H, d), 1.05(2H, s)	469	4	29

TABLE 24-continued

Examples 183 to 202

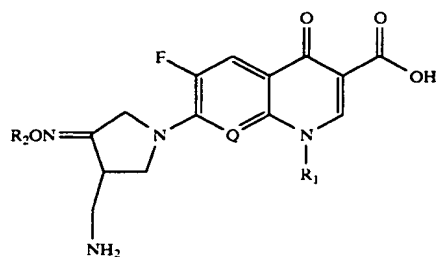


Ex. No.	Q	R <sub>1</sub>	R <sub>2</sub>	<sup>1</sup> H NMR(DMSO-d <sub>6</sub> ) δ(ppm)	FAB MS (POS) [M + H]	Rec. Time (hr)	Yield (%)
186	CF		tBu	8.8(1H, s), 7.9(1H, d), 4.35(1H, d), 4.1-3.9(3H, m), 3.4(2H, m), 2.9-2.7(2H, m), 1.35(9H, s), 1.2-0.95(4H, m)	449	2	35
187	CCl		H	8.9(1H, s), 7.9(1H, d), 4.4(1H, m), 3.8(2H, m), 3.7(2H, m), 3.4(1H, m), 2.9(2H, m), 1.25(2H, m), 1.1(2H, s)	409	1.5	39
188	CCl		Et	8.9(1H, s), 7.9(1H, d), 4.35(1H, m), 4.2(2H, q), 3.95-3.75(3H, m), 3.7(2H, m), 3.4(2H, m), 2.85-2.7(2H, m), 1.4(3H, t), 1.3-1.15(4H, m)	437	1.5	37
189	CCl		Ph	8.9(1H, s), 7.9(1H, d), 7.5-7.1(5H, m), 4.35(1H, m), 4.1-3.9(3H, m), 3.65(2H, m), 3.35(2H, m), 2.8-2.7(2H, m), 1.15(2H, d), 0.95(2H, s)	485	4.5	25
190	CCl		tBu	8.9(1H, s), 7.85(1H, d), 4.3(1H, s), 3.4(2H, m), 2.8(2H, m), 1.3(9H, m), 3.95-3.8(3H, m), 3.7(2H, m), s), 1.2-1.0(4H, m)	465	3	51
191	CH		H	8.6(1H, s), 7.85(1H, d), 7.2(1H, d), 4.4(1H, m), 3.9(2H, m), 3.8-3.65(3H, m), 2.9-2.7(2H, m), 1.3(2H, d), 1.1(2H, s)	375	2.2	42
192	CH		Et	8.6(1H, s), 7.8(1H, d), 7.2(1H, d), 4.4(1H, m), 4.25(2H, q), 3.9-3.7(3H, m), 3.5(2H, m), 2.9-2.7(2H, m), 1.3(3H, t), 1.25-0.95(4H, m)	403	1.5	40
193	CH		Ph	8.6(1H, s), 7.8(1H, d), 7.5-7.2(5H, m, 1H, d), 4.35(1H, m), 4.0-3.8(3H, m), 3.5(2H, m), 2.85-2.7(2H, m), 1.3(2H, d), 1.15(2H, s)	451	4.5	31
194	CH		tBu	8.6(1H, s), 7.75(1H, d), 7.2(1H, d), 4.35(1H, m), 4.0-3.8(3H, m), 3.5(2H, m), 2.9-2.7(2H, m), 1.4(9H, s), 1.2-1.05(4H, m)	431	3	43
195	N		H	8.6(1H, s), 8.1(1H, d), 4.5(2H, t), 4.3(1H, m), 3.8(1H, m), 3.65(1H, m), 3.35(1H, m), 3.0-2.9(2H, m), 1.2-1.0(4H, m)	376	1	61
196	N		Et	8.6(1H, s), 8.05(1H, d), 4.55(2H, s), 4.3(1H, m), 4.25(2H, q), 3.8(1H, m), 3.7(1H, m), 3.4(1H, m), 3.0-2.85(2H, m), 1.35(3H, t), 1.2-0.95(4H, m)	404	1	57



TABLE 24-continued

Examples 183 to 202

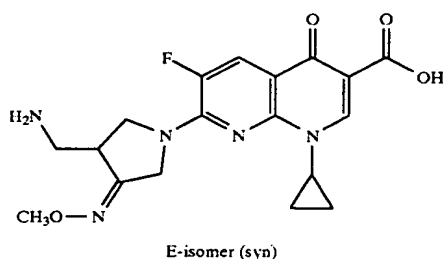
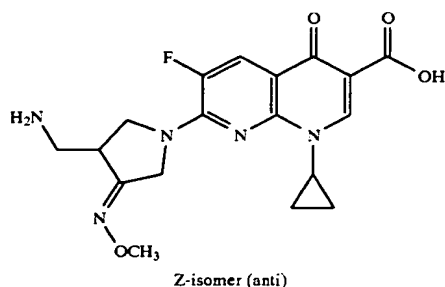


Ex. No.	Q	R <sub>1</sub>	R <sub>2</sub>	<sup>1</sup> H NMR(DMSO-d <sub>6</sub> ) δ(ppm)	FAB MS (POS) [M + H]	Reac. Time (hr)	Yield (%)
197	N		Ph	8.6(1H, s), 8.1(1H, d), 7.7-7.3 (5H, m), 4.6(2H, s), 4.35(1H, m), 3.9(1H, m), 3.75(1H, m), 3.4(1H, m), 3.05-2.8(3H, m), 1.25(2H, d), 1.05(2H, s)	452	1	40
198	N		tBu	8.6(1H, s), 8.05(1H, d), 4.55 (2H, s), 4.35(1H, m), 3.95(1H, m), 3.7(1H, m), 3.35(1H, m), 3.0-2.85(2H, m), 1.35(9H, s), 1.15 (2H, d), 1.0(2H, s)	432	1.5	54
199	N		H	8.85(1H, s), 8.1(1H, d), 7.75 (1H, m), 7.6(1H, dd), 7.35(1H, dd), 4.3(1H, m), 3.8(3H, m), 3.6 (1H, m), 3.0(1H, m), 2.7(2H, m)	448	1	33
200	N		Et	8.85(1H, s), 8.05(1H, d), 7.75 (1H, m), 7.6(1H, dd), 7.35(1H, dd), 4.3(1H, m), 4.25(2H, q), 3.75(3H, m), 3.6(2H, m), 2.95 (2H, m), 2.7-2.6(2H, m), 1.4 (3H, t)	476	1	37
201	N		Ph	8.85(1H, s), 8.1(1H, d), 7.75 (1H, m), 7.6(1H, dd), 7.55-7.35 (5H, m, 1H, dd), 4.35(1H, m), 3.75 (3H, m), 3.65(2H, m), 3.0(2H, m), 2.85(2H, m)	524	1.5	29
202	N		tBu	8.85(1H, s), 8.05(1H, d), 7.75 (1H, m), 7.55(1H, dd), 7.3(1H, dd), 4.3(1H, m), 3.8(3H, m), 3.55 (2H, m), 2.9(2H, m), 2.7-2.65 (2H, m), 1.3(9H, s)	504	0.5	41

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## EXAMPLE 203

Separation of E, Z Isomer of the Compound Prepared in Example 180



3.9 g (10 mmol) of the 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid prepared in Example 180 was completely dissolved in 100 ml of a solvent mixture of dichloromethane and methanol (9/1, v/v) under reflux. 1.0 g (10.5 mmol) of methanesulfonic acid was added thereto in one portion while stirring. The resulting solution was heated overnight. After the heated solution was cooled to  $-10^{\circ}\text{C}$ , it was filtered. The filtrate was twice washed with 10 ml of methanol, then washed with 20 ml of diethylether, and finally dried under nitrogen flow to obtain 3.6 g (Yield 75%) of a beige cake containing oxime Z/E mixture (80:20 on HPLC).

E-isomer:  $t_R=6.64$  min

Z-isomer:  $t_R=8.37$  min

250 mg of the powder thus obtained was dissolved in 3 ml of water and the resulting solution was separated on Preparative HPLC. The desired fraction was collected and readily adjusted to about pH 6.5 by adding 1N NaOH. After the acetonitrile was evaporated, the resulting suspension was filtered and washed with water (2 ml $\times$ 3). The wet cake thus obtained was extracted with chloroform (20 ml $\times$ 2). The remaining solvent was evaporated and the residue was dried in vacuo to obtain 30 mg of white solid. The E- and Z-isomers were collected using the same procedure.

E-isomer

$^1\text{H NMR}(\text{CDCl}_3, \delta, \text{ppm})$ : 8.69(1H,s), 8.05(1H,d,J=12.5 Hz), 4.60(2H,dd,J=19 Hz), 4.12(2H,dd,J=8 Hz), 4.00(3H,s), 3.71(1H,m), 3.55(1H,m), 3.10(2H,d), 1.36(2H,m), 1.14(2H,m)

Z-isomer( $\text{CDCl}_3, \delta, \text{ppm}$ ): 8.70(1H,s), 8.05(1H,d), 4.61(2H,s), 4.28(1H,dd), 3.99(3H,s), 3.90(1H,m), 3.69(1H,m), 3.10(1H,m), 3.00(2H,d), 1.30(2H), 10.5(2H,m)

## EXAMPLE 204

Synthesis of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate

3.89 g (10 mmol) of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-

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oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid prepared as in Example 180 was suspended in 110 ml of a solvent mixture of dichloromethane and ethanol (8/2, v/v). 0.94 g (9.8 mmol) of methanesulfonic acid was added dropwise thereto and the resulting solution was thoroughly stirred for 1 hour at  $0^{\circ}\text{C}$ . The solid thus produced was filtered, washed with ethanol, and then dried to obtain 4.55 g of the title compound.

m.p.:  $195^{\circ}\text{C}$ . (dec.);  $^1\text{H NMR}(\text{DMSO}-d_6) \delta$  (ppm): 8.57(1H,s), 8.02(1H,d)

## EXAMPLE 205

Synthesis of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate.3 hydrate

A sonicator filled with water was adjusted to  $40^{\circ}\text{C}$ . and was sealed with a lid. Then, a nitrogen introducing tube and a nitrogen excreting tube were connected to the vessel. When the pressure of the dried nitrogen introduced through the nitrogen introducing tube was adjusted to 20 psi, the relative humidity of the humidified nitrogen excreted through the excreting tube was more than 93%. 1 g of the anhydride having moisture content of about 2.5% prepared in Example 204 was introduced into a fritted filter and the humidified nitrogen prepared according to the above mentioned process was passed through. Samples were taken after 0, 5, 10, 20, 30, and 60 minutes, respectively, and the moisture content with the lapse of time was measured. From the results shown in FIG. 8, it can be seen that moisture content of about 10% is constantly maintained when the humidifying procedure is carried out over 30 minutes. The X-ray diffraction pattern of the humidified sample was identical to that the 3 hydrate obtained after recrystallization.

## EXAMPLE 206

Synthesis of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate.1.5 hydrate

The title compound can be prepared by two different processes.

In the first process, 1.0 g of the anhydride prepared in Example 204 was dissolved in 17 ml of a mixture of water and acetone (10/7, v/v). The solvent was slowly evaporated in darkness leaving 0.8 g of the title compound as a solid.

In the second process, 5.0 g of the anhydride prepared in Example 204 was added to 10 ml of water and the mixture was heated to about  $45^{\circ}\text{C}$ . in order to dissolve the anhydride. After 20 ml of ethanol was added thereto, the resulting solution was stirred and then allowed to stand to form a solid. The solid thus produced was filtered and dried under nitrogen flow to obtain 2.6 g of the title compound.

## BIOLOGICAL EXAMPLE 1

## In vitro Antibacterial Activity Test

The antibacterial activity of the compounds according to the present invention was determined by measuring their minimum inhibitory concentrations (MIC,  $\mu\text{g/ml}$ ) against standard strains, clinically isolated strains and strains resistant to some antibacterial agents. In this test, the known antibacterial compounds, ofloxacin and ciprofloxacin, were used as the comparative agents. The minimum inhibitory

concentration could be determined by diluting the test compounds according to a two-times dilution method, dispersing the diluted test compounds in Mueller-Hinton agar medium and then inoculating 5  $\mu$ l of the standard strain having  $10^7$  CFU per ml to the medium, which is then incubated for 18 hours at 37° C. The measured results are described in the following Table 25.

TABLE 25

Minimum Inhibitory Concentration of the test compounds ( $\mu$ g/ml)					
Test Strains	Examples				
	1	12	34	56	89
<i>Staphylococcus aureus</i> 6538p	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Staphylococcus aureus</i> giorgio	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Staphylococcus aureus</i> 77	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Staphylococcus aureus</i> 241	2	1	4	2	1
<i>Staphylococcus epidermidis</i> 887E	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Staphylococcus epidermidis</i> 178	2	0.5	2	2	0.5
<i>Streptococcus faecalis</i> 29212	0.031	0.031	0.13	0.016	0.063
<i>Bacillus subtilis</i> 6633	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Micrococcus luteus</i> 9341	0.063	0.13	0.13	0.063	0.25
<i>Escherichia coli</i> 10536	$\leq 0.008$	$\leq 0.008$	0.016	$\leq 0.008$	0.016
<i>Escherichia coli</i> 3190Y	$\leq 0.008$	0.016	$\leq 0.008$	$\leq 0.008$	0.016
<i>Escherichia coli</i> 851E	0.016	0.063	0.13	$\leq 0.008$	0.063
<i>Escherichia coli</i> TEM3	0.25	0.5	1	0.5	0.25
3455E					
<i>Escherichia coli</i> TEM5	0.063	0.25	0.5	0.25	0.13
3739E					
<i>Escherichia coli</i> TEM9	0.063	0.25	0.13	0.063	0.063
2639E					
<i>Pseudomonas aeruginosa</i> 1912E	1	2	0.5	2	2
<i>Pseudomonas aeruginosa</i> 10145	2	0.5	2	2	2
<i>Acinetobacter calcoaceticus</i> 15473	$\leq 0.008$	0.016	0.031	$\leq 0.008$	0.031
<i>Citrobacter diversus</i> 2046E	0.063	0.13	0.25	0.016	0.13
<i>Enterobacter cloacae</i> 1194E	0.031	0.13	0.25	0.031	0.13
<i>Enterobacter cloacae</i> P99	$\leq 0.008$	0.063	0.063	$\leq 0.008$	0.016
<i>Klebsiella aerogenes</i> 1976E	0.25	1	0.5	0.5	0.5
<i>Klebsiella aerogenes</i> 1082E	0.063	0.13	0.031	0.016	0.25
<i>Salmonella typhimurium</i> 14028	0.13	0.25	0.063	0.031	0.13
Test Strains	Examples				
	97	102	103	104	177
<i>Staphylococcus aureus</i> 6538p	$\leq 0.008$	0.016	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Staphylococcus aureus</i> giorgio	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Staphylococcus aureus</i> 77	0.016	0.016	$\leq 0.008$	$\leq 0.008$	0.016
<i>Staphylococcus aureus</i> 241	2	4	4	8	0.5
<i>Staphylococcus epidermidis</i> 887E	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	0.016	$\leq 0.008$
<i>Staphylococcus epidermidis</i> 178	1	1	4	4	1
<i>Streptococcus faecalis</i> 29212	0.063	0.063	0.031	0.031	0.031
<i>Bacillus subtilis</i> 6633	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
<i>Micrococcus luteus</i> 9341	0.063	0.063	0.13	0.13	0.063

TABLE 25-continued

Minimum Inhibitory Concentration of the test compounds ( $\mu$ g/ml)					
5	<i>Escherichia coli</i> 10536	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
	<i>Escherichia coli</i> 3190Y	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$	$\leq 0.008$
	<i>Escherichia coli</i> 851E	0.031	0.063	$\leq 0.008$	$\leq 0.008$
	<i>Escherichia coli</i> TEM3	0.13	0.5	0.13	0.25
	3455E				
	<i>Escherichia coli</i> TEM5	0.063	0.25	0.063	0.13
	3739E				
10	<i>Escherichia coli</i> TEM9	0.031	0.063	0.031	0.031
	2639E				
	<i>Pseudomonas aeruginosa</i> 1912E	1	2	0.5	1
	<i>Pseudomonas aeruginosa</i> 10145	1	2	0.5	1
15	<i>Acinetobacter calcoaceticus</i> 15473	0.016	0.063	0.031	$\leq 0.008$
	<i>Citrobacter diversus</i> 2046E	0.063	0.13	0.13	$\leq 0.008$
	<i>Enterobacter cloacae</i> 1194E	0.063	0.25	0.016	$\leq 0.008$
20	<i>Enterobacter cloacae</i> P99	$\leq 0.008$	0.031	$\leq 0.008$	0.016
	<i>Klebsiella aerogenes</i> 1976E	0.25	0.5	0.063	0.13
	<i>Klebsiella aerogenes</i> 1082E	0.13	0.25	0.031	0.031
25	<i>Salmonella typhimurium</i> 14028	0.13	0.25	0.031	0.031
Examples					
Test Strains	178	179	180	OFLX	CFLX
30	<i>Staphylococcus aureus</i> 6538p	0.031	$\leq 0.008$	$\leq 0.008$	0.25
	<i>Staphylococcus aureus</i> giorgio	0.016	0.016	$\leq 0.008$	0.25
	<i>Staphylococcus aureus</i> 77	0.031	0.031	$\leq 0.008$	0.25
35	<i>Staphylococcus aureus</i> 241	1	2	2	64
	<i>Staphylococcus epidermidis</i> 887E	0.031	0.016	$\leq 0.008$	0.25
	<i>Staphylococcus epidermidis</i> 178	1	2	2	32
40	<i>Streptococcus faecalis</i> 29212	0.063	0.031	0.063	2
	<i>Bacillus subtilis</i> 6633	0.016	$\leq 0.008$	$\leq 0.008$	0.063
	<i>Micrococcus luteus</i> 9341	0.25	0.13	0.13	2
	<i>Escherichia coli</i> 10536	0.031	$\leq 0.008$	$\leq 0.008$	0.031
	<i>Escherichia coli</i> 3190Y	0.016	$\leq 0.008$	$\leq 0.008$	0.016
45	<i>Escherichia coli</i> 851E	0.063	$\leq 0.008$	$\leq 0.008$	0.063
	<i>Escherichia coli</i> TEM3	1	0.13	0.25	0.5
	3455E				
	<i>Escherichia coli</i> TEM5	0.5	0.063	0.13	0.5
	3739E				
	<i>Escherichia coli</i> TEM9	0.25	0.031	0.031	0.063
50	2639E				
	<i>Pseudomonas aeruginosa</i> 1912E	0.5	0.25	0.25	0.5
	<i>Pseudomonas aeruginosa</i> 10145	1	0.25	0.25	2
	<i>Acinetobacter calcoaceticus</i> 15473	0.13	0.016	0.063	0.25
55	<i>Citrobacter diversus</i> 2046E	0.13	0.031	0.016	0.063
	<i>Enterobacter cloacae</i> 1194E	0.13	0.031	0.031	0.063
	<i>Enterobacter cloacae</i> P99	0.063	0.008	$\leq 0.008$	$\leq 0.008$
60	<i>Klebsiella aerogenes</i> 1976E	0.5	0.13	0.13	0.25
	<i>Klebsiella aerogenes</i> 1082E	0.25	0.031	0.016	0.063
	<i>Salmonella typhimurium</i> 14028	0.063	0.063	0.031	0.13
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TABLE 25-continued

Minimum Inhibitory Concentration of the test compounds ( $\mu\text{g/ml}$ )	
Note)	
OFLX = Ofloxacin	
CFLX = Ciprofloxacin	

## BIOLOGICAL EXAMPLE 2

## Pharmacokinetic Test

The pharmacokinetic property parameters of the compounds of the present invention were determined using SD rats (male) weighing about  $230 \pm 10$  g. Specifically, the test compounds of the present invention were administered in an amount of 20 mg/kg of body weight to test rats via femoral veins. Then, bloods were collected at certain intervals after administration of the test compounds from femoral veins and analyzed by means of Agar Well Method to measure the blood concentration of the test compounds from which pharmacokinetic parameters, half life ( $T_{1/2}$ ) and AUC (area under the curve) were calculated. The obtained results are described in the following Table 26.

TABLE 26

Pharmacokinetic parameters				
Route	$T_{1/2}$ (hr)	$C_{\text{max}}$ ( $\mu\text{g/ml}$ )	$T_{\text{max}}$ (hr)	F (%)
CFLX	IV	$1.76 \pm 0.035$		71
	PO	$1.7 \pm 0.108$	$1.34 \pm 0.368$	
EX. 89	IV	$2.29 \pm 1.13$		>100
	PO	$6.69 \pm 2.78$	$4.89 \pm 2.23$	
EX. 177	IV	$1.92 \pm 0.38$		47.23
	PO	$3.93 \pm 1.31$	$0.37 \pm 0.11$	

Note:

CFLX = Ciprofloxacin

IV = Intravenous

PO = Per oral

 $T_{1/2}$  = Biological half life $C_{\text{max}}$  = Maximum blood concentration $T_{\text{max}}$  = Time showing maximum blood concentration after administration of the test compound

F = Bioavailability

## BIOLOGICAL EXAMPLE 3

## Acute Oral Toxicity Test

To determine the acute oral toxicity of the compounds prepared in Examples 1 and 34, the test solution containing the compounds in various concentrations were orally administered to ICR male mouse in an amount of 10 ml per kg of body weight. For 7 days after administration, the lethality and the conditions of test mouse were observed, from which  $\text{LD}_{50}$  value (mg/kg) was calculated. The obtained results are described in the following Table 27.

TABLE 27

Toxicity	
Test Compound (Example No.)	$\text{LD}_{50}$ value (mg/kg)
1	>3,000
34	>3,000

## TEST EXAMPLE 1

Moisture Adsorption Test of the Anhydride  
Prepared in Example 204

Under various relative humidities at  $25^\circ\text{C}$ ., the moisture adsorption velocity and the equilibrium moisture content of

the anhydride prepared in Example 203 were determined by means of an automatic moisture adsorption analyzer (MB 300 G Gravimetric Sorption Analyzer). This instrument produces a specific relative humidity at a specific temperature and continuously records the weight change of a sample due to adsorption or desorption of moisture as measured by a micro balance inside the instrument. 16 mg of the anhydride sample was loaded on the micro balance and the moisture contained in the sample was removed under a dry nitrogen stream at  $50^\circ\text{C}$ . A weight change of less than  $5 \mu\text{g}$  per 5 minutes was the criterion for complete dryness. Thereafter, the inner temperature was adjusted to  $25^\circ\text{C}$ ., and the sample was tested varying the relative humidity from 0 to 95% at 5% intervals. The sample was considered to have reached equilibrium at each relative humidity tested when the weight change was less than  $5 \mu\text{g}$  per 5 minutes. FIG. 1 shows the moisture adsorption velocity, that is, the time required for the sample to reach equilibrium at each relative humidity from 0 to 95% at 5% intervals. Initial moisture adsorption proceeded very speedily at each relative humidity tested. In most cases, the equilibrium was reached within 2 hours. FIG. 2 shows the weight increment(%) at each relative humidity, that is, the equilibrium moisture content. It is clear from FIG. 2 that the equilibrium moisture content is dependent upon the relative humidity.

## TEST EXAMPLE 2

Thermal Analysis of the Anhydride Prepared in  
Example 204 and 3 Hydrate Prepared in Example  
205

For the Differential Scanning Calorimetry, METTLER TOLEDO DSC821e and METTLER TOLEDO STARE System were used. 3.7 mg of sample was weighed into the aluminum pan, which was then press sealed with an aluminum lid. After three tiny needle holes were made on the lid, the sample was tested by heating from normal temperature to  $250^\circ\text{C}$ . at a rate of  $10^\circ\text{C}/\text{min}$ . As can be seen from FIG. 9, the endothermic peak due to the vaporization of the water molecules contained in the 3 hydrate begins at around  $50^\circ\text{C}$ . and the exothermic peak due to the thermal decomposition was observed at around  $180$  to  $220^\circ\text{C}$ . In contrast, the anhydride showed only an exothermic peak due to thermal decomposition at around  $185$  to  $220^\circ\text{C}$ . without any endothermic peak.

In the thermogravimetric analysis, SEIKO TG/DTA220 was used. 3.8 mg of the sample was weighed into an aluminum pan and was heated from normal temperature to  $250^\circ\text{C}$ . at a rate of  $10^\circ\text{C}/\text{min}$  according to the temperature raising program. As can be seen from FIG. 10, weight decrement was observed at the temperature range of endothermic peak, the extent of which corresponds to the moisture content determined by Karl-Fisher method (Mettler Toledo DL37KF Coulometer).

## TEST EXAMPLE 3

Equilibrium Moisture Content Determination of  
Hydrates

Six saturated aqueous salt solutions were introduced into each desiccator to control the inner relative humidity to a specific value as represented in the following Table 28. Then, equilibrium moisture contents of 3 hydrate and 1.5 hydrate prepared in Examples 205 and 206, respectively, were determined at several relative humidities.

TABLE 28

Saturated salt solutions inside the desiccator	
Salt Solution	Relative Humidity(%) at 25° C.
Potassium Acetate	23
Magnesium Chloride	33
Potassium Carbonate	43
Magnesium Nitrate	52
Sodium Nitrite	64
Sodium Chloride	75

Specifically, 100 mg of the sample was spread on a pre-weighed Petri dish and the total weight was accurately measured, then three of the sample were placed in each desiccator of Table 28. The desiccators were allowed to stand at normal temperature for 7 days and then the sample was taken to be weighed. After 13 days had passed, one of the three samples inside each desiccator was taken and the moisture content of each was measured by the thermogravimetric analysis described in Test Example 2. Equilibrium moisture content at each relative humidity is represented in FIG. 3 (3 hydrate) and FIG. 4 (1.5 hydrate). FIG. 3 shows that moisture content of the 3 hydrate is maintained around 10% for the whole relative humidity range tested; FIG. 4 shows that the moisture content of the 1.5 hydrate is maintained around 5% at the relative humidity of 23 to 64%. Both hydrates are stable since they keep a constant equilibrium moisture content regardless of the relative humidity change.

## TEST EXAMPLE 4

## X-ray Diffraction Analysis

After 50 mg of the anhydride in Example 204, the 3 hydrate in Example 205, and the 1.5 hydrate in Example 206 were each thinly spread on the sample holder, X-ray diffraction analyses (35 kV×20 mA Rigaku Gergeflex D/max-IIIc) were performed under the conditions listed below.

scan speed (2θ) 5°/min  
 sampling time: 0.03 sec  
 scan mode: continuous  
 2θ/θ reflection  
 Cu-target (Ni filter)

Results of X-ray diffraction analyses on the anhydride, the 3 hydrate, and the 1.5 hydrate were as depicted in FIG. 5, 6, and 7, respectively. From these spectra it can be verified that their crystal forms differ from each other.

## TEST EXAMPLE 5

## Chemical Stability Under Heating

The chemical stability of both the 3 hydrate prepared in Example 205 and the 1.5 hydrate prepared in Example 206 were compared with the chemical stability of the anhydride prepared in Example 204 as follows in order to determine the effect on chemical stability of the extent of hydration.

The anhydride and each of the hydrates was introduced into a glass vial and maintained at 70° C. Then, the extent of decomposition with elapsed time was analyzed by liquid chromatography and the results thus obtained are described in the following Table 29.

TABLE 29

Thermal stability with elapsed time (at 70° C.)					
Sample	Initial	Time(week) (Unit: %)			
		1	2	3	4
Anhydride	99	—	97	—	95
3 hydrate	97	—	—	—	94
1.5 hydrate	100	97.25	95.80	97.16	96.17

As can be from Table 29, the 3 hydrate and the 1.5 hydrate both showed the same degree of thermal stability as the anhydride.

## TEST EXAMPLE 6

## Water Solubility of the Compound Prepared in Example 204

Water solubilities of various salts of the compound, including that of the methanesulfonate prepared in Example 204, were measured. The measurement results are listed in the following Table 30.

TABLE 30

Water Solubility		
Sample	Phosphate buffered solution (pH7)	Phosphate buffered solution (pH2)
Free form	0.007	14.6
Tartrate	6.7	15.4
Sulfate	11.4	8.9
p-Toluenesulfonate	7.5	6.8
Methanesulfonate	>30	>20

As can be seen from the above results, the methanesulfonate shows a water solubility superior to that of the tartrate, the sulfate, and the p-toluenesulfonate as well as the free form. Therefore, it is identified that the methanesulfonate has a desirable solubility as well as an excellent antibacterial activity.

## BIOLOGICAL EXAMPLE 4

## In vitro Antibacterial Activity Test

In order to determine the antibacterial activities of the E- and Z-isomer of the compound 180 which were separated in Example 203, and of 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate prepared in Example 204, in vitro antibacterial activities of them were measured using agar medium dilution method. The results were as described in the following Tables 31 and 32. In Table 32, the minimum inhibitory concentration (MIC, μg/ml) was simply calculated in the ratio of weight without considering the molecular weight, and ciprofloxacin was chosen as the control. From the results, it is identified that the Z-isomer has a superior antibacterial activity to the E-isomer and that the methanesulfonate as well as the free form has an excellent antibacterial activity.

TABLE 31

In vitro Antibacterial activity (Minimum Inhibitory Concentration: MIC, $\mu\text{g/ml}$ )			
Test Strains	E-isomer	Z-isomer	Ciprofloxacin
<i>Staphylococcus aureus</i> 6538p	0.063	$\leq 0.008$	0.13
<i>Staphylococcus aureus</i> giorgio	0.063	$\leq 0.008$	0.13
<i>Staphylococcus aureus</i> 77	0.063	0.031	0.25
<i>Staphylococcus aureus</i> 241	16	4	64
<i>Staphylococcus epidermidis</i> 887E	0.031	$\leq 0.008$	0.063
<i>Staphylococcus epidermidis</i> 178	32	4	128
<i>Streptococcus faecalis</i> 29212	0.25	0.063	1
<i>Bacillus subtilis</i> 6633	0.031	$\leq 0.008$	0.031
<i>Micrococcus luteus</i> 9341	0.5	0.13	2
<i>Escherichia coli</i> 10536	0.031	$\leq 0.008$	0.016
<i>Escherichia coli</i> 3190Y	0.016	$\leq 0.008$	$\leq 0.008$
<i>Escherichia coli</i> 851E	0.063	0.016	$\leq 0.008$
<i>Escherichia coli</i> TEM3 3455E	0.5	0.13	0.25
<i>Escherichia coli</i> TEM5 3739E	0.5	0.13	0.13
<i>Escherichia coli</i> TEM9 2639E	0.13	0.031	0.016
<i>Pseudomonas aeruginosa</i> 1912E	1	0.5	0.25
<i>Pseudomonas aeruginosa</i> 10145	2	0.5	0.25
<i>Pseudomonas aeruginosa</i> 6065Y	32	8	4
<i>Acinetobacter calcoaceticus</i> 15473	0.25	0.063	0.25
<i>Citrobacter diversus</i> 2046E	0.13	0.031	0.031
<i>Enterobacter cloacae</i> 1194E	0.13	0.031	0.016
<i>Enterobacter cloacae</i> P99	0.031	$\leq 0.008$	$\leq 0.008$
<i>Klebsiella aerogenes</i> 1976E	0.25	0.063	0.13
<i>Klebsiella aerogenes</i> 1082E	0.13	0.031	0.016
<i>Proteus vulgaris</i> 6059	1	0.25	0.031
<i>Serratia marcescens</i> 1826E	0.5	0.25	0.063
<i>Salmonella thymurium</i> 14028	0.13	0.031	0.031

TABLE 32

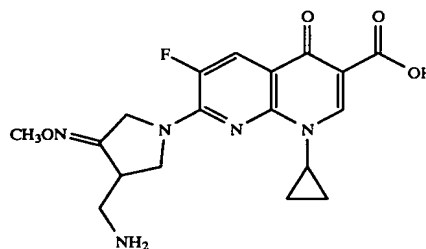
In vitro Antibacterial activity (Minimum Inhibitory Concentration: MIC, $\mu\text{g/ml}$ )		
Test Strains	Methanesulfonic acid salt	Ciprofloxacin
<i>Staphylococcus aureus</i> 6538p	0.016	0.13
<i>Staphylococcus aureus</i> giorgio	0.016	0.13
<i>Staphylococcus aureus</i> 77	0.031	0.25
<i>Staphylococcus aureus</i> 241	4	128
<i>Staphylococcus epidermidis</i> 887E	0.016	0.013
<i>Staphylococcus epidermidis</i> 178	4	128
<i>Streptococcus faecalis</i> 29212	0.13	0.5
<i>Bacillus subtilis</i> 6633	0.016	0.031
<i>Micrococcus luteus</i> 9341	0.13	2
<i>Escherichia coli</i> 10536	0.008	$< 0.008$
<i>Escherichia coli</i> 3190Y	0.008	$< 0.008$
<i>Escherichia coli</i> 851E	0.016	$< 0.008$
<i>Escherichia coli</i> TEM3 3455E	0.25	0.5
<i>Escherichia coli</i> TEM5 3739E	0.13	0.13
<i>Escherichia coli</i> TEM9 2639E	0.031	0.016
<i>Pseudomonas aeruginosa</i> 1912E	0.25	0.13
<i>Pseudomonas aeruginosa</i> 10145	0.5	0.5
<i>Acinetobacter calcoaceticus</i> 15473	0.031	0.25
<i>Citrobacter diversus</i> 2046E	0.031	0.016
<i>Enterobacter cloacae</i> 1194E	0.031	0.016
<i>Enterobacter cloacae</i> P99	0.016	$< 0.008$
<i>Klebsiella aerogenes</i> 1976E	0.13	0.13
<i>Klebsiella aerogenes</i> 1082E	0.031	0.016
<i>Proteus vulgaris</i> 6059	0.25	0.031
<i>Serratia marcescens</i> 1826E	0.13	0.063
<i>Salmonella thymurium</i> 14028	0.031	0.031

Although this invention has been described in its preferred form with a certain degree of particularity, it is appreciated by those skilled in the art that the present disclosure of the preferred form has been made only by way of example and that numerous changes in the details of the

construction, combination and arrangement of parts may be resorted to without departing from the spirit and scope of the invention.

What is claimed is:

1. A method for prophylaxis or treatment of bacterial infections in a warm blooded animal, comprising administering an effective amount of the compound 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid of the following formula:



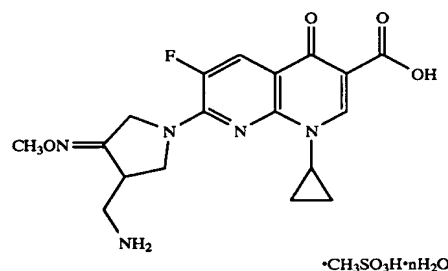
or a pharmaceutically acceptable non-toxic salt, physiologically hydrolyzable ester, or isomer thereof.

2. The method according to claim 1 wherein the compound is in the form of Z-isomer.

3. The method according to claim 1 wherein the compound is administered once a day.

4. The method according to claim 1 wherein the warm blooded mammal is a human being.

5. A method for prophylaxis or treatment of bacterial infections in a warm blooded animal, comprising administering 7-(4-aminomethyl-3-methoxyiminopyrrolidin-1-yl)-1-cyclopropyl-6-fluoro-4-oxo-1,4-dihydro-1,8-naphthyridine-3-carboxylic acid methanesulfonate or a hydrate thereof of the following formula:



in which n is 0, 1, 1.5, 2.5, 3, 3.5 or 4, or an isomer thereof.

6. The method according to claim 5 wherein the compound is in the form of Z-isomer.

7. The method according to claim 5 wherein n is 3.

8. The method according to claim 5 wherein the compound has a moisture content of from 9 to 11% by weight.

9. The method according to claim 5 wherein n is 1.5.

10. The method according to claim 5 wherein the compound has a moisture content of from 4 to 6% by weight.

11. The method according to claim 5 wherein the compound is administered once a day.

12. The method according to claim 5 wherein the warm blooded animal is a human being.

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